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Editorial

More than the Sum of Its Parts



Here in your hands you hold the seventh issue of inspect in 2016, which is in fact our international Buyers' Guide. In collaboration with the European Machine Vision Association (EMVA), this English language issue provides an up to date overview of the range of products and services available from the most important companies in the Machine Vision Branch in

the areas of optical measuring and inspection and for several related fields of application.

Dividing the reference guide into the geographical regions "Germany, Austria, Switzerland", "Europe", "North America" and "World" simply serves to provide a structured overview of the range. It is taken from the European angle and would probably be a little different if taken from the global perspective.

One could in fact say that this special issue of inspect could be described as the European Buyers' Guide. Whether this perspective will continue, remains to be seen, as the world, at least from an economic point of view, is steadily coming closer together. In line with this, futurologists have persistently spread the idea that territorial borders will become less important anyway. However the belief in such prognoses have suffered a little this year.

Whatever the case, the international gathering together that occurred this year, at the Vision 2016, was a clearly perceptible phenomenon. There was the definite feeling that the majority of shop talk and presentations on the most important topics and trends were carried out in English and the internationalisation was statistically documented.

When talking statistics, such associations as the EMVA are of course the central points of contact as they collect market data from the companies in the industry. They channel technological trends such as "Embedded Vison" and bring the relevant interest groups together. They contribute significantly to the configuration of technical standards relevant to the branch. Because when components are brought together, operating standards are vital. After all, the whole is expected to give more than just the sum of its individual parts.

At this point it would be easy to bring the conversation round to the political developments of 2016 and the "standards" that are being applied in between times in society's mainstream. Developments which would definitely be in the unfortunate position to have a negative influence on desirable and promising technological trends. But this is not our editorial playground.

We, dear reader, want to help you find the best partners and suppliers for your professional activities and if, by doing this, we are able to contribute in a small way towards the success of your current and future projects we would be satisfied.

Bernhard Schroth

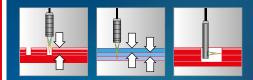




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Machine Vision and Optical Metrology in Europe

The inspect Buyers Guide 2017

Throughout the year, we aim to provide you with information about new developments, technological trends, groundbreaking applications, new products and leading companies. Throughout the year, we are faced with the recurring challenge: What to select, what to highlight, what to point out. There is never enough room to cover it all. So once a year we seize the opportunity to present to you a comprehensive overview of the machine vision and optical metrology industries.

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The Online Buyers Guide provides sophisticated search functions for all listed companies.



Companies providing a full-fledged company profile will be additionally found in multiple categories with the keyword search.



The full text search for "CMOS" yields 40 results: every company having used the word "CMOS" in their description is listed.

Topics

he inspect Buyers Guide is published in its ninth year now, for the eighth time it also serves as the official Buyers Guide of the EMVA, the European Machine Vision Association. The guide contains information about more than 450 companies from over 30 countries. The inspect Buyers Guide has a clear focus on companies doing business in Europe or exporting their goods to Europe. Naturally this comprehends companies and organizations from all over the world.

Online ...

The inspect Buyers Guide is a true cross-media product. At www.inspect-online.com/buyers-guide the online database provides sophisticated search functions for all listed companies. Every entry can be searched for with full-text search, and every listed company will be found here based on the individual company description. Additionally, every listed company will be found by name, company category (e.g. producer, integrator, research facility, association, etc.) and country of headquarters.

Companies wanting to provide more information and aiming at even better search results are listed with a company profile, including detailed company data and a listing of products offered, industries served and applications catered to. These, and only these, companies will be found in the respective search categories.

The online Buyers Guide is open for companies within the scope of the inspect all year round. In this way it is always up-to-date.

... and Print

The availability of data online is a clear benefit when presented with clever search functions. However, sometimes you do not want to bother going online, or you don't want to search specifically but rather obtain a quick overview. In these instances a printed version has its unchallenged advantages. Not to mention the ease-of-use when taking notes right next to the provided data. Thus, once a year the inspect Buyers Guide printed edition is provided to you. With this guide we aim to give you a full overview that is still easy-to-use, a complete set of information that is still not too sub-divided into too many categories.

The inspect Buyers Guide 2017 is divided into three main chapters: Topics, company profiles for the main global regions, and company listings for the main product categories. In an industry as innovative and dynamic as ours it will most likely never be possible to provide an overview that is final and complete, but we do our best to come as close as possible.

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News EMVA 2017



2nd European Machine Vision Forum 2017

Many conferences target either academic researchers or applied industrial developers. The European Machine Vision Forum fills an important gap where now science meets industry to learn from each other, discuss the latest research results as well as problems from applications, learn about emerging application fields, and discuss research cooperation between industry players and academic institutes.

After its successful debut this year in Heidelberg the second European Machine Vision Forum takes place 6 till 8 September 2017 at AIT Austrian Institute of Technology, Vienna with the focal topic "Next Generation Vision Systems for Industry - Computational Imaging, Machine Learning and More."

"The conference targets scientists, system engineers, hardware designers, software programmers and technology scouts alike and provides a mix of plenary sessions, poster and demo teasers and extended coffee breaks, lunch breaks and two evening sessions," says Prof. Dr. Bernd Jähne, EMVA board member and chair of the European Machine Vision Form.

The overall objective of the new conference event is to establish a vivid network between industry and academics which serves as a basis to accelerate the transformation of academic achievements into innovative industry practice. www.emva-forum.org



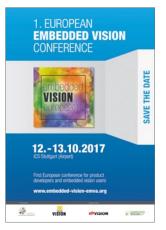
Embedded Vision Europe – The Brand-New Conference

European Machine Vision Association (EMVA) and the trade show Vision organize the first European conference on Embedded Vision, the Embedded Vision Europe, from 12 till 13 October 2017 at the ICS International Congress Center Stuttgart right next to Stuttgart Airport.

"Worldwide, embedded vision is making inroads. Interest is growing amongst a multitude of industries on what can be realized with these intelligent systems. Be it automotive, automated guided vehicle systems, drones, the medical sector, automation, sports and entertainment or even marketing – embedded vision systems take care that tasks are performed automatically, stand-alone, fast and smart," says EMVA General Secretary Thomas Lübkemeier.

Embedded Vision Europe 2017, the only conference in Europe having the focus exclusively on this disruptive technology, will show the capability of hardware and software platforms; will present applications and markets for embedded vision and will create a platform for the exchange of information. The conference will be held in English language and is organized jointly by the EMVA and Landesmesse Stuttgart which organizes and hosts the biannual international trade show Vision. Amongst the members of the program committee is also the North American Embedded Vision Alliance.

"Being the organizer of the world's leading trade fair Vision it is exciting to follow the development of industrial and non-industrial applications of embedded technologies. It



is equally exiting to witness the cross-fertilization between newly developed computer vision processing platforms and industryproven image acquisition devices, image analysis software and application solutions. This is why; together with our partner EMVA in 2017 we will launch this conference on embedded vision targeting developers and users of embedded vision systems. We are looking forward to host this event in Stuttgart next year and promote the dynamic developments with such a high level platform," says Florian Niethammer, Project Manager Vision at Landesmesse Stuttgart.

The first Embedded Vision Europe targets developers and users of embedded (vision) systems from all industries. The conference will be supplemented by an exhibition where all participating companies are invited to show their embedded vision competence through products and applications.

> www.embedded-vision-emva.org www.embedded-vision-europe.com

New EMVA Web Service "Machine Vision Fundamentals"

With the "Machine Vision Fundamentals" the EMVA launches a series of articles on its website www.emva.org intended to serve developers and user alike by providing an introduction to various aspects of Machine Vision. The articles are both an entry point for technology or industry newcomers as well as a refresher on selected topics for experienced practitioners.

"Like other high tech industries the vision industry has a high demand for well-educated and well trained professionals. For the EMVA this is high motivation to support and drive forward educational activities for the benefit of our industry as a whole," explains Gabriele Jansen, EMVA Board member and adds: "The range of topics will include pattern matching, lighting, camera models and calibration, real-time vision, triangulation, radiometry, and others. In addition, explanations are given of fundamental design-rules and procedures for successful machine vision solutions."

"Machine Vision Fundamentals" is a cooperation project between the European Machine Vision Association, the Optical Engineering and Vision Lab at the University of Applied Sciences Darmstadt, and inspect magazine.

The launch of the "Machine Vision Fundamentals" series was in November 2016 starting with an introductory overview. A regular frequency is planned; publication of new articles will be on the EMVA Website and through announcement via the monthly EMVA newsletter.

Download White Paper Nov. 2016 "Outline and Principles"



http://www.emva.org/vision-knowledge/ machine-vision-fundamentals/

Topics



Standards Initiative "Embedded Vision"

The advent of smartphones and tablet computers has driven the rapid development of embedded systems with video capture and processing capabilities. The combination of high bandwidth, significant processing power, low energy consumption, and miniaturization makes these technologies particularly interesting to Machine Vision and Factory Automation.

To facilitate the use of the new technologies, five Machine Vision associations worldwide (EMVA, VDMA, AIA, JIIA and CMVU) have decided to set up an Embedded Vision Study Group (EVSG) to evaluate requirements, to identify technological candidates and to describe possible implementation concepts for machine vision standards for embedded systems.

The study group identified three candidates for standardization:

1) Interface Smart Camera/Vision System to Process Environment

The use of embedded vision technology will allow for more sophisticated smart cameras and compact vision systems. At the same time, future factories (like Industry 4.0) will require intelligent devices working in an autonomous, self-organized production process. This will require that the Smart Camera/Vision System can be directly coupled to interfaces that are in use at the factory floor.

VDMA Machine Vision decided to start a working group that will work on the software standard(s) that are needed for the direct interface between e.g. smart cameras and the process environment.

2) Software API for Smart Cameras

The GenICam standard has resulted in a unified view and access to a machine vision camera, independently from the underlying hardware or video transfer protocol. Until now, the GenICam/GenTL standard has been focusing on the transfer of raw image data.

Embedded smart cameras work differently. Due to their internal image processing they don't output raw images but pre-processed or even fully processed images. Also, processing in an embedded smart camera can be split into several units, called processing modules. An example is pre-processing by an FPGA, followed by a GPU, and finally by software processing. Those processing modules are entities in the description of a smart camera which must be controlled and configured separately.

The EMVA hosted GenICam group has setup a sub working group that will extend the GenICam standard with the requirements of future Smart Cameras. Over 20 companies already agreed to contribute to this work that will be part of GenICam V4.0.

3) Interface Sensor Board to Processing Module

Many embedded machine vision systems need a simple interface between a PCB holding the image sensor and a PCB with the video processing. Although existing Machine Vison interface standards like Camera Link or USB3 Vision could be used, these standards will add too much overhead to the system (resulting in an increase of size, power, costs and complexity).

Most embedded processors come with one or more MIPI CSI interfaces to connect with camera/sensor modules. The MIPI CSI standard however does not define cables and connectors meeting industrial needs in terms of robustness and cable length. In order to enable the use of the MIPI CSI standard in machine vision applications, a new standard will be made, that will add the missing hardware parts on top of the existing MIPI CSI standard. In addition, GenICam will be extended to version 4.0 in order to supply the missing software parts required by the machine vision market.

EMVA will host this new standard initiative for which 24 companies have indicated their initial interest. www.emva.org

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Topics



The European Machine Vision Industry

On Track for Further Success

The machine vision industry in Europe has been showing high growth and record turnover for years. Sales in the industry have more than doubled in the years 2005 through 2015. The reason for the boom: Equipped with machine vision systems, machines and robots are learning to "see." Within the global race towards greater automation, this key technology is not just in traditional industrial sectors, but is conquering brand new areas too. Improved quality, greater reliability, increased safety and cost-effectiveness are benefits that are just as crucial in non-manufacturing contexts as in the realm of industrial production.

he machine vision industry in Germany and Europe has been reporting high growth numbers and record sales numbers for years. In Germany, the sector will achieve a new record turnover of at least 2.2 billion euros this year. The European machine vision industry will record an 8% increase in turnover in 2016. According to current surveys, VDMA predicts a further dynamic development of the European machine vision industry also in 2017.

Key Component in Global Race towards Automation

The global trend towards automation in diverse fields and the digitalization of industrial manufacturing (Industry 4.0) are the main drivers for the continued growth of machine vision. Companies are creating intelligent factories of the future around the world, and machine vision "made in Europe" has be-

come the key technology for the automation industry worldwide. Equipped with machine vision, machines are learning to "see and comprehend." This leads not only to greater production quality but also to increased productivity and competitiveness in the context of Industry 4.0. Vision technology paves the way for stable and efficient processes as well as flexibility and intelligence in production. No other component in the production process is able, with the aid of the "vision capability", to collect so much information and deliver it to systems in the way that machine vision can. Machines that "see" and "understand" are not only able to recognise if a part is good or bad, for they can also proceed to handle the situation intelligently. Within networked "smart factories", this data pool will be used to enable logistics assignments to be issued autonomously, repair jobs to be dispatched automatically, and human assistance requisitioned when necessary. Data analyses also mean that machine vision can detect levels of wear or manage maintenance cycles. Machine vision is therefore both a trailblazer and the key technology for meeting the challenges of Industry 4.0.

Non-industrial Applications Gaining Ground

Moreover, machine vision is continuously serving new customer industries and expanding into new fields of application. Every year brings new and creative application options: Identification of food products without bar codes at supermarkets, track monitoring at the London Underground, prawn sorting on fishing boats, measuring of wood by 3D cameras – machine vision proves to be a true all-rounder that has already conquered our everyday lives. In 2015, the share of the European machine vision industry in non-industrial sectors already amounted to 24 %; the turnover increased by 14 %, an above-average growth rate. Intelligent traffic systems, medical equipment, as well as security & surveillance were particularly strong growth drivers.

Automotive Industry Still Largest Customer

Broken down into sectors, the automotive industry is still the world's largest customer of the European machine vision industry, with a share of 20% of the overall turnover. The turnover of machine vision rose by 9% in 2015. The turnover of the general industry (all industrial sectors except automotive) grew by 8 % compared to the previous year. The electrical/electronics industry – including semi-conductors - was the second largest customer with a share of 12%, followed by the metal industry as well as the food and beverage sector with a share of 7 % each.

Germany – Main Driver of Growth

For the European machine vision industry, Germany was the major sales market: 33% of the turnover was generated in Germany, 12% more than in the previous year. North America generated 14% and was the second most important export market (11% increase), followed by China with an 8% share of the turnover (16% increase in comparison with 2014).

Record Turnover of Cameras

Leading the pack are cameras with a 30% share of the overall turnover of the European machine vision industry. The turnover rose by a full 9%.

VDMA 2016 Machine Vision Market Survey

VDMA has been conducting its market survey on machine vision every year since 1995. This primary research project directly surveys machine vision companies based in Germany and Europe. Both members and non-members of VDMA are included in order to make the results as representative as possible. In 2015, more than 180 companies participated. With a growth rate of 6.5%, the turnover of machine vision systems was less dynamic. But speaking frankly: which other sector within the mechanical engineering industry has been reporting such positive figures for years? Let's hope that the European machine vision industry remains on the growth path. VDMA Machine Vision has always supported the industry on its way towards conquering new markets and application fields and will continue to do so.

About VDMA Machine Vision

VDMA is the largest industrial association in Europe, and has more than 3,100 member companies in the capital goods industry as well as in machine and plant construction. As part of the VDMA Robotics + Automation association, VDMA Machine Vision has more than 115 members: vendors of machine vision systems and components as well as integrators. The objective behind this industry-driven platform is to support machine vision with a wide range of activities and services. Activities include statistical analyses and the annual market survey of the machine vision industry, marketing and standardisation activities, public relations, trade fair policy, as well as networking events and conferences. More information is available at www.vdma.org/vision.

Continued on page 12

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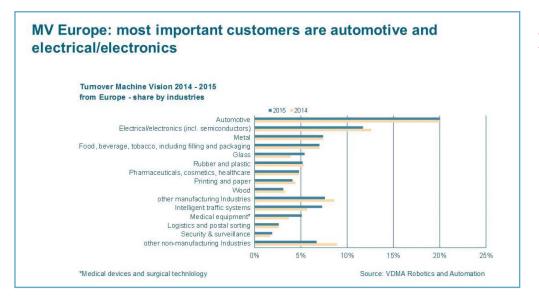
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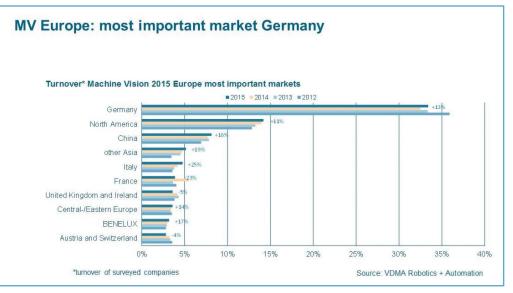
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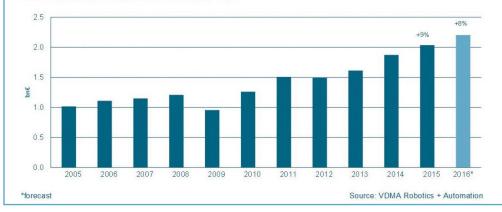
Topics





German machine vision industry achieved record sales

Machine Vision Germany total turnover 2005 - 2016*



Looking towards the future, the European industry anticipates that growth will increase in 2016 by 14% in Asia, by 12% in America and by 5% in Europe."

Outlook

Looking towards the future, the European industry anticipates that growth will increase in 2016 by 14% in Asia, by 12% in America and by 5% in Europe. While Asia and America are clearly identified as the engines of growth, there is greater caution about developments in Europe. Relevant risks and opportunities include future developments in the price of raw materials, exchange rates, and last but not least, the effects of political crises. With regard to technologies, the industry expects that 3D technologies will be increasingly used. With regard to Embedded Vision technologies, VDMA member companies expect the rise of brand new market opportunities. Due to expected cost reduction, the vision technology will conquer new application markets where the technology was previously far too expensive. New customers, e.g. from the transportation market, from security and surveillance or recycling market, will be looking for image recording and machine vision competence in the machine vision industry.

Author Anne Wendel,

Director of the VDMA Machine Vision Group

Contact

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Topics

Choosing the most suitable camera for a given machine vision application has become a much easier task using the Standard 1288 from the European Machine Vision Association (EMVA). It creates transparency by defining reliable and exact measurement procedures and by comparable data sheets. Version 3 has now been in use since 29 November 2010, version 3.1 release candidate 2 was published on 30 September 2016 and will become the official release by the end of the year if no objections are filed.



Standard EMVA 1288 Release 3.1

Now with Standardized Summary Datasheet for Easy Comparison of Machine Vision Cameras

ersion 3 of the standard proved to be a robust and stable release. Therefore the new release contains only a few refinements and additions and its major feature is a standardized summary datasheet making camera comparison even easier. The most important refinement is a better definition of the camera signal non-linearity and the only two other major additions are the total SNR curve including the spatial non-uniformities, and diagrams of horizontal and vertical profiles for a meaningful and well-arranged characterization of the different types of the spatial non-uniformities.

The summary data sheet as shown in this article includes three mayor elements on a single page. The first is a description of the operating point, the second are the two most useful graphs, and the third a column with all EMVA 1288 performance parameters.

Description of operating point (1): Contains a complete description of the settings of the operating point at which the EMVA 1288 measurements have been acquired. Settings not specified are assumed to be in the factory default mode. If, for instance, the binning factor is not given, the camera was measured without binning. This ensures that the measurements can be repeated anytime under the same conditions.

Photon transfer (2a) and SNR curves (2b): The upper graph contains the photon transfer curve (2a), i e., the variance of the image sensor noise versus the mean value. For an ideal linear camera this curve should be linear. Only if the lower 70% of the curve are linear, the EMVA 1288 performance parameters can be estimated accurately. If a camera has any type of deficiencies, they can often be first seen in the photon transfer curve. The double-logarithmic SNR curve (2b) is a nice overall graphical representation of all camera performance parameters except for the dark current. The absolute sensitivity threshold is marked as well as the saturation capacity. In addition, the maximum signal-to-noise ratio and the dynamic range can be read from the graph. The total SNR is plotted as a dashed line. It includes both the variances from the temporal noise and the nonuniformities. If this line lies recognizably below the solid line

Camera comparison becomes easy and flexible with the new standardized summary datasheet."

of the SNR curve, nonuniformities significantly reduce the performance of the camera.

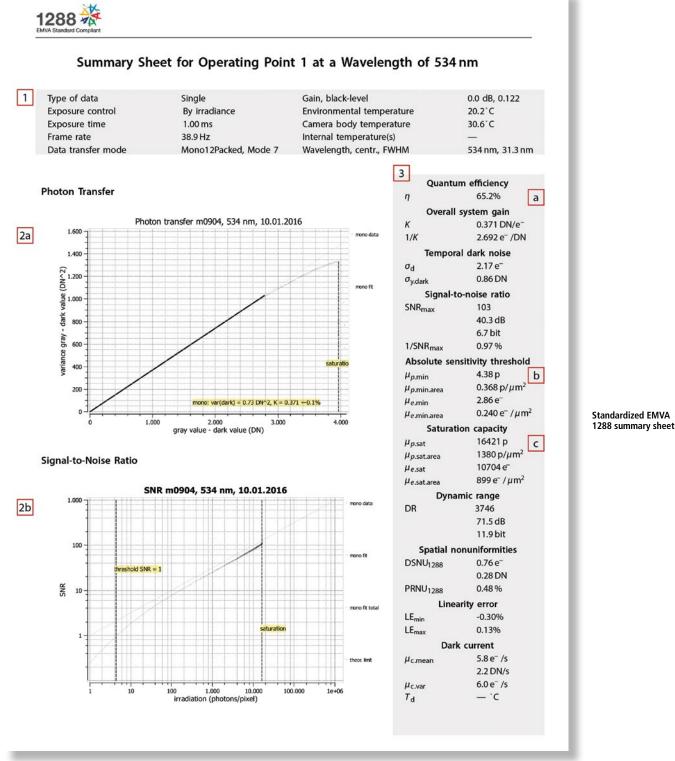
Column with EMVA 1288 performance parameters (3): This colum lists all EMVA 1288 performance parameters. Here only some aspects of the three most important are discussed. The quantum efficiency (a) denotes how efficiently a camera converts light into electric charges. Thus, if you have enough light in your application, this parameter is not critical. Be aware that this parameter requires an absolute calibration of the measuring equipment, which is typically not more accurate than 3%. So differences in the quantum efficiencies between different data sheets in the range of a few percent are not significant and no decision criterion. The absolute sensitivity threshold (b) tells you the lowest light level the camera can detect. It is given in photons and in photons per area unit (μ m2). The latter is important if you compare cameras with different pixel sizes, because in most applications the irradiance (photons per time and area) at the image plane is given. The saturation capacity (c) gives the largest irradiation, the camera can measure. It also determines the best possible signal quality you can get from an image sensor, the maximum signal-to-noise ratio.

The considerations in this section clearly indicate how you can find the best camera for your application. Find out the most critical parameter by asking questions like: Do I have enough light? Do I have to see both dark and bright parts in the image with enough resolution? Do I have to detect slight intensity variations? Then take the corresponding EMVA 1288 parameters and compare.

EMVA 1288 courses offered

- December 6-7, 2016, Framos, Munich, Germany (in English language), https://www.framos.de/news-events/ seminartermine/emva-1288/
- February 8-10, 2017, Aeon, Hanau, Germany (in German language), http://www.aeon.de/en/image_processing_training.html
- Courses are also given by Aphesa, for a detailed schedule, see http://www. aphesa.com/is_consulting.php#courses

Topics



If You Want to Learn More

More information on the standard and licensing documents are available at www. standard1288.org . The complete standard can be downloaded free of charge. The working group is open for all manufacturers, system integrators and distributors of cameras and image sensors. Institutes carrying out research in this field are also welcome to join. A collection of publicly accessible data sheets can be found here: https://zenodo. org/communities/emva1288

Companies providing services/ equipment for the EMVA 1288 standard

(in alphabetical order)

- Aeon, Hanau, Germany: http://www. aeon.de/en/emva_1288.html
- Aphesa, Harzé, Belgium: www.aphesa. com/
- Image Engineering, Cologne, Germany: http://www.image-engineering.de/

Author Prof. Dr. Bernd Jähne,

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GEN**<i>**CAM

10 Years Vision Standard "GenICam"

GenICam was founded 10 years ago and is now the accepted basis of all machine vision interface standards such as GigE Vision, USB Vision, CoaXPress, and Camera Link HS. Camera Link, which is older than GenICam, is about to be retro-fitted in its version 3.0. The benefit of using GenICam as programming interface is that users can easily switch between interfaces and vendors can re-use a lot of their code and know-how when implementing new interface standards in their products.

GenICam which is hosted by the EMVA has a very lively community, which maintains a common reference implementation for the interpretation of the XML files. Even after 10 years the standard committee is steadily sprouting new features and modules and is also constantly adding new members: As of today approximately 160 companies are enlisted.

Last year the version 3.0 of the reference implementation was released boosting the performance of the software while at the same time shrinking its footprint so the code now also easily fits embedded processors.

Providing even better support for embedded processors will be the key goal for the next version 4.0 of GenICam. Here's why: Up to now Moore's Law ensured that one's image processing software would become faster every year just by using the latest CPU hardware. This trend however is about to come to a halt: The MHz race has already stopped and Intel announced that the number of transistors per chip will also come to a limit in the next years. The speed race is taken over by embedded processors, which become faster every year. The mechanism however is totally different: While the classic CPU sped up by employing more MHz and more transistors embedded processors speed up by offloading parts to the software to hardware accelerators such as GPUs, compression engines or else.

This has several side effects. One is that software needs to be written differently to fit the structure of the hardware accelerators. Several attempts like for example OpenCL and OpenVX attempt to do this while maintaining software portability. Another side



Providing even better support for embedded processors will be the key goal for the next version 4.0 of GenICam."

effect is that new ways become available to interface or even build cameras. Most embedded processors have one or more MIPI CSI-2 interfaces on board which originally where designed to interface MIPI aware sensors in mobile phones. These interfaces consist of an I2C bus for configuration and up to four high speed serial lanes for video data transfer delivering roughly the same bandwidth as USB 3.0. Since these interfaces are designed to directly connect MIPI aware sensors embedded processors normally also contain an image signal pipeline (ISP), which can perform the de-Bayering and other image pre-processing tasks. This means that in contrast to classical cameras the firmware controlling the sensor and the ISP can move from the camera to the embedded processor.

Note that the MIPI CSI-2 interface can also be used to interface classical cameras with firmware on board in which case the ISP in the processor is just bypassed.

In order to support these new ways of building and interfacing cameras GenICam needs to be extended. The user will enjoy the same programming interface for classic as well as new style cameras; however for cameras where the firmware runs on the host the register layer and thus the XML files is not required anymore.

Another challenge with embedded processors is that video data is not always delivered to the processor's RAM but more often to a hardware accelerator like a GPU or a H.264 compressor. This must also be reflected in the GenICam interfaces.

So GenICam 4.0 is ready to support the new trend for embedded vision. A survey from the standardization meetings this year yielded 24 companies in total being ready to support the development of GenICam 4.0 and the accompanying enterprise to standardize the cables and connectors for MIPI CSI.

> www.emva.org www.genicam.org

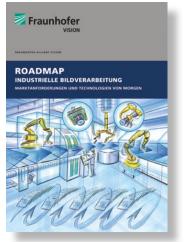
Roadmap "Industrial Image Processing"

Fraunhofer Vision Alliance has recently developed a roadmap concerning industrial image processing, which is now available as a booklet. Market requirements and corresponding technology potentials that will essentially influence and shape industrial image processing solutions in the following years were identified and analyzed in a forecast process. Aspects such as automated system design, inline measurement and inspection technology, cost-efficient inspection of small series as well as standardization requirements are considered. Furthermore, suggestions for innovation support are derived for eight fields of action. These suggestions are intended to assist potential funding authorities in planning their future funding priorities and programs.

Key Technology "Industrial Image Processing" and Foresight on Future Developments

Considering the growing importance of image processing and contact-free measuring and testing techniques, the members of the Fraunhofer Vision Alliance initiated a foresight process with regard to future developments of industrial image processing. Accompanied by selected representatives of relevant industrial sectors and users of key industries, market demands and corresponding technology potentials that will most likely influence industrial image processing and create solutions for it in the next years were sketched within a roadmap. Since many future developments and achievements are already structurally predestinated nowadays, reasonable assumptions about the future and assessments concerning future developments are possible. Discernible trends and future options thus can be used as a basis for well-founded middle- and long-term strategical planning.

Thus, within the roadmap, important fields of action were recognized as targets of future requirements from the market's perspective, and accompanying technological challenges were derived. Aspects such as automated system design, inline measurement and inspection technology, cost-efficient inspection of small batches,



Cover "Roadmap Industrial Image Processing" Source: Fraunhofer Vision Alliance

comprehensive information and quality management as well as standardization requirements are considered. To exemplify possible answers to these challenges, various solution approaches developed within and in the surroundings of Fraunhofer are presented. These contributions have been developed and pushed forward during the last years by the institutes and partners of the Fraunhofer Vision Alliance or are prospective future developments.

Stimulus for Research Funding

In order to actively and sustainably design the implementation of the necessary innovations in a global competition, efficient basic research and development for applications as well as mastering and continuous expansion of interbranch driver-technologies with strategical values, such as industrial image processing, are required.

With this roadmap, Fraunhofer Vision Alliance wants to provide concrete recommendations for actions for innovation impulses to strengthen industrial image processing at the industrial locations Germany and Europe and to align the national research and development strategy in time towards highly innovative technologies and developments of the future.

The roadmap "Industrial Image Processing" can be purchased directly at shop. vision.fraunhofer.de. www.vision.fraunhofer.de



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Prototypical inspection of the surface of a Blisk with two cameras and several illuminations

A major component in today's aircraft engines are the so called Blisks. Due to the strict quality requirements, Blisks are now examined for defects for several hours by well-trained specialists, who then measure the defects to obtain a quantitative description of the defects.

raunhofer ITWM, in collaboration with partners Hexagon Metrology and Hexagon Technology Center developed an integrated, fully automated solution for the surface inspection and measurement of Blisks. The project was part of "Clean Sky", an EU Framework Program for research and innovation.

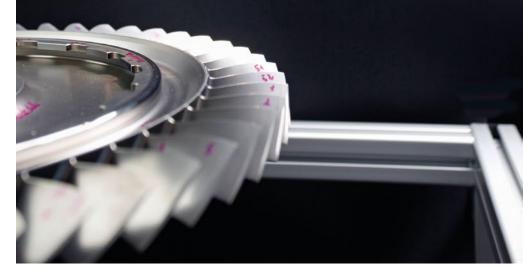
The first work step accomplishes the geometric measurement of the components using a coordinate measurement machine (CMM). In combination with a CAD model of a Blisk, this step provides all information about the form and geometry of a Blisk and any deviations from defined set values.

The task of Fraunhofer ITWM was to develop a solution for the second inspection step: several cameras are used to perform a 100% scan of the BLISK and examine it for surface defects. The data for the location and type (e.g., cracks, impact points, etc.) of potential surface errors is stored. The task contains a number of challenges: One of these

In the course of the project, it has been shown that only the combination of all this algorithms and classes of algorithms makes stable defect detection possible."

Innovation for a Clean Sky

Inspection and Measurement of Blade-Integrated Disks (Blisk)



is the development of a lighting system that effectively shows all types of defect on the Blisk. Because of the variety of defect types, multiple illumination methods are needed. Also, because the geometry of the component is complex, it is difficult to position the camera and the lighting in such a way that the entire surface can be gradually scanned. Additionally, the cameras and parts of the lighting system have to be so small and lightweight that they can be moved through the CMM. Lastly, complex algorithms for surface inspection have to be developed that are able to automatically identify all potential defects without the benefit of having much sample data.

A third step performs a precise classification of the defects and determines their correct geometry. This required the development of a new sensor for the defect measurement and classification. The basis for this is the defect position data determined in the second step (the surface inspection). Using the results from the surface inspection, a second CMM automatically generates a measurement program for all defects. These measurements then result in a quantitative description (like depth or size) of the possible defects. In cases, where a defect is questionable, the inspection has to be reviewed by an expert.

The Optical Surface Inspection

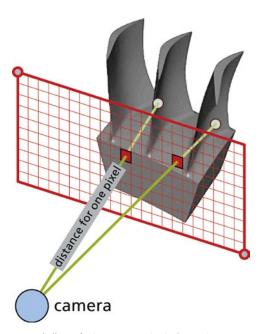
Since Blisks are rotationally symmetrical components, a turntable is used for the inspection. After the geometric measurement of the Blisk (step 1) the tactile sensor is replaced with a camera sensor. In principle, the CMM acts from then on like a robot with a camera sensor.

Topics

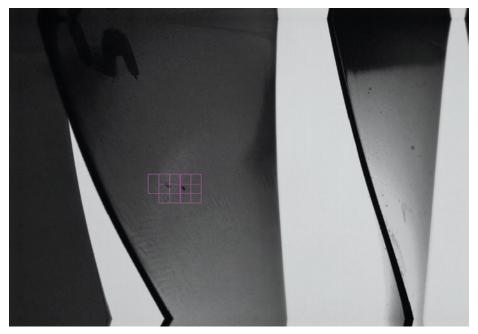
Any region on the Blisk surface can now be inspected by a combination of a 3D-position in space and rotation of the turntable. By the appropriate choice of illumination and the angle between the camera and the surface all different types of defects can be made visible and thus detectable. In the case of an unfavorable positioning of sensor and illumination some defects may not be visible at all. For this reason, the optical sensor consists of two cameras and three types of illumination.

The position of the camera and the selection of the illumination for a particular region (or defect type) on the Blisk is trained once. Depending on the Blisk-type, up to 60 positions are necessary to inspect the complete surface. The following steps will be executed for the surface inspection:

- The software selects a trained camera position (3D coordinates and angles) and the CMM moves to this position.
- The Blisk is rotated 360 degrees via the turntable and at regular intervals an image is taken by the camera sensor.
- The image processing algorithms detect all defects and calculate their position in 3D-coordinates for the later interferometric inspection (step 3).
- The detected defects are immediately displayed in the user interface.
- The sequence starts again at 1., until all trained positions have been approached.
- Certain regions on the Blisk are tested several times with different lighting or camera angles in order to find all defect types safely. Therefore, in a last step, all of the multiple detections must be combined. The display in the user interface is updated accordingly.



A challenge for image processing is the precise position determination of defects in 3D-coordinates. Fraunhofer used a raytracing-algorithm for the 3D-coordinate estimation.



A typical defect on the air foil of a Blisk

The Algorithms

For a stable detection of all defects, several algorithms have been developed which are each used for a particular type of surface defect or certain regions on the Blisk (e.g. special algorithms for the blades). It was important that all algorithms were able to automatically segment the images, because due to the complex geometry a manual segmentation was not possible. This means that the software had to automatically detect all edges on the surface, but should not mistake defects such as cracks for an edge.

In summary, two classes of algorithms were developed: The first class of algorithms detects defects by combining simple algorithms such as edge detectors with complex methods from texture analysis and morphology. This class of algorithms is not self-learning; however, certain parameter adjustments are performed independently by the methods. In order to allow a distinction between "real" edges and defects, several images are collected and an kind of "mask image" is created from repeating elements. All edges within the mask are thus true defects.

The second class of algorithms uses a machine learning method. With this algorithms, defect candidates can be detected in new, not yet classified images. The algorithms subdivide the images into small patches and calculate certain properties (features) for each patch. With a clustering algorithm, these features were divided into individual groups (defect types and "no defect"). In this context a cluster is a group of "similar participants", i.e. patches with similar features, are iteratively combined. A voting procedure is then used to decide to which cluster a patch belongs. The cluster, in turn, determines whether the region is recognized as a defect or not. An advantage of this method is that no segmentation is necessary.

In the course of the project, it has been shown that only the combination of all this algorithms and classes of algorithms makes stable defect detection possible.

Since all potential defects detected by the image processing were to be geometrically measured in a third step, a method had to be implemented that estimates the 3D positions of defects based on the 2D image data. For this purpose, a modified raytracing-algorithm has been implemented which, using the CAD model of the Blisk as well as the camera position in space, estimates the positions of all the defects found in one image.

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Further Information

The AMI4Blisk project was as part of the EU-Cleansky project with the mission to develop technologies that improve the ecological footprint of aviation by developing low-noise aircraft with lower fuel consumption.

About Allied Vision

For more than 25 years, Allied Vision has been helping people see the bigger picture. With our technology and our expertise, we help our customers gain insight by seeing more and hence be more successful in what they do.

Individual Advice, Individual Solution

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Regions served Asia, Europe, Latin America, North America, national





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For nearly three decades, Basler has pushed the limits of what industrial cameras are capable of. This dedication to research, development, and superior manufacturing has led us to become the world's largest producer of industrial digital cameras, with ideal solutions for factory automation, robotics, medical & life sciences, microscopy, retail, traffic, and a wide range of other applications. Our history of innovation is defining the future of vision, and our support is guiding you there. That's what makes Basler the most trusted brand and the world market leader in industrial cameras

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Basler has always been in on the ground floor of gamechanging technology. We developed unique ways to increase our efficiency so you decrease your costs. We championed the standardization of Camera Link, GigE Vision and USB3 Vision. And we pioneered the adoption of CMOS sensors to deliver dynamic performance, high speeds and high resolution with a superb performance for the price compared to CCD. At Basler, we establish advanced technologies that offer new and immediate value to you.

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Basler's Components Enhance Your Vision

Basler puts everything you need to get the full picture in a single place. We offer a broad range of vision components that seamlessly integrate with the camera, such as lenses, I/O cables, hubs, PCI cards and other essential accessories. All of our cameras and components are rigorously tested before they leave our facility to ensure that they deliver the high quality and reliability that you expect from Basler.

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Staff > 500

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Applications

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BASLER



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The Baumer Group is is one of the worldwide leading manufacturers of sensors, encoders, measuring instruments and components for automated image-processing. With around 2,300 employees and 38 subsidiaries in 19 countries, the family-owned group of companies is always close to the customer.

Capture the Essential: Industrial Cameras and Vision Sensors

Merging cutting-edge technologies and customer-focused consultancy has made us one of the leading manufacturers for image processing components. We offer a unique range of products, from industrial cameras and vision sensors to image processing components, for many different applications across varied industries. The location in Germany accommodates R&D and production under one roof which ensures our high product quality standards. Prior to delivery, every component undergoes rigid electrical and optical testing and inspection.

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To ensure our customers achieve maximum value from their camera systems, Point Grey offers world-class support on installation, configuration, customization and trouble shooting. Our Customer Support program includes quick response email and phone support, online user manuals, online knowledge base articles and regular firmware updates.

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A critical component of any vision system is the speed and reliability of the imaging pipeline, from light hitting the image sensor to data reaching the host system. Point Grey Research has taken ownership of the entire pipeline, and over the last 20 years has created a diverse portfolio of digital cameras, peripheral components, and software.

- Designed and manufactured in Canada
- Global distribution network
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Products Cameras Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Material Testing, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition

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Machine Vision 'Made in Germany'

Chromasens develops and produces both standardized machine vision components – as color line scan cameras, spectral cameras, 3D stereo cameras and line scan lights – and



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Martin Hund, CEO Markus Schnitzlein, CEO

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Lumenera Corporation, headquartered in Ottawa, Canada, is a leading developer and manufacturer of high performance digital cameras and custom/ OEM solutions. Lumenera's solutions provide unique combinations of speed, resolution and sensitivity to satsify the most demanding digital imaging requirements. The company's core competencies include digital bus technologies such as USB 3.0, USB 2.0, HDMI, Ethernet and GigE as well as the integration of CMOS and CCD sensors. Lumenera leverages its leading edge technology to provide customized design ser-



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2D, Robot Vision 3D, Character Recognition, Symbol Recognition, Part Identifikation, Metrology 2D, Metrology 3D, High Speed Analysis, Particle Analysis, Material Testing, Digitalzaization

Industries served

Mechanical Engineering/Line Building, Automotive and Suppliers, Electronics/Semiconductors, Packing, Precision Engineering/Optics/Machine Vision, Plastics, Pharmaceuticals/Cosmetics/Chemicals, Foodstuffs/ Beverages, Medical Technology, Metal, Glass/Ceramics, Traffic/ Logistics, Paper/Wood, Energy/ Water/Solar Technology

Platforms supported

Windows XP, Vista, Win 7, Win 8, Linux OS - both 32 and 64 versions; Most X86 and some ARM solutions

Associations

EMVA, AIA

Regions served

Africa, Asia, Australia, China, Central Europe, Europe, EMEA, Japan, Latin America, North America, ROW, national

About Matrix Vision

Matrix Vision is a leading manufacturer and offers a large spectrum of digital cameras - from USB, GigE with Power over Ethernet to smart cameras with integrated easy configurable machine vision software. A wide range of USB 3.0 cameras with CMOS sensors up to 10 megapixels are provided with the USB3 Vision Standard. Matrix Vision introduced a new, revolutionary 6D perception camera. It detects objects in space by means of motion, depth information and experience. The perception camera is ideal for palletizing, de-palletizing and pick & place applications in logistic, packaging and auto-



motive sectors. Besides an extensive range of standard products we offer custom solutions, which provide maximum utility for users as a result of continuous development. Join our vision world and benefit from cutting-edge technologies and extensive services.

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Office(s)

Benelux Eastern Europe France Italy UK & Ireland Scandinavia India

Management

Erhard Meier, CEO Uwe Furtner, CTO Dirk Muschert, Sales Manager Marcus Bleise, Sales Manager International

Foundation 1986

Staff

51-100

Products

3D Cameras, Digital Cameras, Frame Grabber, Smart Cameras, USB 3.0 and GigE Cameras, Software

Applications

Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/ Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/ Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/ Machine Vision, Traffic/Logistics, Other

Associations

AIA, DNHK, VDMA

Regions served

Africa, Asia, Australia, Central Europe, China, EMEA, Europe, Japan, Latin America, North America

About Micro-Epsilon

Micro-Epsilon is a medium-sized family-run company which plays a leading role in measurement technology. For more than 45 years we have continuously offered reliable, high performance, unique solutions particularly when high precision measurement or in-

spection is required. Our product range covers sensors for the measurement of distance and displacement, sensors for IR temperature measurement and color detection, as well as systems for dimensional measurement and defect detection.





Innovative products that provide the highest level of precision are created through intensive research and development processes, unique know-how and a broad network of collaborative operations.

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France Tel.: +33 1 39102100 france@micro-epsilon.com

Switzerland Tel.: +41 71 2500838 info@micro-epsilon.ch

Foundation

Staff 800

Products

Vision Sensors/Smart Cameras, Optical Instruments, Turn-Key Sytems, Other

Applications

Inspection Piece Parts, Metrology 2D, Metrology 3D, Robot Vision 2D, Robot Vision 3D, Part Identification, High Speed Analysis, Thermography

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Foodstuffs/Beverages, Glass/ Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Paper/Wood, Pharmaceuticals/Cosmetics/ Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics

Associations AMA

Regions served

Asia, China, Europe, North America, South/Central America, national

About Optics Balzers

Optics Balzers is the innovative and independent industry partner for the development and production of coated optical components and subassemblies. The company possesses a broad and in-depth knowhow in optical thin-film coating processes, complemented by sophisticated patterning, glass bonding and sealing, and further processing capabilities necessary for producing optical thin-film coated components up to optical subassemblies.

Highly experienced and skilled development and engi-

neering teams closely collaborate with customers to develop innovative solutions meeting their requirements and design robust processes to manufacture the customer specific components. The combination of these capabilities and skills places Optics Balzers at the forefront of markets in the photonics industry such as Automotive, Biophotonics, Laser, Space & Defence, Lighting & Projection, Sensors & Imaging, and Industrial Applications.

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Switzerland, Austria Tel.: +423 388 9216

USA Tel.: +1 720 974 5927

Singapore Tel.: +65 6809 5243

Foundation 2009/1946

Staff 101-250

Products Optics, Optical Coatings, Optical Components

Industries served

Automotive, Medical Technology, Packaging, Precision Engineering/ Optics/Machine Vision, Others

Applications Others

Regions served Asia, EMEA, Europe, North America



About Opto

Opto develops and manufactures customized, optoelectronic modules, optical components and systems for the industrial and biomedical markets. With its own facilities in Germany, France, Switzerland, the UK and Asia, Opto is a globally recognised solution provider, able to support customers from around the globe.

For more than three decades, Opto GmbH has established itself as a leading International supplier of machine vision solutions based on industrialized microscopy and machine vision. Through its





deep application knowledge, Opto provides its clients with special optomechanical solutions that are reduced to the essentials of the application and perfectly cost optimised.

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Management

Markus Riedi, CEO Klaus Flügel, CTO Martin Price, CMO Roman Hartwich, COO

Foundation 1980

Staff 11-50

Products

Optical Instruments, Optics, Custom OEM Modules & Systems, Image Analysis Systems, Machine Vision Objectives, R&D, Vision Sensors, Imaging Modules

Applications

High Speed Analysis, Inspection Piece Parts, Material Testing, Metrology 2D/3D, Particle Analysis

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Precision Engineering/Optics/ Machine Vision, Biotechnology, Security, Aerospace

Associations

AIA, EMVA, VDMA, bayern photonics

Regions served

Asia, Australia, China, EMEA, Europe, Japan, Latin America, North America

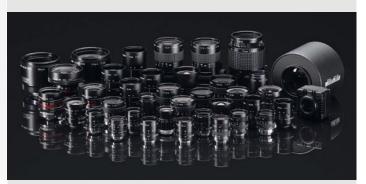
About Ricoh Imaging in Europe

Ricoh Imaging Deutschland GmbH, formerly known as Pentax Imaging, is proud of the respect its products have gained over 50 years of high quality manufacturing. All lenses are developed with the focus on quality and performance and designed for a long servicefree life. This is achieved by the combination of modern technology and precision manufacturing.

In 2016/2017 Ricoh will show many more new and interesting innovations including high-res. wide angle lenses for 1" sensors with up to 9 megapixels resolution.



RICOH imagine. change. Ricoh Imaging Deutschland GmbH Am Kaiserkai 1 20457 Hamburg Germany Tel.: +49 40 53 201 3366 Fax: +49 40 53 201 3339 iosd@eu.ricoh-imaging.com www.ricoh-mv-security.eu



Offices Ricoh Imaging

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Management (EMEA) Thomas Feichtner

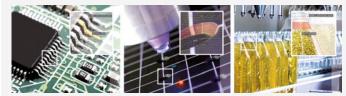
Foundation 1962 **Staff** 11-50

Products

Cameras, Equipment, Filters, Optics, Special Camera Systems

Regions served EMEA

About Stemmer Imaging



Stemmer Imaging is Europe's largest imaging technology and service provider with head office in Germany (Puchheim near Munich) and subsidiaries in many European countries. Our customers have access to a wide variety of imaging products and solutions from the world's leading manufacturers who provide cutting edge vision technology across all product segments, including Stemmer Imaging's independent,



modular programming library for imaging applications, Common Vision Blox (www.commonvisionblox.com).

This broad range of components and solutions, our experience of 40 years in imaging and a comprehensive support by a staff of more than 250 employees allows us to offer you everything you need to solve your imaging task.

Stemmer Imaging – Imaging is our passion!

Stemmer Imaging Gutenbergstr. 9–13 82178 Puchheim Germany Tel.: +49 89 80902 0 Fax: +49 89 80902 116 info@stemmer-imaging.de www.stemmer-imaging.com

Office(s)

Belgium Denmark Finland France Germany (Head office) Ireland Poland Sweden Switzerland The Netherlands United Kingdom

Additional served countries:

Austria, Estonia, Iceland, Latvia, Liechtenstein, Lithuana, Luxembourg, Norway

Foundation

Staff

> 250

Products

Accessories, Acquisition, Cabling, Cameras, Consulting, Illumination, Optics, Software, Vision Computers, Vision Systems

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/ Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/ Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, UKIVA, VDMA

Regions served

Asia, Europe, North America, national

About Teledyne Dalsa

Teledyne Dalsa is a global leader in the design, development, and manufacture of digital imaging products and solutions. In addition, Teledyne Dalsa specializes in the engineering and fabrication of semiconductor components and services. The company employs approximately 1,000 people world-wide with sales offices across

North America, Europe and Asia which support an international distribution network serving more than 40 countries.

Today, Teledyne Dalsa image sensors, cameras, frame



grabbers and software are used in thousands of automated inspection systems around the world and across multiple industries.

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Management

Edwin Roks, President, Teledyne Dalsa, Vice President, Teledyne Technologies, Inc.

Foundation

1980

Staff 501–1000

Products

Cameras, Factory Floor Automation Solutions, Frame Grabber, Processors, Software, Vision Sensors/Smart Cameras/ Embedded Systems, X-ray Equipment

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Web Inspection, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/ Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/ Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic (ITS)/Logistics

Platforms supported

Windows/Linux/DSP/ARM/FPGA/ x86/32 & 64 bit

Associations AIA, EMVA, JIIA

Regions served Asia Pacific, Europe, North

Asia Pacific, Europe, North America, South America

About Vision Components

Vision Components GmbH is a leading supplier in the field of machine vision and develops and distributes intelligent, network-compatible real-time Smart Cameras which are able to operate without a



PC. These embedded vision solutions can be easily integrated into almost any application. Customers can choose between models with ARM processors with freely programmable FPGA and VC Linux OS or DSP-based models with the proprietary VCRT OS. The product



for all kinds of applications are the core of the more than 20 years experience in machine vision and imaging. Vision Components GmbH

portfolio includes Smart Cam-

eras with/without protective

housing, single board cam-

eras, vision sensors. Providing

custom-tailored OEM solutions

Ottostr. 2 76275 Ettlingen Germany Tel.: +49 7243 21670 Fax: +49 7243 2167 11 info@vision-components.com www.vision-components.com

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Sedeco Vision Components Mijdrecht, The Netherlands Tel.: +31 297 24 17 17 info@sedeco.nl

Foundation

Staff

12

Products

Cameras, Smart Cameras/ Embedded Systems, Vision Sensors, other

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, LPR, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, 3D Vision

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Entertainment + Sports, Foodstuffs/Beverages, Glass/Ceramics, ITS, Mechanical Engineering/ Line Building, Medical Technology, Metal, Packaging, Paper/ Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Nonindustrial Applications

Platforms supported

ARM, DSP, PC platforms (Windows, Linux, RTOS)

Associations

AIA, JIIA, OSADL, SIA, SPIE, VDMA

Regions served

Africa, Asia, Australia, Central Europe, China, EMEA, Europe, Japan, North America, Latin America, ROW, national

About Ximea

Ximea designs and produces leading-edge, high-performance cameras with the lowest power consumption and the smallest footprint, as well as highly optimized camera and imaging solutions for volume OEM applications.

Our camera designs are based on powerful, flexible technology platforms that include an application programming interface (API) for many common Vision libraries as well as compliance with industry standards like USB3 Vision. xiAPI supports Windows, Linux and OS X operating systems.

Customers can further adapt Ximea cameras by selecting



specialized optics and data interfaces, while OEM customers can leverage Ximea's Custom Engineering services. This is how Ximea differentiates from the competition.

To ensure that Ximea offers the highest quality cameras at the best price, Ximea owns and operates its own engineering and production facilities in Bratislava, Slovakia. This allows us to design your solution with only the best components and to guarantee the optimal compromise between performance and cost with short lead times.

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Ximea s.r.o. Slovakia Tel.: +421 2 205 104 26 Fax: +421 2 205 104 27

Management Dr. Vasant Desai

Max Larin Foundation

2010/1992

Staff 11–50

Products

Hyperspectral-, X-Ray- and Subminiature Cameras, OEM Cameras, USB-, PCle-, Firewire- and Thunderbold-Cameras

Applications

Astronomy, (Aerial) Mapping, Digitalization, Metrology 2D/3D, Microscopy, Part Identification,



Particle Analysis, Robot Vision 2D/3D, Symbol Recognition, Virtual Reality, Others

Industries served

Agriculture, Automotive and Suppliers, Defense, Electronics/ Semiconductors, Embedded Vision, Machine Vision, Medical Technology, Packaging, Paper/ Wood, Plastics, Traffic/Logistics, UAV, Other

Associations AIA, EMVA, VDMA, Other

Regions served Worldwide

Germany Austria Switzerland



Producer, Solution Provider

ABW GmbH · Siemensstr. 3, 72636 Frickenhausen, Germany, Tel.: +49 7022 949292, info@abw-3d.de, www.abw-3d.de

Distributor

Producer

Acal BFi Germany GmbH · Oppelner Str. 5, 82194 Gröbenzell, Germany, Tel.: +49 8142 6520 0, info.de@bfioptilas.com, www.bfioptilas.com

Adlink Technology provides a wide range of embedded computing products and services to the test, measurement, automation, process control, gaming, communications, medical, network security, and transportation industries. Adlink products include PCI Expressbased data acquisition and I/O; vision and motion control; and AdvancedTCA, CompactPCI, and computer-on-modules (COMs) for industrial computing. With the acquisition of Ampro Computers, Inc. and Lippert Embedded Computers GmbH, Adlink also provides a wide range of rugged by design Extreme Rugged and Rugged product lines.

Adlink Technology GmbH · Hans-Thoma-Str. 11, 68163 Mannheim, Germany, Tel.: +49 621 432 140, emea@adlinktech.com, www.adlinktech.eu

	Producer, Solution Provider
Software: Image processing toolkit heurisko Quick heurisko-based custom image processing solutions Camera and image sensor testing according to EMVA 1288 and beyond: Measuring services Customizable test equipment Consulting	Education: EMVA 1288 standard Computational imaging 3D image acquisition Technical optics for image processing
Aeon Verlag & Studio GmbH & Co. KG Germany, Tel.: +49 6181 520510, info@ae	
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	Distributor
	Distributor
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	Machine Builder/OEM
Aicon 3D Systems GmbH · Biberweg 300 Tel.: +49 531 58 000 58, info@aicon.de, w	
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AIT Goehner GmbH · Wilhelmsplatz 11, 7 Tel.: +49 711 23853 0, info@ait.de, www.a	
	Distributor
AKE-Components GmbH · Bahnhofstr. 32 Tel.: +49 7271 9897 20, sales@ake-compo	
	Integrator
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Aku.Automation GmbH · Robert-Bosch-Str. 80, 73431 Aalen, Germany, Tel.: +49 7361 89088 0, info@aku-automation.de, www.aku.eu

Solution Provider

Alfavision GmbH & Co. KG · Freyunger Str. 4, 94116 Hutthurm, Germany, Tel.: +49 8505 91606 0, info@alfavision.de, www.alfavision.de





Producer

Alicona Imaging GmbH • Teslastr. 8, 8074 Grambach bei Graz, Austria, Tel.: +43 316 4000 700, info@alicona.com, www.alicona.com

Producer

For 25 years, Allied Vision Technologies has been helping people see the bigger picture. Allied Vision's camera portfolio is one of the largest in the market and offers a camera for nearly any application. If no standard product fits, the Allied Vision Modular Concept creates additional flexibility providing hardware option combinations that are almost endless. Allied Vision cameras are easy to integrate into any machine vision system thanks to our Software Development Kit (SDK) that is compatible with all common operating systems, camera interfaces and imageprocessing libraries.

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Distributor, Producer, Solution Provider

Allsens Messtechnik · Im Bendersgarten 9-11, 63303 Dreieich, Germany, Tel.: +49 6074 9143025, support@allsens.de, www.allsens.de

Solution Provider

Alysium-Tech GmbH · Kuehnertsgasse 14, 90402 Nuremberg, Germany, Tel.: +49 911 937878 0, vertrieb@alysium-tech.com, www.alysium-tech.com

Consultant

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Distributor

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Distributor, Producer, Solution Provider

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Producer

AOS Technologies AG • Taefernstr. 20, 5405 Baden-Daettwil, Switzerland, Tel.: +41 56 483 34 88, info@aostechnologies.com, www.aostechnologies.com

Solution Provider

Asentics GmbH & Co. KG • Birlenbacher Str. 19-21, 57078 Siegen, Germany, Tel.: +49 271 303 91 0, info@asentics.de, www.asentics.de

Consultant, Producer

Asphericon GmbH · Stockholmer Str. 9, 7747 Jena, Germany, Tel.: +49 3641 3100 500, sales@asphericon.com, www.asphericon.de

Solution Provider

ATMvision • Weiherstr. 5, 88682 Salem, Germany, Tel.: +49 7554 986990, info@atmvision.com, www.atmvision.com

Solution Provider

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Producer, Solution Provider

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Producer

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Producer

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Producer

Balluff GmbH · Schurwaldstr. 9, 73765 Neuhausen, Germany, Tel.: +49 7158 173 0, balluff@balluff.de, www.balluff.com

Producer, Solution Provider

BAP Image Systems GmbH · Am Weichelsgarten 7, 91058 Erlangen, Germany, Tel.: +49 9131 691 540, info@bapis.de, www.bapimgsys.com

Producer

Basler AG • An der Strusbek 60-62, 22926 Ahrensburg, Germany, Tel.: +49 4102 463 500, sales.europe@baslerweb.com, www.baslerweb.com

Producer

The Baumer Group is one of the worldwide leading manufacturers of sensors, encoders, measuring instruments and components for automated image-processing. With around 2,300 employees and 38 subsidiaries in 19 countries, the family-owned group of companies is always close to the customer. We offer a unique range of products, from industrial cameras and vision sensors to image processing components, for many different applications across varied industries. The location in Germany accommodates R&D and production under one roof which ensures our high product quality standards.

Baumer GmbH • Pfingstweide 28, 61169 Friedberg, Germany, Tel.: +49 6031 60 07 0, Sales.de@baumer.com, www.baumer.com

Integrator, Solution Provider

Bi-Ber GmbH & Co. Engineering KG · An der Wuhlheide 232B, 12459 Berlin, Germany, Tel.: +49 30 8103 22260, info@bilderkennung.de, www.bilderkennung.de

The performance spectrum of Büchner Lichtsysteme GmbH extends from the concept via the development to the production of LED lighting systems. As a committed manufacturer we respond flexibly to the corresponding customer requirements. For instance, this includes the modification of our standard products as well as the development and manufacture according to customer-specific requirements. Producer



Büchner Lichtsysteme GmbH Uzstr. 2 86465 Welden Germany Tel.: +49 8293 909 112 Fax: +49 8293 909 111 info@buechner-lichtsysteme.de www.buechner-lichtsysteme.de

Producer

Zeiss ZF lenses for industrial applications are key components in complex production processes as well as in measuring tasks, quality assurance and many other applications. The infrared lenses of the ZF series are suitable for the use with special cameras like IR cameras without an IR blocking

filter. The transmission of ZF-IR lenses adds up to 70% at 1000 nm, while usual lenses exhibit only 20%. Zeiss Visionmes lenses are developed for crucial measuring tasks in industry and feature telecentric optics. For optical metrology at high precision telecentric optics are essential.

Carl Zeiss AG • Carl-Zeiss-Str. 22, 73446 Oberkochen, Germany, Tel.: +49 7364 20 5590, lenses4industry@zeiss.de, www.zeiss.com/lenses4industry

Performance³ NEW: VC Z series with ARM processor + VC LINUX® OS.



Smart. Powerful. Easy to integrate.

Our new, intelligent VC Z series industrial cameras combine the benefits of the Linux operating system, generous software packages and our excellent service. Embedded systems? Get the pros!





HGV supplies scaleable turnkey machine vision solutions for all kinds of guality inspection: Flexible measurement systems (FMS) with robots, in-

Solution Provider

line-measurement, process control, robot guiding, assembly control, part handling (pick, place), surface inspection, sorting, identification.

Carl Zeiss Automated Inspection GmbH & Co. KG · An der Lehmgrube 9, 74613 Oehringen, Germany, Tel.: +49 7941 9100 19, ai.metrology.de@zeiss.com, www.zeiss-ai.de

Distributor, Producer

CBC (Europe) GmbH · Hansaallee 191, 40549 Düsseldorf, Germany, Tel.: +49 211 53067 0, info@cbc-europe.com, www.cbc-europe.com

Solution Provider

Ceres Vision GmbH · Kurt-Schumacher-Str. 1, 33615 Bielefeld, Germany, Tel.: +49 521 9236930, info@ceresvision.de, www.ceresvision.de

Machine Builder/OEM, Producer, Solution Provider

Chromasens develops and produces both standardized machine vision components - as color line scan cameras, spectral cameras, 3D stereo cameras and line scan lights - and custom-specific image processing solutions. Chromasens employees have comprehensive expertise in development, project

management, application creation, system integration and professional services. The intensive cooperation with the customer in the form of comprehensive support throughout every project phase is a cornerstone of the company philosophy.

Chromasens GmbH · Max-Stromeyer-Str. 116, 78467 Konstanz, Germany, Tel.: +49 7531 876 0, info@chromasens.de, www.chromasens.de

Integrator

CLK · Mendelstr. 11, 48149 Münster, Germany, Tel.: +49 251 980 2087, cruse@clkgmbh.de, www.clkgmbh.de

Producer

Cognex Corporation designs, develops, manufactures, and markets machine vision sensors and systems. Cognex vision sensors are used in factories around the world to automate the manufacture of a wide range of items and to assure their quality. Cognex is the world's leader in the machine vision industry, having shipped more than 450,000 machine vision systems, since the company's founding in 1981. In addition to its corporate headquarters in Natick, Massachusetts, Cognex also has regional offices and distributors located throughout North America, Japan, Europe, Asia, and Latin America.

Cognex Germany, Inc. · Emmy-Noether-Str. 11, 76131 Karlsruhe, Germany, Tel.: +49 721 6639 0, info@cognex.de, www.cognex.com

Distributor, Integrator, Producer, Solution Provider

Compar industrial machine vision systems are the solution wherever quality control is required, zero-defects strategies are applied, or value for money and high productivity are needed. The main functions are inspection, identification, and robot guidance. Customers in all industries - however, especially in the automotive, watch-making, packaging, printing, electronics, medical and pharmaceutical sector - appreciate our innovative package solutions based on a modular system. Aspiring to be your competent system provider for machine vision and robotics, we offer solutions that include smart cameras, computer-based vision systems, accurate robots, and even integrated test installations that allow for highly flexible handling





Compar AG

Rietbrunnen 44 8808 Pfäffikon SZ Switzerland Tel.: +41 55 416 10 60 Fax: +41 55 416 10 61 info@compar.ch www.compar.ch

Machine Builder/OEM

Confovis is a high-tech company which has operated in the field of optical 3D measurement technology since 2009. The patented structured illumination technology gives rise to new options for quick and nanometer precise surface analysis for industrial applications. With the latest generation of devices, Confovis combines the focus variation and confocal measurement techniques in a single system. The measurement technology specialist thus offers industrial clients in the automotive and aerospace sectors, tool-making and machinery construction, and the metallurgy, semiconductor and optical industries a time- and cost-saving solution for a wide variety of measuring tasks such as micro-contour and roughness measurement.

contovis

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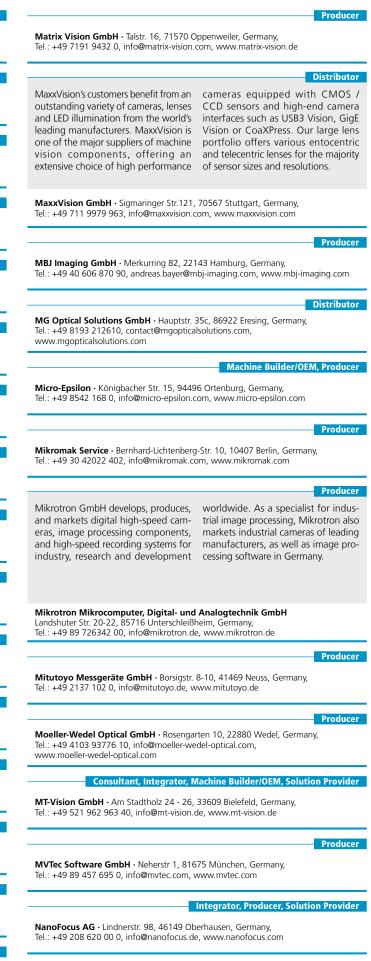
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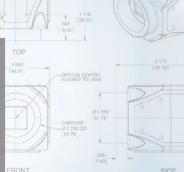
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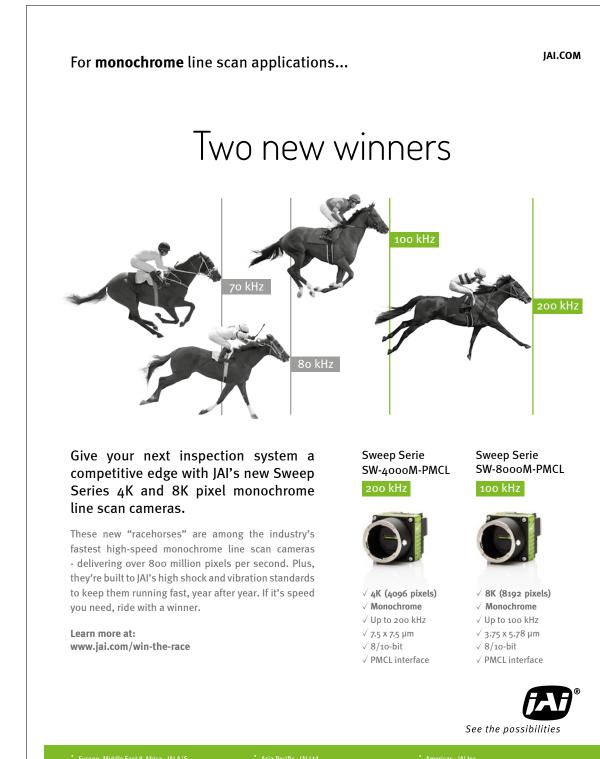
Toshiba Teli Corporation · 4-7-1 Asahigaoka, 1910065 Hino, Japan, Tel.: +81 425 89 8771, teli_glb@toshiba-teli.co.jp, www.toshiba-teli.co.jp View-Factor · Av Circunvalacion, Cochabamba, Bolivia, Tel.: +591 4 445 4595, agalindo@view-factor.com, www.view-factor.com

Producer

Integrator

Founded in 1999, Vieworks has been actively serving digital imaging markets with its distinguished vision technologies. Vieworks' innovative Machine Vision cameras are adopted and used in a variety of industrial applications including but not limited to industrial automation and inspection, aerial imaging, surveillance, science and research. Manufacturers of machines, equipments and solutions, who are marketleading customers in different industries, incorporate our products into their systems, and acknowledge the performance of our products.

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The Brightest Backlights on the Market!

Phlox HSC, up to 130,000 cd/m² in continuous mode: Ideal for very short shutter time, flashable with 48V PSU and IP-65 for wet environments.

Dedicated to bottle filling, glass handling, powder inspection, foil handling, packaging with robots and much more...

Phlox HSC backlights produce more direct light. Structures and cracks become more visible in transparent plastic and glass.

Less stray light is observed which contributes to higher edge contrasts on shiny surfaces. Operating temperature ranges from -30°C to +40°C. Software programming is easier and results are more stable thanks to great uniformity, 95% (+/-10%).

We provide sample 100 x 100 or 200 x 200 delivered in 48 hours. Just fill in the request form on our website! (Custom sizes on demand).





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High Resolution for One-Inch Format Cameras up to Nine Megapixels

Ricoh introduces a 12 mm lens to complement the current range of Ricoh FL Series lenses with 16mm to 75 mm focal lengths for 1" cameras with up to nine megapixel resolution.

The new model provides the widest angle of view and highest resolution up to the periphery, making it ideal for visually inspecting high density printed circuit boards, confirming hairline cracks and other surface defects

This new lens features a φ42mm compact design, despite its nine megapixel resolution, allowing a high degree of freedom in incorporating it into a wide range of equipment and positions.

All lenses of this series are compatible with 3.69 µm pixel pitch, 1" format cameras with resolution up to 9 megapixels. From the center to the periphery, the lenses have a high resolution of 135 lp/mm. Due to a minimal



degradation of resolution right up to the periphery it produces sharp, high contrast images.

RICOH imagine. change.

Ricoh Imaging Deutschland GmbH Am Kaiserkai 1 20457 Hamburg Germany Tel: +49 40 53 201 33 66 Fax:+49 40 53 201 33 39 iosd@eu.ricoh-imaging.com www.ricoh-mv-security.eu

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Fastest Camera Interface, Smallest Cameras

PCIe based high speed cameras: These cameras use fast and high resolution CMOS sensors and stream images with up to 64 GBit/s to the host computer.Now supported are the xiB cameras CB120 12 Mpix @330 fps and CB013 with 1.1 Mpix @ 3500 fps. USB3 Vision camera series xiQ and xiC: With this line of extraordinary small, lightweight, fast, efficient and highly integrated cameras, Ximea offers a unique value and performance proposition for the industrial market. The perfect fit for system integrators.

Hyperspectral imaging camera series xiSpec: Unique compact and lightweight USB3 hyperspectral cameras with 16 up to 150+ spectral bands in the visible light and near infrared. Perfect for mobile applications.

USB2.0 camera series xiMU: Ximea's smallest cameras with a size of only 15x15 mm² offers big performance in tight spaces. Scientific and High performance cameras: for the most demand-



ing applications that require the ultimate image quality. With resolutions up to 16 MPix, cooled and uncooled models, and signal fidelity of 14+bits, xiJ, xiD, xiCe and xiRay cameras deliver the best-in-class images.

And more: Ximea Big about Small.

ximea

Ximea GmbH Am Mittelhafen 16 48155 Münster Germany Tel.: +49 2501 202 408 0 Fax: +49 2501 202 408 99 info@ximea.com www.ximea.com

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EHD imaging	www.ehd.de
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IDS	www.ids-imaging.com
Ifm electronic	www.ifm.com
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Illunis	www.illunis.com
Image House	www.imagehouse.dk
Image S	www.imagessrl.com
Imaging Solutions Group	www.isgcameras.com

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Kappa opto-electronics	www.kappa.de
Karlheinz Hinze Opto- engineering	www.hinze-opto.de
KeeKoon Electronics	www.keekoon.com
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Kvant	www.kvant.sk
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Menzel Vision and Robotics	www.menzelab.com
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MG Optical Solutions	www.mgopticalsolutions.com

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Microsystems	www.microsystems.it
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Mikrotron	www.mikrotron.de
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NAC	www.nacinc.de
Narragansett Imaging	www.nimaging.com
National Instruments	www.ni.com
NED	www.ned-sensor.co.jp
NET	www.net-gmbh.com
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NTI	www.nti-measure.com
Odem Technologies	www.odem.co.il
Olympus	www.olympus-europa.com
Omron	www.industrial.omron.de
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SDT - Dr. Seitner	www.sdt-seitner.com
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Smartray	www.smartray.de

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Thermosensorik	www.thermosensorik.de
Tichawa Vision	www.tichawa.de
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TriDiCam	www.TriDiCam.de
TVI Vision	www.tvivision.com
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VDS Vosskühler	www.vdsvossk.de
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Videology Imaging Solutions	www.videologyinc.com
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Vision & Control	www.vision-control.com
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Vizaar	www.vizaar.de
VKT	www.vkt.de
VRmagic	www.vrmagic.com
Weiss Imaging and Solutions	www.weiss-imaging.de
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Xenics	www.xenics.com
Ximea	www.ximea.com
Zertrox	www.zertrox.de

www.teknooptik.se

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Soliton Technologies

Stemmer Imaging

Bildverarbeitung

Systematic Vision

STZ Qualitätssicherung und

Sony

Sugitoh

Symco

Tattile

SVS Vistek

Consulting, Marketing, Education & Other Services

AIA Automated Imaging Association	www.machinevisiononline.org
Alfavision	www.alfavision.de
AMC	www.amc-hofmann.com
Arvoo Imaging Products	www.arvoo.com
AS Thermographie	www.as-thermografie.de
Asentics	www.asentics.de
CMES – Chinese Mechanical Engineering Society	www.cmes.org
Cmos Vision	www.cmosvision.com
Cmosis	www.cmosis.com
Cognex	www.cognex.com
Collischon Optik-Design	www.mikro-optik.de
CSEM	www.csem.ch
CTMV	www.ctmv.de
Datapixel	www.datapixel.com
de Man Industrie-Automation	www.deman.de
Digital West Imaging	www.highspeedvideos.com
Duwe 3D	www.duwe-3d.de
EMVA European Machine Vision Association	www.emva.org
Entner Electronics	www.entner-electronics.com
Erhard + Leimer	www.erhardt-leimer.com
Farbmessung Schröder	www.farbmessung.com
FiberVision	www.fibervision.de
Framos	www.framos.eu
Fraunhofer Allianz Vision	www.vision.fraunhofer.de
G4 Technology	www.g4.com.tw
Gesellschaft für Bild- und Signalverarbeitung (GBS)	www.gbs-ilmenau.de
GFal	www.gfai.de
GIT Verlag	www.gitverlag.com
IDS	www.ids-imaging.com
Imaging Lab	www.imaginglab.it
Impuls	www.impuls-imaging.com
INB Vision	www.inb-vision.com
Infaimon	www.infaimon.com
InRay Solutions	www.inrays.com
Irida Labs	www.iridalabs.gr
IS Imaging Solutions	www.imaging-solutions.de

IVAN	www.feda.nl
JIIA Japan Industrial Imaging Association	www.jiia.org
Joanneum Research	www.joanneum.at
Kappa opto-electronics	www.kappa.de
Landesmesse Stuttgart	www.vision-fair.de
Lincoln Laser Company	www.lincolnlaser.com
Messe München	www.messe-muenchen.de
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msiVision	www.msivision.com
Neurocheck	www.neurocheck.com
Norman N. Axelrod Associates	www.axelrodassociates.com
NTI	www.nti-measure.com
Omron	www.industrial.omron.de
Optical Research Associates	www.opticalres.com
Opto	www.opto.de
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P.E. Schall	www.schall-messen.de
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Supercomputing Systems	www.scs-vision.ch
SVS Vistek	www.svs-vistek.com
Symop	www.symop.com
Systematic Vision	www.systematicvision.com
UKIVA	www.ukiva.org
University of Applied Scienes	www.fbmn.h-da.de
Univision	www.univision.it
Van de Loosdrecht Machine Vision	www.vdlmv.nl

Frame Grabber

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Alrad Imaging	www.alrad.co.uk
Arvoo Imaging Products	www.arvoo.com
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Cyberoptics Semiconductor	www.imagenation.com
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EHD imaging	www.ehd.de
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Eltec Elektronik	www.eltec.com
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Imperx	www.imperx.com
Infaimon	www.infaimon.com
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Luster LightVision Tech	www.lusterinc.com
Matrix Vision	www.matrix-vision.de
Matrox Imaging	www.matrox.com/imaging

Illumination & Lighting Systems

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Second2None	www.visiondragon.com
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Teledyne Dalsa	www.teledynedalsa.com
The Imaging Source	www.theimagingsource.com
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ViDiSys	www.vidisys.de
Vision Tools	www.vision-tools.com
Visionlink	www.visionlink.it
Vistek	www.vistekas.com
Weiss Imaging and Solutions	www.weiss-imaging.de

ABW	www.abw-3d.de
Acal BFi Germany	www.bfioptilas.com
Advanced Illumiation	www.advancedillumination.com
Allison Park Group	www.apgvision.com
Alrad Imaging	www.alrad.co.uk
Balluff	www.balluff.com
Baumer	www.baumer.com
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Büchner Lichtsysteme	www.buechner-lichtsysteme.de
Cavitar	www.cavitar.com
CCS Europe	www.ccs-grp.com
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Digital West Imaging	www.highspeedvideos.com
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Finger	www.finger-kg.de
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G4 Technology	www.g4.com.tw
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Hamamatsu Photonics	www.hamamatsu.com
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Olympus	www.olympus-europa.com
Omicron Laserage	www.omicron-laser.de
Omron	www.industrial.omron.de
Opto	www.opto.de
Opto Engineering	www.opto-engineering.com
Opto Precision	www.optoprecision.de
Optometron	www.optometron.de
OptoPolymer	www.optopolymer.de
Orbis	www.orbis.eu
Parameter	www.parameter.se
PerkinElmer Optoelectronics	www.perkinelmer.com
Phaer	www.phaer.be
Phlox	www.phlox-gc.com
Phytec Messtechnik	www.phytec.de
Pi4 Robotics	www.pi4.de
Planistar Lichttechnik	www.planistar.de
POG Präzisionsoptik Gera	www.pog.eu
Polytec	www.polytec.com
Power Technology	www.powertechnology.com
Profactor	www.profactor.at
Qualimatest	www.qmt.ch
Rauscher	www.rauscher.de
RH Engineering	www.rhengineering.de
Rheintacho Messtechnik	www.rheintacho.com
Schael-Optik	www.schael-optik.de
Schäfter + Kirchhoff	www.sukhamburg.de
Schmachtl	www.schmachtl.at
Schott Lighting and Imaging	www.schott.com
Second2None	www.visiondragon.com
Sedeco Vision Components	www.sedeco.nl
Seiwa Optical	www.seiwaopt.co.jp
Sharp Microelectronics	www.sharpsme.com
Sill Optics	www.silloptics.de
Smart Vision Lights	www.smartvisionlights.com
Soliton Technologies	www.solitontech.com

Microscopes, Endoscopes & Equipment

Special Application Products	www.sapltd.co.uk
Spectrum Illumination	www.spectrumillumination.com
Stemmer Imaging	www.stemmer-imaging.com
StockerYale	www.stockeryale.com
STZ Qualitätssicherung und Bildverarbeitung	www.stz-ilmenau.de
SVS Vistek	www.svs-vistek.com
Symco	www.symco.co.jp
Tecin	www.tecin.de
Tekno Optik	www.teknooptik.se
Tema	www.temavisio.com
The Imaging Source	www.theimagingsource.com
Univision	www.univision.it
V Cubed	www.vcubed.co.uk
Vialux	www.vialux.de
Visicontrol	www.visicontrol.com
Visiolaser	www.vannier-photelec.fr/visi- olaser
Vision & Control	www.vision-control.com
Vision Light Tech	www.visionlighttech.com
Vision Tools	www.vision-tools.com
Visionlink	www.visionlink.it
Visitool	www.visitool.de
Vistas	www.vistas-gmbh.de
Volpi	www.volpi.ch
Weiss Imaging and Solutions	www.weiss-imaging.de
Wenglor sensoric	www.wenglor.com
Zertrox	www.zertrox.de

Alrad Imaging	www.alrad.co.uk
AMS Technologies	www.amstechnologies.com
Andor Technology	www.andor.com
Asylum Research	www.asylumresearch.com
Bock Optronics	www.bockoptronics.ca
Breitmeier Messtechnik	www.breitmeier.de
Carl Zeiss Microimaging	www.zeiss.de/microscopy
Deben UK	www.deben.co.uk
Dr. Heinrich Schneider Messtechnik	www.dr-schneider.de
Edmund Optics	www.edmundoptics.de
EHD Imaging	www.ehd.de
Fei Company	www.fei.com
Fort	www.fort-fr.com
FRT Fries Research & Technology	www.frt-gmbh.com
G4 Technology	www.g4.com.tw
Heliotis	www.heliotis.ch
Helmut Hund	www.hund.de
Hipp Endoskop Service	www.hipp-endoskopservice.com
Horn Imaging	www.horn-imaging.de
Infaimon	www.infaimon.com
Infinity Photo-Optical	www.infinity-usa.com
Karl Storz	www.karlstorz.com
Karlheinz Hinze Optoengineering	www.hinze-opto.de
Kdorf Automation	www.kdorf.de
Keyence	www.keyence.de
Klughammer	www.klughammer.de
Kvant	www.kvant.sk
Leica Microsystems	www.leica-microsystems.com
Leitner Industrial Endoscopy	www.leitner-efer.de
LOT Quantum Design	http://lot-qd.de
MBR	www.mbr-gmbh.com
Micos	www.micos.ws
Micro-Epsilon	www.eltrotec.com
Mikroskoptechnik Rathenow	www.askania.de
Mitutoyo	www.mitutoyo.de
Moritex	www.moritex.com
msiVision	www.msivision.com
NanoFocus	www.nanofocus.de

Optical Metrology

Nanosurf	www.nanosurf.com
Nikon	www.nikoninstruments.eu
Olympus	www.olympus-europa.com
Opto	www.opto.de
OptoMess	www.optomess.de
Optometron	www.optometron.de
Optoprim	www.optoprim.de
Oxford Instruments	www.oxford-instruments.com
Panasonic	http://business.panasonic.co.uk/ imv
PCE Power Control	www.pce-powercontrol.de
Physik Instrumente	www.pi.ws
Pi4 Robotics	www.pi4.de
Pro Design Electronic	www.prodesign-europe.com
Richard Wolf	www.richard-wolf.com
Rubroeder	www.rubroeder.de
Schael-Optik	www.schael-optik.de
Schäfer Technologie	www.schaefer-tec.com
Seiwa Optical	www.seiwaopt.co.jp
STZ Qualitätssicherung und Bild- verarbeitung	www.stz-ilmenau.de
Tecin	www.tecin.de
Tekno Optik	www.teknooptik.se
Thermosensorik	www.thermosensorik.de
Vega Technology Group	www.vegatcgroup.com
Vision Engineering	www.visioneng.de
Visitool	www.visitool.de
Walter Uhl	www.walteruhl.de
Weiss Imaging and Solutions	www.weiss-imaging.de
Werth Messtechnik	www.werthmesstechnik.de
Wild	www.wild.at

3D Shape	www.3d-shape.com
Alicona Imaging	www.alicona.com
Allsens Messtechnik	www.allsens.de
AMS Technologies	www.amstechnologies.com
Andor Technology	www.andor.com
Applied Electro-Optics	www.aeousa.com
Applied Scintillation Technologies	www.scintacor.com
Armstrong Optical	www.armstrongoptical.co.uk
Avantes	www.avantes.com
Benteler Maschinenbau	www.benteler.de
Bentham Instruments	www.bentham.co.uk
Berliner Glas Gruppe	www.berlinerglas.de
Breitmeier Messtechnik	www.breitmeier.de
BST eltromat International	www.bst-international.com
BST International	www.bst-international.com
Carl Zeiss IMT	www.zeiss.de/Messtechnik
Carl Zeiss Microimaging	www.zeiss.de/microscopy
Chunghwa Leading Photonics Tech (CLPT)	www.clpt.com.tw
CMC Kuhnke	www.cmc-kuhnke.de
ColorLite	www.colorlite.de
Confovis	www.confovis.com
Creaform Deutschland	www.creaform3d.com
Dantec Dynamics	www.dantecdynamics.com
Datapixel	www.datapixel.com
Digital Surf	www.digitalsurf.com
Dr. Heinrich Schneider Messtechnik	www.dr-schneider.de
Dr. Wehrhahn Messsysteme	www.drwehrhahn.com
Dyoptyka	www.dyoptyka.com
EHD Imaging	www.ehd.de
Electronic Systems	www.electronicsystems.it
ElektroPhysik Dr. Steingroever	www.elektrophysik.com
EVK DI Kerschhaggl	www.evk.biz
Farbmessung Schröder	www.farbmessung.com
Faro	www.faro.com
FJW Optical Systems	www.findrscope.com
Fraunhofer IFF	www.mpt.iff.fraunhofer.de

FRT Fries Research & Technology	www.frt-gmbh.com
G4 Technology	www.g4.com.tw
GE Sensing & Inspection Technologies	www.gemeasurement.com
GOM	www.gom.com
Hamamatsu Photonics	www.hamamatsu.com
Heitronics Infrarot Messtechnik	www.heitronics.com
Hexagon Manufacturing Intelligence	www.hexagonmi.com
Hipp Endoskop Service	www.hipp-endoskopservice.com
IB/E Optics	www.ibe-optics.com
Ico Data	www.icodata.de
iiM	www.iimag.de
ILEE	www.ilee.ch
Imetric	www.imetric.com
Infaimon	www.infaimon.com
Infinity Photo-Optical	www.infinity-usa.com
InfraTec	www.infratec.de
Innowep	www.innowep.com
InSystems Automation	www.insystems.de
lsi-sys	www.isi-sys.com
Jenoptik	www.jenoptik.de
Jos. Schneider Optische Werke	www.schneiderkreuznach.com
Kleiber Infrared	www.kleiberinfrared.com
Konica Minolta	www.konicaminolta.eu
Kreon Technologies	www.kreon3d.com
Lambda Photometrics	www.lambdaphoto.co.uk
LamTech	www.lamtech.de
Land Instruments	www.landinst.com
LAP	www.lap-laser.com
Laser 2000	www.laser2000.de
Laser Components	www.lasercomponents.com
Laser Quantum	www.laserquantum.com
LayTec	www.laytec.de
LDV Systeme	www.ldv-systeme.de
Leitner Industrial Endoscopy	www.leitner-efer.de
Limess	www.limess.com
LOT Quantum Design	http://lot-qd.de
M-u-t	www.mut-group.com
Mahr	www.mahr.de

Meta Vision Systems	www.meta-mvs.co.uk
Metris	www.metris.com
MG Optical Solutions	www.mgopticalsolutions.com
Michigan Metrology	www.michmet.com
Mikropack	www.mikropack.de
Mirco-Epsilon Eltrotec	www.eltrotec.com
Mitutoyo	www.mitutoyo.de
Moeller-Wedel Optical	www.moeller-wedel-optical.com
Molenaar Optics	www.molenaar-optics.com
Moritex	www.moritex.com
Mycrona	www.mycrona.de
NanoFocus	www.nanofocus.de
Nikon Metrology	www.nikonmetrology.com
Novacam Technologies	www.novacam.com
NTI	www.nti-measure.com
Nub3d	www.nub3d.com
Odem Technologies	www.odem.co.il
OGP Messtechnik	www.ogpmesstechnik.de
Olympus	www.olympus-europa.com
Opsira	www.opsira.de
Optimet Optical Metrology	www.optimet.com
Opto	www.opto.de
Opto Fidelity	www.optofidelity.com
Opto Precision	www.optoprecision.de
OptoMess	www.optomess.de
Optometron	www.optometron.de
OptoPolymer	www.optopolymer.de
Optoprim	www.optoprim.de
OptoSurf	www.optosurf.com
Optris	www.optris.de
Orbis	www.orbis.eu
Oxford Instruments	www.oxford-instruments.com
Parameter	www.parameter.se
Pentacon	www.pentacon.de
Perceptron	www.perceptron.com
PerkinElmer Optoelectronics	www.perkinelmer.com
Phaer	www.phaer.be
Phynix	www.phynix.de
Pi4 Robotics	
	www.pi4.de

Polygon	www.polygon-technology.de
Polytec	www.polytec.de
Precitec Optronik	www.precitec-optronik.de
Premosys	www.premosys.com
Princeton Instruments	www.princetoninstruments.com
Proxitronic	www.proxitronic.com
Quest Innovations	www.quest-innovations.com
Raytek	www.raytek.de
Rheintacho Messtechnik	www.rheintacho.com
Richard Wolf	www.richard-wolf.com
Roper Scientific	www.roperscientific.de
Rudolph Technologies	www.rudolphtech.com
Schäfer Technologie	www.schaefer-tec.com
Sensor Instruments	www.sensorinstruments.de
Sensors Unlimited	www.sensorsinc.com
SGM Schut	www.schut.com
Shape Drive	www.shape-drive.com
Sick	www.sick.com
Sios Meßtechnik	www.sios.de
SKS Vision Systems	www.visionsystems.fi
Soliton	www.soliton-gmbh.de
Specim Spectral Imaging	www.specim.fi
Steinbichler Optotechnik	www.steinbichler.com
Stiefelmayer	www.stiefelmayer.de
Stil	www.stilsa.com
SynView	www.synview.com
Taylor Hobson	www.taylor-hobson.com
Tec5	www.tec5.com
TechnoTeam	www.technoteam.de
Tekno Optik	www.teknooptik.se
Topometric	www.topometric.net
Tordivel	www.scorpionvision.com
Ulis	www.ulis-ir.com
Vialux	www.vialux.de
Videometer	www.videometer.com
Visiolaser	www.vannier-photelec.fr/ visiolaser
Vision Machines	www.vision-machines.com
ViZaar	www.vizaar.de

Volform	www.volform.se
Wente/Thiedig	www.wente-thiedig.de
Werth Messtechnik	www.werthmesstechnik.de
Wild	www.wild.at
X-Rite	www.xrite.com
Xenics	www.xenics.com
Yxlon International	www.yxlon.com
Z-Laser	www.z-laser.com
Zwick	www.zwick.de
ZygoLOT	www.zygolot.de

Optics

Acal BFi Germany Allied Vision Technologies **Alrad Imaging** AMS Technologies Anteryon Armstrong Optical **Azure Photonics** B & M Optik Baumer Berliner Glas Gruppe **BK Interferenzoptik Bock Optronics** Carl Zeiss Carl Zeiss IMT **Carl Zeiss Microimaging CBC** Deutschland Collischon Optik-Design Cosyco **Deposition Sciences** Docter Optics **Edmund Optics EHD** imaging Eureca Messtechnik Fabrimex Systems **FiberVision** Finger Fisba Optik Framos FRT Fries Research & Technology Fujifilm G4 Technology Goyo Optical Helmut Hund **Holoeye Photonics IB/E Optics** IDS iiΜ Image House Image S

www.bfioptilas.com www.alliedvisiontec.com www.alrad.co.uk www.amstechnologies.com www.anteryon.com www.armstrongoptical.co.uk www.azurephotonics.com www.bm-optik.de www.baumer.com www.berlinerglas.com www.interferenzoptik.de www.bockoptronics.ca www.zeiss.com/lenses4industry www.zeiss.de/messtechnik www.zeiss.de/microscopy www.cbc-de.com www.mikro-optik.de www.cosyco.de www.depsci.com www.docteroptics.com www.edmundoptics.de www.ehd.de www.eureca.de www.fabrimex-systems.ch www.fibervision.de www.finger-kg.de www.fisba.ch www.framos.eu www.frt-gmbh.com www.fujifilm.eu www.g4.com.tw www.goyooptical.com www.hund.de www.holoeye.com www.ibe-optics.com www.ids-imaging.com www.iimag.de www.imagehouse.dk www.imagessrl.com

www.imtag.ch

Infaimon www.infaimon.com Ircam www.ircam.de **IS Imaging Solutions** www.imaging-solutions.de ISVI www.isvi-corp.com Japan F.A. Systems www.jfas.co.jp Jenoptik www.jenoptik.de Jos. Schneider Optische Werke www.schneiderkreuznach.com Karlheinz Hinze Optoengineering www.hinze-opto.de **KeeKoon Electronics** www.keekoon.com Keyence www.keyence.de Kowa Europe www.kowa.eu Kvant www.kvant.sk Lambda Photometrics www.lambdaphoto.co.uk Laser 2000 www.laser2000.de Laser Components www.lasercomponents.com Leading-Tech Laser www.leading-techlaser.com Lensation www.lensation.de Leoni www.leoni-fiber-optics.com Lincoln Laser www.lincolnlaser.com LMI Technologies www.lmi3d.com LOT Quantum Design http://lot-gd.de Luster LightVision Tech www.lusterinc.com **Matrix Vision** www.matrix-vision.de MaxxVision www.maxxvision.com **Menzel Vision and Robotics** www.menzelab.com Meuser Optik www.meuser-optik.com **MG Optical Solutions** www.mgopticalsolutions.com Micos www.micos.ws Micro-Epsilon Eltrotec www.eltrotec.com Microsystems www.microsystems.it **Midwest Optical Systems** www.midopt.com Moeller-Wedel Optical www.moeller-wedel-optical.com **Molenaar Optics** www.molenaar-optics.com Moritex www.moritex.com msiVision www.msivision.com Myutron www.myutron.com Navitar www.navitar.com NET www.net-gmbh.com **NeuPro Solutions** www.neupro-solutions.com **Odem Technologies** www.odem.co.il

IMT

Olympus	www.olympus-europa.com
Omron	www.industrial.omron.de
Optec	www.optec.eu
Optics Balzers	www.opticsbalzers.com
Opto	www.opto.de
Opto Engineering	www.opto-engineering.com
Opto Precision	www.optoprecision.de
Optometron	www.optometron.de
Orbis	www.orbis.eu
Parameter	www.parameter.se
Phaer	www.phaer.be
Photonic Products	www.photonic-products.com
Pi4 Robotics	www.pi4.de
POG Präzisionsoptik Gera	www.pog.eu
Polytec	www.polytec.com
Profactor	www.profactor.at
Qioptiq	www.qioptiq.com
Qualimatest	www.qmt.ch
Rauscher	www.rauscher.de
Resolve Optics	www.resolveoptics.com
RH Engineering	www.rhengineering.de
Schael-Optik	www.schael-optik.de
Schäfter + Kirchhoff	www.sukhamburg.de
Schmachtl	www.schmachtl.at
Schott Lighting and Imaging	www.schott.com
Second2None	www.visiondragon.com
Sedeco Vision Components	www.sedeco.nl
Seiwa Optical	www.seiwaopt.co.jp
Sill Optics	www.silloptics.de
Space	www.spacecom.co.jp
Spectros	www.spectros.ch
Spectrum Illumination	www.spectrumillumination.com
Stemmer Imaging	www.stemmer-imaging.com
STZ Qualitätssicherung und Bildverarbeitung	www.stz-ilmenau.de
Sugitoh	www.sugitoh.jp
Sunex	www.sunex.com
SVS Vistek	www.svs-vistek.com
Sydor Optics	www.sydor.com

Symco	www.symco.co.jp
Tamron	www.tamron.de
Tekno Optik	www.teknooptik.se
Tekstar Optical	www.tekstaroptical.com
The Imaging Source	www.theimagingsource.com
Thermosensorik	www.thermosensorik.de
Vega Technology Group	www.vegatcgroup.com
Videology Imaging Solutions	www.videologyinc.com
Videor Technical	www.videor.com
Vision & Control	www.vision-control.com
Vision Light Tech	www.visionlighttech.com
Visitool	www.visitool.de
Volpi	www.volpi.ch
VS Technology	www.vst.co.jp
Weiss Imaging and Solutions	www.weiss-imaging.de
ZygoLOT	www.zygolot.de

Processors, Interfaces, Cables, Peripherals

ABS **Active Silicon Adaptive Vision** Adlink Aerotech **Allied Vision Technologies** Alysium-Tech **AMS Technologies** Andon Electronics **Arvoo Imaging Products AutoVimation BAP Image Systems Bock Optronics Components Express** D.SignT de Man Industrie-Automation EDT Eltec Elektronik Epix Ernst & Engbring **Evision Systems Fabrimex Systems** FiberVision Framos G4 Technology Gidel GigaLinx HaSoTec Hema IDS lgus Image House Image S Infaimon Intercon1 Japan F.A. Systems Lemo Leoni LMI Technologies www.lmi3d.com

www.abs-jena.de www.activesilicon.com www.adaptive-vision.com www.adlinktech.eu www.aerotech.com www.alliedvisiontec.com www.alysium-tech.com www.amstechnologies.com www.andonelect.com www.arvoo.com www.autovimation.com www.bapimgsys.com www.bockoptronics.ca www.componentsexpress.com www.dsignt.de www.deman.de www.edt.com www.eltec.com www.epixinc.com www.eue-kabel.de www.evision-systems.de www.fabrimex-systems.ch www.fibervision.de www.framos.eu www.g4.com.tw www.gidel.com www.gigalinx.net www.hasotec.com www.hema.de www.ids-imaging.com www.igus.de www.imagehouse.dk www.imagessrl.com www.infaimon.com www.intercon-1.com www.jfas.co.jp www.lemo.com www.leoni-fiber-optics.com

www.lusterinc.com

Madelate	
Mad City Labs	www.madcitylabs.com
Matrix Vision	www.matrix-vision.de
Matrox Imaging	www.matrox.com/imaging
MaxxVision	www.maxxvision.com
MaZet	www.mazet.de
Menzel Vision and Robotics	www.menzelab.com
Micro-Epsilon	www.eltrotec.com
Micron	www.micron.com
Microsystems	www.microsystems.it
Mikrotron	www.mikrotron.de
Newnex Technology	www.newnex.com
Northwire Technical Cable	www.northwire.com
Orbis	www.orbis.eu
Parameter	www.parameter.se
Phytec Messtechnik	www.phytec.de
Pi4 Robotics	www.pi4.de
Pleora Technologies	www.pleora.com
Pro Design Electronic	www.prodesign-europe.com
Schmachtl	www.schmachtl.at
Seidenader	www.seidenader.de
Serview	www.serview.net
Sglux	www.sglux.com
Silicon Software	www.silicon-software.de
Stemmer Imaging	www.stemmer-imaging.com
STZ Qualitätssicherung und Bildverarbeitung	www.stz-ilmenau.de
Supercomputing Systems	www.scs-vision.ch
SVS Vistek	www.svs-vistek.com
Symco	www.symco.co.jp
Teledyne Dalsa	www.teledynedalsa.com
The Imaging Source	www.theimagingsource.com
Thinklogical	www.thinklogical.com
Unibrain	www.unibrain.com
ViDiSys	www.vidisys.de
Vision & Control	www.vision-control.com
Vision Tools	www.vision-tools.com
Vistas	www.vistas-gmbh.de
www.isgcameras.com	www.isgchips.com
www.USBFireWire.com	www.usbfirewire.com
Xilinx	www.xilinx.com

Luster LightVision Tech

Acal BFi Germany Alfavision Alicona Imaging Anafocus **Cmos Vision** CMOSIS Cognex Collischon Optik-Design **Creaform Deutschland** CSEM **CTR Carinthian Tech Research Cypress Semiconductor** de Man Industrie-Automation **Docter Optics Eltec Elektronik** Entner Electronics Erhard + Leimer FiberVision **Fraunhofer Allianz Vision** Fraunhofer IFF Fraunhofer IMS FRT Fries Research & Technology Gesellschaft für Bild- und Signalverarbeitung (GBS) mbH Gevicam GFal HaSoTec Helion IDS www.ids-imaging.com Imaging Lab www.imaginglab.it Impuls www.impuls-imaging.com **IMS** Chips www.ims-chips.de Infaimon www.infaimon.com Isomorph www.isomorph.it Joanneum Research www.joanneum.at Kamera Werke Dresden www.kwdo.de Kappa opto-electronics www.kappa.de Lincoln Laser Company www.lincolnlaser.com

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www.lmi3d.com

Matrix Vision www.matrix-vision.de Ma7et www.mazet.de **Micro-Epsilon** www.eltrotec.com **Mikromak Service** www.mikromak.com msiVision www.msivision.com Norpix www.norpix.com Opto www.opto.de Panavision Imaging www.panavisionimaging.com PCO www.pco.de Photonfocus www.photonfocus.com Phytec Messtechnik www.phytec.de pi4_robotics www.pi4.de Profactor www.profactor.at Schäfter + Kirchhoff www.sukhamburg.de Sensor to Image www.sensor-to-image.de SmartSurv www.smartsurv.de SPG Data 3D www.spgdata3d.com SPIE www.spieeurope.org Stemmer Imaging www.stemmer-imaging.com STZ Qualitätssicherung www.stz-ilmenau.de und Bildverarbeitung Tekno Optik www.teknooptik.se www.temavisio.com Tema www.thermosensorik.de Thermosensorik **Tichawa Vision** www.tichawa.de Tordivel www.scorpionvision.com Univision www.univision.it V-Research www.v-research.at Vega Technology Group www.vegatcgroup.com Vision & Control www.vision-control.com Vision Machines www.vision-machines.com Vision Tools www.vision-tools.com Zertrox www.zertrox.de

LMI Technologies

Software

A&B Software www.ab-soft.com ABW www.abw-3d.de Adaptive Vision www.adaptive-vision.com Alditech www.alditech.ru Alfavision www.alfavision.de Alicona Imaging www.alicona.com **Alliance Vision** www.alliancevision.com Alrad Imaging www.alrad.co.uk **AMS Technologies** www.amstechnologies.com Andor Technology www.andor.com **AOS Technologies** www.aostechnologies.com **Applied Electro-Optics** www.aeousa.com Artray www.artray.co.jp Asentics www.asentics.de Attentra www.attentra.de Baumer www.baumer.com Cimetrix www.cimetrix.com Cognex www.cognex.com Cosyco www.cosyco.de de Man Industrie-Automation www.deman.de dhs Solutions www.dhssolution.com **Digital Surf** www.digitalsurf.com Duwe 3D www.duwe-3d.de Dynalog www.dynalog-us.com www.irpod.net ebs Automatisierte Thermographie und Systemtechnik **EHD** Imaging www.ehd.de **Eltec Elektronik** www.eltec.com Energid www.energid.com Epix www.epixinc.com Erhard + Leimer www.erhardt-leimer.com Euresys www.euresys.com **EVT Eye Vision Techology** www.evt-web.com **Fabrimex Systems** www.fabrimex-systems.ch Fast www.fast-corp.co.jp **FDS Research** www.fdsresearch.si **FiberVision** www.fibervision.de Framos www.framos.eu **FSI** Technologies www.fsinet.com

G4 Technology	www.g4.com.tw
Gefasoft	www.gefasoft.com
Geomagic	www.geomagic.com
Gesellschaft für Bild- und Signalverarbeitung (GBS)	www.gbs-ilmenau.de
Gevicam	www.gevicam.com
Goldlücke Ingenieurleistungen	www.giib.de
HaSoTec	www.hasotec.com
IB/E Optics	www.ibe-optics.com
IDS	www.ids-imaging.com
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Image House	www.imagehouse.dk
Image S	www.imagessrl.com
Imagic	www.imagic-imaging.com
Imaging Lab	www.imaginglab.it
Impuls	www.impuls-imaging.com
In-situ	www.in-situ.de
INB Vision	www.inb-vision.com
Industrial Vision Systems	www.industrialvision.co.uk
Infaimon	www.infaimon.com
InRay Solutions	www.inrays.com
Ircam	www.ircam.de
IS Imaging Solutions	www.imaging-solutions.de
Isomorph	www.isomorph.it
Isra Vision	www.isravision.com
IVS	www.industrialvision.co.uk
Japan F.A. Systems	www.jfas.co.jp
Joanneum Research	www.joanneum.at
Kappa opto-electronics	www.kappa.de
Karlheinz Hinze Optoengineering	www.hinze-opto.de
Klughammer	www.klughammer.de
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Silicon Software	www.silicon-software.de
Simon IBV	www.simon-ibv.de
SmartSurv	www.smartsurv.de
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Stemmer Imaging	www.stemmer-imaging.com
STZ Qualitätssicherung und Bildverarbeitung	www.stz-ilmenau.de
Supercomputing Systems	www.scs-vision.ch
SVS Vistek	www.svs-vistek.com
Symco	www.symco.co.jp
Systematic Vision	www.systematicvision.com
Tekno Optik	www.teknooptik.se
Teledyne Dalsa	www.teledynedalsa.com
Tema	www.temavisio.com
The Imaging Source	www.theimagingsource.com
The MathWorks	www.mathworks.com
Thermosensorik	www.thermosensorik.de
Tordivel	www.scorpionvision.com
TriVision	www.trivision.dk
TYZX	www.tyzx.com
Unique vision	www.unique-vision.net
Univision	www.univision.it
Van de Loosdrecht Machine Vision	www.vdlmv.nl
Vega Technology Group	www.vegatcgroup.com
Visicontrol	www.visicontrol.com
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Vizzion	www.vizzion.com
Weiss Imaging and Solutions	www.weiss-imaging.de
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Polytec	www.polytec.com
PPT Vision	www.pptvision.com
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Qualimatest	www.qmt.ch
Rauscher	www.rauscher.de
RSB Optotechnik	www.rsb-optotechnik.de
SAC	www.sac-vision.de
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Second2None	www.visiondragon.com
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SmartSurv	www.smartsurv.de
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Supercomputing Systems	www.scs-vision.ch
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TopSenso	www.topsenso.de

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Vision Systems, Turnkey Solutions, Integration Services

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ABB	new.abb.com
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Compar	www.compar.ch
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EHR	www.ehr.de
Eines	www.eines.es
Electronic Systems	www.electronicsystems.it
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Epix	www.epixinc.com
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Erhard + Leimer	www.erhardt-leimer.com
EVK DI Kerschaggl	www.evk.biz
EVT Eye Vision Techology	www.evt-web.com
EyeC-UK	www.eyec-ukandireland.co.uk
Fast	www.fast-corp.co.jp
Faude Automatisierungstechnik	www.faude.de
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Quiss	www.quiss.com
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RBC Fördertechnik	www.rbc-robotics.de
Recognitec	www.recognitec.de
RH Engineering	www.rhengineering.de
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SAC	www.sac-vision.de
Scanware electronic	www.scanware.de
Schmachtl	www.schmachtl.at
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Second2None	www.visiondragon.com
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Sensor Control	http://sensor-control.de
Serview	www.serview.net
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Sidonia Systems	www.sidoniasystems.de
Signum	www.signum-vision.de
Simac Masic	www.simacmasic.nl
Simon IBV	www.simon-ibv.de
SL Tec	www.sltec.de
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Solex	www.solexvision.com
Solving3D	www.solving3d.de
Soma	www.soma.de
SPG Data 3D	www.spgdata3d.com

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Vision Tools	www.vision-tools.com
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Visolution	www.visolution.de
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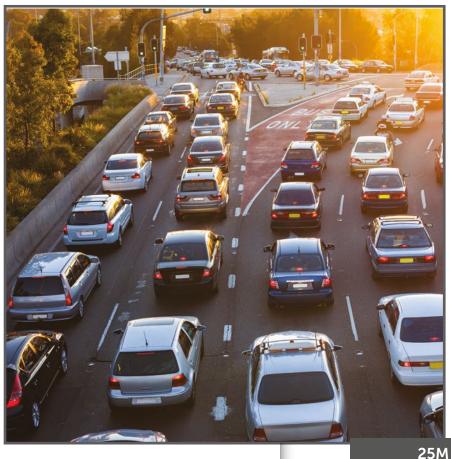


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