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A Valuable Advisor

Once a year the electronic supplier database of INSPECT is put into print. This catalog of companies active in the fields of machine vision and optical metrology is a sought-after advisor in many a purchase decision. Over 750 companies – producers of components and products as well as providers of technology, systems and services – with business activities in Europe and abroad are compiled in a comprehensive and informative way.

Advisors with in-depth market knowledge and broad overview about new developments are not only in demand by the procurement and engineering departments, also in top management the merits of recruiting outside expertise is long since known to larger or publicly traded companies with a mandatory board structure. It is a more recent development, however, that also small and medium-sized enterprises start to make use of the support a facultative advisory board can offer.

Often the advisory board members take on the role of a sparring partner for the executive management of the company. In this way they serve as both, controller and counsel. Broad experience, business expertise and the unbiased view of the matters at hand are considered as the greatest strengths of an advisor.

Especially small(er) high-tech companies are more and more on the lookout to professionalize their approach to strategic planning, controlling, finance and HR. The installation of a voluntary advisory board with very much the same rights and duties mandatory for publicly traded companies is a great way of enlisting high-level support in areas which cannot be staffed full-time.

Pioneers of this new approach are the big family-owned enterprises. According to an Intes survey of 2009 about 80% of these companies with more than € 125 million annual turnover have installed a professional advisory board. These boards are no longer equipped with friends, family and the local mayor or county commissioner but instead consist of a carefully selected choice of experts for the specific requirements the company has. These requirements

can range from specific customer market knowledge to experience in setting up production facilities in Asia to finance know-how or M&A expertise. Compared to project-specific consulting, provided by external experts, the advisory board has the benefit of a long-term commitment to the company (in most cases the board members are elected for a three to five years term) and is such much more involved and also knowledgeable about the company specifics than the consultant can normally be.

The establishment of a voluntary advisory board is not only highly valuable from the internal perspective of getting additional resources into the company but also from the outside perspective of company rating. Most banks and rating agencies base their risk assessment not only on financial ratios but also take the management structure and composition of the management team into account. A sole company reign, a rather common situation in our industry, often leads to a rating result detrimental to the business. A well established advisory board of business experts improves this rating and thus helps with better (or cheaper) access to external finance. Since company financing is becoming more and more a decisive growth factor this aspect is not to be neglected.

The high impact on the financial also results and a healthy company growth results from selecting the best business partners and suppliers right from the beginning. To this end we hope you will make good use of our annual buyers guide in front of you and our online database at www.inspect-online.com/buyers-guide.



Sincerely,
Gabriele Jansen
Publishing Director INSPECT

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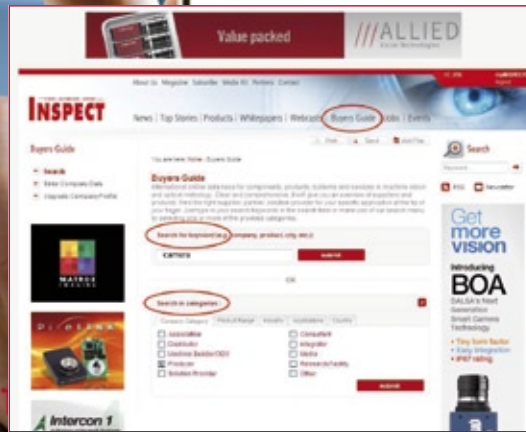
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Measuring just 44 x 29 x 58 mm in size, the GS2-GE-50S5 is the smallest GigE Vision camera to use the Sony ICX625 CCD, a highly sensitive, dual-tap, 5 megapixel sensor capable of running at 15 FPS.



The INSPECT Buyers Guide is published in its third year now, for the second time it also serves as the official Buyers Guide of the EMVA, the European Machine Vision Association. The guide contains information about more than 750 companies from over 30 countries. The INSPECT Buyers Guide has a clear focus on companies doing business in Europe or exporting their goods to Europe. Naturally this comprehends companies and organizations from all over the world.



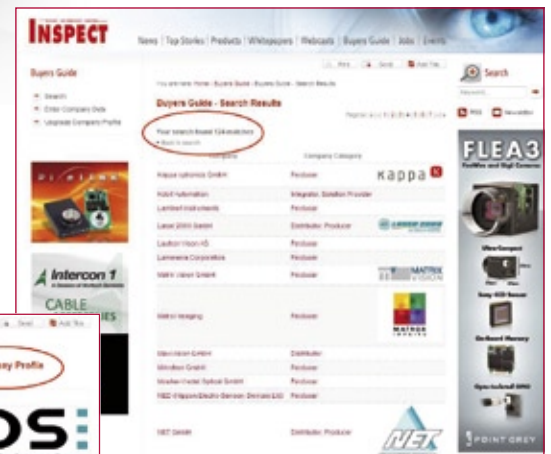
◀ The Online Buyers Guide provides sophisticated search functions for all listed companies

The full text search for "camera" yields 124 results: every company having used the word "camera" in their description is listed ▼

Machine Vision and Optical Metrology in Europe

The INSPECT Buyers Guide 2011

Throughout the year, we aim to provide you with information about new developments, technological trends, groundbreaking applications, new products and leading companies. Throughout the year we are faced with the recurring challenge: What to select, what to highlight, what to point out. There is never enough room to cover it all. So once a year we seize the opportunity to present to you a comprehensive overview of the machine vision and optical metrology industries.



◀ Companies providing a full-fledged company profile will be additionally found in multiple categories with the keyword search

Online ...

The INSPECT Buyers Guide is a true cross-media product. At www.inspect-online.com/buyers-guide the online database provides sophisticated search functions for all listed companies. Every entry can be searched for with full-text search, and every listed company will be found here based on the individual company description. Additionally, every listed company will be found by name, company category (e.g. producer, integrator, research facility, association, etc.) and country of headquarters.

Companies wanting to provide more information and aiming at even better search results are listed with a company profile, including detailed company data and a listing of products offered, industries served and applications catered to. These, and only these, companies will be found in the respective search categories.

The online Buyers Guide is open for companies within the scope of the INSPECT all year round. In this way it is always up-to-date.

... and Print

The availability of data online is a clear benefit when presented with clever search functions. However, sometimes you do not want to bother going online, or you don't want to search specifically but rather obtain a quick overview. In these instances a printed version has its unchallenged advantages. Not to mention the ease-of-use when taking notes right next to the provided data. Thus, once a year the INSPECT Buyers Guide printed edition is provided to you. With this guide we aim to give you a full overview that is still easy-to-use, a complete set of information that is still not too sub-divided into too many categories.

The INSPECT Buyers Guide 2011 is divided into three main chapters: Topics of long-term impact, company profiles for the main global regions, and company listings for the main product categories.

In an industry as innovative and dynamic as ours it will most likely never be possible to provide an overview that is final and complete, but we do our best to come as close as possible.

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Green Vision – Driving Factor for a Gre

INSPECT Expert Panel at Vision 2010



During the last century we have seen amazing technological advances which have made our lives better, richer and longer. But this has come at a high price: the balance and health of our eco-system, the survival of our natural environment, and ultimately endangering the survival of our own species. The question for all of us now is: do we have to live with that? Is there nothing we can do? Is it enough to rely on our leaders, on our government to save the planet?

We certainly have to make sure that our leaders will come to the right decisions, but each and every one of us can contribute as well. And we have technology at our hands that will help us in doing so.

Would you be surprised to learn that machine vision is one of the core technologies that could help us in protecting our environment? Come to think of it, every vision system for quality inspection on the factory floor contributes to save raw material and to reduce energy consumption. The earlier a quality flaw is being detected in the production process the less is the amount of energy wasted

on further manufacture of something that is going to be scrapped anyway. This scenario holds true for a huge variety of different industries and products in almost endless variations. In addition, also the automation of production processes, for the example by use of robot vision, almost always increases the resource efficiency by applying any material much more precisely and therefore sparingly. But this is not all. Vision systems are also employed in the production of environmentally friendly - so-called green - products. They work for intelligent traffic control, effectively lowering fuel consumption and thus air pollution. They are

instrumental in waste sorting and recycling and they are key technologies for high precision farming and for resource optimized woodworking.

With the five inspirational keynotes of our Expert Panel “Green Vision – Driving Factor for a Green Future” at Vision 2010 early November this year we intended to provide our audience with some insight into what is feasible today and maybe even convey some inspiration for the listener’s (and reader’s) own line of work.

On the following pages you will find some excerpts of the five inspirational keynotes, the presentations themselves can be downloaded at www.vdma.org/vision.



Jørgen Andersen

Camera Technology Put to Work for Reduction of Traffic Congestions, Fuel Consumption and Air Pollution

Jørgen Andersen, CEO JAI

We cannot live without transportation with a car, train, ship, or airplane. Transportation, however, is not free. You know about subjects like CO₂, fuel plants, emission, pollution and waste, congestion, all bad for the environment. In the following, I will show you how cameras and camera systems play an active role in minimizing these problems. The most obvious way is to reduce the emission coming from cars and trucks that we all depend on every day. This starts with making traffic more



efficient so there is less congestion and less pollution. In addition, vision systems are used to design more efficient engines and to make vehicles more streamlined so they run more efficiently and use less fossil fuel. Lastly vision technology is used in both manufacturing and recycling to reduce the planetary impact of vehicle production from start to finish.

Let us start by looking how vision based traffic management can improve the environment. The congestion may not be obvious at first but consider the following; more efficient tolling means less waiting or no waiting at toll plazas. Less stopping and starting means less idling which means less pollution and better use of fossil fuel. Likewise speed control can reduce accidents which cause traffic jams and more pollution. Congestion charging reduces the number of vehicles on the road by causing people to share rides and combine several trips into one. Fewer cars means fewer emissions and also fewer traffic jams and that means less air and noise pollution.

In an example from Austria, where JAI's ITS system has been installed in the Kaisermühlen tunnel since 2003, vision based section control reduces pollution by reducing accidents while providing the added benefit of fewer injuries and deaths. Here cameras were installed to monitor lanes and capture images of vehicles entering and leaving the tunnel. By matching the images, average speeds were calculated and compared against speed limits for automobiles and heavy

goods vehicles. Not only did the project pay for itself with speeding fines, it also had removed tons of greenhouse gases from the atmosphere each year of operation: carbon monoxide 1.5 tons per year, nitrogen oxide 3.9 tons per year and carbon dioxide 1,288 tons per year, and remember this is just one tunnel. Once the cameras went into place, average vehicle speeds dropped dramatically. Accidents and congestion has been significantly reduced which caused the drop in emission. Similar to the Kaisermühlen project, the Dutch Ministry of Transport has utilized imaging technology to enforce

speed limits and reduce congestion on multiple motorways in and around major metropolitan centers in the Netherlands. Once again by matching images, calculating speeds and enforcing violations, the project has resulted in reduced congestion, lower traffic emission and reduction in accidents and injuries. That is just a very short brief how vision technology can make transportation greener. It just takes a little inspiration.

Sensor-based Yield Optimization Enabling Resource Efficiency in Wood Processing

Dr. Federico Giudiceandrea,
CEO Microtec

Wood is a natural resource with biological diversity and scanning wood can give a big advantage in the use of this raw material. Our approach is a multi sensor approach. We are not looking to wood only in the visual part of the electromagnetic spectrum but we are looking to the interaction between wood and the electromagnetic waves in the whole spectrum from radio waves to X-ray. We use 3D laser scanning, x-ray imaging, laser scattering, polarized light scanning, ultrasound analysis and microwave scanning. In a typical example of 3D scanning every image point represents a difference from a reference plane. So we can see the shape of wooden boards to optimize the later cutting. To do this we use standardized 3D modules for double triangulation. With x-ray imaging it is very easy to detect knots since knots have high contrast to the clear wood. In this case we are using a proprietary x-ray sensor technology developed by our company with a higher sensitivity than is normally used for medical applications. Another important technology for us is laser scattering. This technology is using the effect that a laser dot is reflected inside the walls of a cellular structure and scatters. On wood the laser dot is elongated in the direction of the fiber.

Another interesting technology is CT scanning. CT scanning is not only radiography but you can see the third dimension of an object based on the fact that you have an x-ray source rotating around the log or the board and the image you get is a Sinogram. By applying a mathematical transformation to this image you get an axial cut of the log or the piece of wood. The idea is to have a full scan of a log and to make what we call virtual cutting. This is cutting the log without cutting it and in this way finding the best position of the log, the best cutting pat-



Dr. Federico
Giudiceandrea

tern. The problem is the speed, so if you have to make a turn for every image and you want to run with 2 m per second, you come out to have 200 turns per second which would be 12,000 turns per minute. And if you calculate the centrifugal force you have on the gantry on the outside of the scanner, you come up to 160,000 g, which is impossible. It is like in a black hole, so nothing will stay, everything will fly away. For this reason we have developed a technology which is called combining tomography with a large angle. We are using a large sensor of 0.5 m and with this kind of sensor we can reduce the rotation speed and come down to 60 g. With this machine we detect knots, perform virtual peeling, virtual cutting, and also virtual moldings. In this way you can have a better utilization of the resource wood.



Dr. Volker Rehrmann

Sensor and Machine Vision Technology in Waste Sorting and Recycling

Dr. Volker Rehrmann, Technical Director TiTech Group

Titech is taking the value out of the waste. Consider the waste you have at home: this could be household waste, could be electronic waste, could be car shredder waste, whatever type of waste. This waste is commingled and put together and in order to allow for high quality recycling, obviously this material needs to be sorted. We are using dif-

ferent types of technologies, but always some kind of machine vision technology is used, so we are working with images. We use a lot of different sensors because to distinguish different types of materials requires lots of different types of sensors. These sensors identify the objects on a conveyor belt moving at a couple of meters a second. They identify basically the material of the objects. And depending on what your task is, which type of material you want to recover and make a nice pure fraction out of it, at the belt you have a valve block that blows off the material from the belt and gives you a high quality pure fraction that can then be used to recycle. The value for the society is quite obvious. Recycling saves a lot of energy; there are hundreds of studies around showing that. And on top of that, we cannot afford to throw all of our valuable material away, just dig a hole somewhere and put all of the material into it and forget about it. We have the emerging countries China, India, coming up and their hunger and demand for raw materials is so high that we cannot afford to throw anything away. So we need to recover the material that we have. A new word for that is urban-mining.

We are using lots of different types of sensors, among them color cameras, near infrared spectroscopy, middle infrared spectroscopy, x-ray transmission, inductive type of sensors. The newest sensor we're using is x-ray fluorescence which means for the first time we can make high resolution images using elemental spectroscopy. This allows us to distinguish certain objects by their chemical ingredients. This is mainly used in metal sorting types of applications. Another field is obviously electronics waste for all the valuable materials you find in electronic waste. We are using also our technology here to sort and recover those and also from end-of-life car vehicles. All the old cars are recycled automatically using various different types of technologies to separate the different types of metals.

Minimization of Fertilizer and Pesticides Usage by Stereo Camera-based Steering Systems

Klaus-Herbert Rolf, Marketing Manager Claas Agrosystems

In the next few minutes I would like to guide you to the world of modern agriculture.

When you think about agriculture today, you'll find that the power and the performance of farm equipment conti-



Klaus-Herbert Rolf

nue to grow. Today machines are connected to the internet; they send every 5 seconds information about their position, information about the machine data and the status of the machines. They have automatic steering systems, and the fertilizer and the plant protection is applied as needed. The future has already arrived to agriculture; it's just not yet everywhere distributed.

Now let's turn to the camera system, my main point today. We use the "Cam-Pilot System" to make professional business in agriculture. Our customers are producers of vegetables, of fruit and wine, corn and sugar beet, tree nursery and of course producer groups of organic culture, agriculture. Organic producers like to work at night because many weeds are activated by daylight and the result is when to work like this, you have not so much requirement for chemical plants and production for these weeds. One question I think will be on your side, is this profitable for farmers? Yes it is. When you think about a tree nursery producer for example, they need by 10 hectares producing area, 1.5 years for return on investment. I think it is a very good number.

Smart Cameras for the Quality Control in the Production of Solar Modules

Jan-Erik Schmitt, CEO Vision Components

The photovoltaic market has a perpetual goal. This goal is improving the cell efficiency, because improving cell efficiency means of course improving the competitiveness of the solar energy against the other solutions. There are two ways: one way is improving the efficiency of existing technology for example through

optimization of the production process using machine vision. The second step is developing new cell types and the photovoltaic industry is working on that as well. A typical machine vision task in the photovoltaic industry using standard smart cameras is for example wafer and cell positioning and highly precise measurements for wafer handling, for laser etch isolation, for crack inspection, for etch defect control. All of this can be very easily done with a smart camera, also for a high throughput.

We also have a smart line scan camera that is used mainly in the thin film solar module production. In the thin film modules we don't print the circuits on the cells but you have the glass object and you put the object on the glass and then you scribe the circuit inside of the amorphous silicon. This may be done by a laser for example. The important thing in the solar industry for all cells, they want to use as much active surface as possible. So these circuit lines have to be parallel and very very close to each other. This is done with a laser and a smart line scan camera just in front of the laser, using the smart camera for the align-



Jan-Erik Schmitt

ment of the laser itself. The camera detects every 5 milliseconds a measuring value and gives this to the laser for realignment. And of course we can go down to 1 micron measurement accuracy but that is nothing so special.

We also have developed a specific electroluminescence camera that is very

sensitive in the near infrared. With this technology just put power onto the cell, and then the cell starts to emit light. It's just an inverse use of a solar cell, but this can be used to detect internal defects. So you can really look inside of a solar cell, and then you can detect such kinds of defects as micro cracks or bad printing of the fingers and the cell. This would not be visible with visible light just looking on top of the cell. We're really looking into the cell.

The complete audio stream of the INSPECT Expert Panel can be found at the webcast section of www.inspect-online.com.

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Why Machine Vision Has a Bright Future

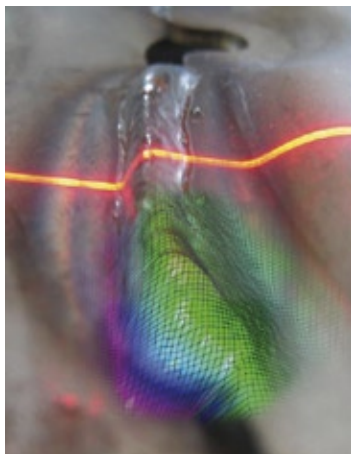
Machine Vision in Factory Automation and Well Beyond

In industrial production, machine vision has displayed the qualities of a genuine all-rounder for many years. What is more, it has also proven itself in many other fields of application beyond the factory floor. Improved quality, greater reliability, increased safety and cost-effectiveness are benefits that are just as crucial in the non-manufacturing context as in the realm of industrial production. Technological advances and increased ease of use will further drive the use of machine vision. As a consequence, machine vision technology has a bright future in virtually all walks of life.



The Future of Industrial Production

The factory of the future will be designed to yield maximum benefit from the lowest possible consumption of material and energy. It will be common to have the strictest quality specifications in place. Demands placed on production flexibility will continue to increase as products become ever more individualized and model changeovers occur more frequently. On top of this, global competition will de-



With machine vision becoming three-dimensional, many tasks can be accomplished in a cost-effective way (Source: SmartRay)

velop quickly: only those production facilities that are among the leaders in terms of productivity and costs will be able to survive. This transformation requires a pace of innovation more rapid than ever before. Machine vision will play a key role in this because it offers solutions suited to meet the challenges of the future. Current best practices in the pharmaceutical industry and in areas such as automobile safety components will become a blue print for industrial production as a whole in the future: 100% quality control rather than random checks – in other words, each and every stage of production will be subject to comprehensive documentation and traceability. This is economically feasible thanks to machine vision systems that undertake never failing quality checks along the production cycle. These systems also serve to avoid expensive product recalls, product liability claims and damage to the company image.

New Application Areas Open up New Markets

Whether on motorways, in the retail trade, in medical practices or on sports grounds – the versatility of machine vision technology has virtually no limits. Creative developers have long since identified this potential and are putting it to work in new applications which increase our everyday quality of life. Safety, health, environmental protection and efficiency top the list of benefits. By applying machine vision to solve more and more tasks in our daily lives, new markets are created for the

technology. Examples include automatic forest fire recognition from outer space, practicing perfect golf swings, spotting fake paintings, warning drivers drifting out of their lane, comparing shoeprints to identify perpetrators or ascertaining the time spent in front of a supermarket shelf for market research.

Efficiency for the Future

The world's population is growing rapidly and more and more people want to have their share in a higher standard of living. A scenario of increasing consumption and limited resources requires technologies that can make more out of less and thus to smartly overcome consequences of the nearly 200 year old law of Malthus stating that the population growth rate is always higher than the economic growth rate. Firstly, in any product's cumulative energy consumption, the production phase accounts for a significant

“Machine vision is a key technology for winning the future. It makes industrial production more competitive, offers a multitude of new applications in...

proportion of the energy and resources put into it – and this can be reduced. Machine vision systems increase the efficiency of production plants, reduce material inputs, prevent rejects arising and contribute to a higher level of energy efficiency. Secondly, automation – in combination with machine vision – also offers solutions which help green technologies win through by dramatically lowering production costs. This is currently happening in the field of photovoltaic, where automated production processes are being used in the manufacturing of high-quality solar modules, bringing the latter closer and closer to grid parity. Within a few years, solar electricity will be competitive without state aids. Thirdly, as consumption grows, the amount of waste produced inevitably increases with it – and this is full of reusable materials. If it is possible to separate these out at a higher level than we see today, waste



This simulator uses vision technology to enable surgeons to practice eye surgery without putting patients at risk (Source: VRmagic)



Vision technology plays an important role in helping regenerative forms of energy win through (Source: Allied Vision Technologies)

turns into a new resource. This, however, is not a task for humans but for the electronic eyes of machine vision: they can identify different materials in a fraction of a second and can sort them accurately and cost-effectively.

Technology Drivers

In addition to the many uses for machine vision, the technology itself is also progressing fast. With machine vision becoming three-dimensional, many tasks can be accomplished in a cost-effective way – from the precise inspection of adhesive beads or welded seams and automated gripping of unsorted items in boxes through to non-contact precision measuring of formed sheet metal parts in the production cycle. Standardized interfaces facilitate the integration of individual machine vision components into an overall workable system. This reduces the amount of effort required and makes the machine vision solution efficient and inexpensive. The efficiency of machine vision systems is rapidly in-

...virtually every area of our daily lives and is a problem solver for the future challenges of humankind on planet earth."

Dr. Olaf Munkelt, Chairman, VDMA Machine Vision Group and Managing Director of MVTec Software GmbH

creasing, thanks to higher-definition cameras, steadily increasing processor performance as well as multi-core processor technology, state-of-the-art software and standardized interfaces. Ever more rapid inspection speeds and accuracies are thus achieved at comparable costs.

In many applications, color recognition is of great advantage. For example, different models or components can be identified or sorted, and quality checks can be conducted on the basis of color. Color recognition has now become a standard routine for which numerous machine vision solutions are available.

Whereas in the past experts were needed to implement machine vision solutions, today many adaptations can be car-

ried out without any great prior knowledge, thanks to intuitive configuration options and ergonomic software user interfaces.

Last but not least: Complete systems can be housed in ever smaller casings. Such smart cameras and vi-

sion sensors can be integrated in places where little space is available and offer solutions that can be easily implemented.

Return on Investment

In assessing the cost-effectiveness of any investment, a cost-benefit analysis should be conducted covering its entire life cycle. When this is done, machine vision systems demonstrate the full extent of their cost savings potential. Minimal down times, stable processes and increased efficiency in the use of resources all pay off. Machine vision systems have often paid for themselves after only a few months.



100% quality checks are becoming the norm. In this application, the quality of Braille embossed on a medication packet is checked

(Source: IDS Imaging Development Systems)

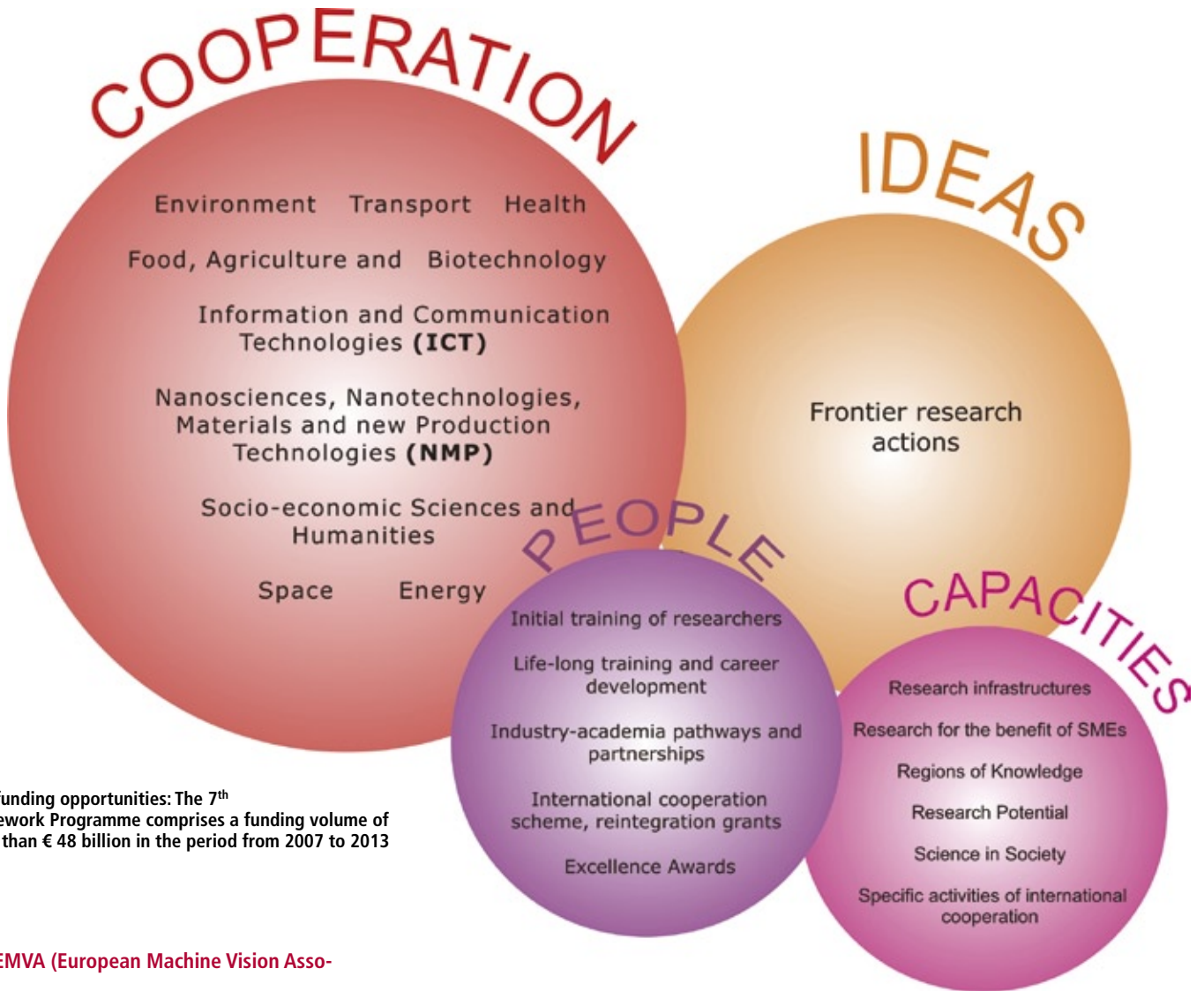
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Seizing Opportunities to Innovate

EMVA Facilitates European Research Funding



Vast funding opportunities: The 7th Framework Programme comprises a funding volume of more than € 48 billion in the period from 2007 to 2013

The EMVA (European Machine Vision Association) is committed to helping machine vision companies to be active and effective in creating new products and applications responding to key challenges, reducing financial risk of research activities, and facilitating European level cooperation.

Innovation is a vital policy issue in Europe, a priority to respond to the big challenges of the continent. As society, we trust in our learning and creativity capacities to tackle complex and urgent issues such as health, employment, climate and energy. But we need to develop real cultures and conditions in our citizens and in our Small and Medium Enterprises (SME) – to facilitate the construction of a knowledge-centred economy. For this we need to acknowledge that these small and medium companies – representing the vast majority of enterprises in Europe – will play a decisive role.

“By participating in European research projects my company DataPixel is not only obtaining financial support to develop technologies for the next 5–10 years, ...

Meeting the Grand Challenges

Europe has identified the grand challenges of innovation, becoming visible in the Lund declaration (July 2009). One of them is “taking a global lead in the development of enabling technologies such as biotechnology, information technology, materials and nano-technologies.” Meeting the Grand Challenges will be a pre-



requisite for continued economic growth and for improved chances to tackle key issues, bringing about new possibilities and increasing the well-being and quality of life for all.

Key Enabling Technologies

Machine vision is a key enabling technology (KET). KET are technologies needed for most of the applications identified in the big R&D themes of the European innovation programs: health, food, agriculture and biotechnology, information and communications technologies, nano production, energy, environment, transport, space, security, socio-economic sciences. We are innovative when developing machine vision solutions to analyze and identify cells in biotechnology cultures, to produce safer and less contaminant cars, or to guarantee the quality of critical components in aircraft manufacturing. But machine vision needs to be cutting edge and innovate itself fast in order to conquer new application areas. Our machine vision companies know very well that only a continuous investment in new product development and in solving new applications can lead to growing and sustainable business.

Cooperative Research at European Level

European Commission Research FP7 (7th Framework Programme) is a great opportunity for machine vision companies to reduce the financial effort and risk of research and development projects, and to benefit from cooperative research at European level. FP7 research actions are implemented via a wide range of project types ("funding schemes") with clearly defined purposes and evaluation criteria. But most of our machine vision com-

panies are SMEs with limited capacity to have access to the information in a vast "jungle" of programs, to influence the definition of the European research topics, or to manage the complexity of management of European level cooperative projects.

Additionally, as a response to the global economic situation and difficult circumstances faced by the industry in

2008, the European Commission took the initiative to set out a decisive and coordinated action, the European Economic Recovery Plan, appro-

ving among other tools an increased investment in R&D and innovation by launching three major Public Private Partnerships (PPP): the Eu-

...but strengthen in my team the values of cooperation, creativity, courage and perseverance. Increasing the participation of EMVA member companies...



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Opportunities at a glance:
The monthly EMVA info service on FP7 gives an overview of the programs and calls that are relevant for machine vision

EMVA is pleased to present this new issue of our information service on the FP7 European Research Programme, an exclusive one service for our members.

FP7 is becoming the most important source of funds for European Research & Development projects for many public research institutions but also and mainly for private companies and SMEs. Information on European FP7 Programmes is not, however, always easy to find. EMVA offers a monthly service offering a new issue of our information service on FP7 research opportunities and calls that are relevant for machine vision.

The information offered in EMVA FP7 Information Service is the result of a careful selection from the following sources of information:

- Open Calls and additional information of interest for the EMVA members of the following Programmes:
 - IRP
 - FP7
 - FP7 Faculties of the Future
 - Research for the benefits of cities
 - Other programmes: Security, Space, Energy, Environment, Food, Health, Transport
- A summary of relevant events and news for the EMVA of the following ICT (European Technology Platforms):
 - Manufacture
 - ICT
 - Pharmaceuticals
 - EMVIC
 - IMM4
 - Information for the EMVIC and Clean Sky II (Joint Technology Initiative)
 - Smart
 - Car

Only the titles contained in the EMVA members are included in this information service. Keeping the attention on Machine Vision related issues and avoiding a degree and unnecessary complexity view of the FP7 Programme.

Registration on FP7 Programme is a unique opportunity for EMVA companies to meet and increase financial flexibility of their research activities. To benefit from FP7 could cover for some programmes up to 70% of project cost for SMEs. Our EMVA FP7 Information Service can members starting points to have access to relevant information on how and when participate in European projects. If you are looking for further information on FP7 European Research don't hesitate to contact the EMVA Secretariat.

OPEN CALL	TOPICS & OBJECTIVES
Energy&Transport Marco Polo II 18th May 2010	Technology that allows the development of new and innovative services for following kind of actions: - road shift actions, - catalytic actions, - motorways of the sea actions, - and traffic avoidance actions.
IEE Intelligent Energy 24th June 2010	Technology to increase the energy efficiency of freight distribution. Actions to promote safe walking and safe cycling.
ERA-NET Martec Maritime Technology 31st May 2010	- Shipbuilding - Maritime equipment and services - Ship and port operation - Inland water and intermodal transport - Offshore industry/offshore technology - Offshore structures for renewable energy - Polar technology - Fishing/aquaculture - Safety and security
ERA-NET EuroNanoMed Nanomedicine 11th June 2010	Multidisciplinary technology in following areas: - Regenerative medicine - Diagnostics - Target delivered systems
ICT PSP Information&Communication Technology 1st June 2010	Theme 1: ICT for a low carbon economy and smart mobility. Theme 2: Digital Libraries. Theme 3: ICT for health and inclusion. Theme 4: Open innovation for future internet enabled services in "smart" cities.
EUREKA Eurostars Programme 30 September 2010	Any technological area
ENIAC JTI on Nanoelectronics 30th April 2010	Automotive & Transport, Equipment, Materials, and Manufacturing. More Moore innovations.
CLEANSKY JTI on Aeronautics&Air Transport 27th April 2010 30th June 2010	Smart Wing Technology Support of development of riblet-application device

Programme	Dec 09	Jan 10	Feb 10	Mar 10	Apr 10	May 10	Jun 10	Jul 10	Aug 10	Sep 10	Oct 10	Nov 10	Dec 10
Energy&Transport													
Intelligent Energy													
ERA-NET Martec													
ERA-NET EuroNanoMed													
ICT PSP													
EUREKA Eurostars													
ENIAC													
CLEANSKY													

European Green Car Initiative, the European Energy-Efficient Buildings, and last but not least the Factories of the Future Initiative. One of the results of the Factory of the Future action has been the foundation of the European Factories of the Future Research Association (EFFRA), with the goal of representing the interests of European industrial companies in research policies. Factories of the Future represent an additional opportunity for machine vision companies to find cooperation partners and to influence future research programs and topics in Europe.

EMVA Research Activities Support

The potential is enormous, and EMVA is setting out to help machine vision companies to leverage the potential benefits and opportunities of European research activities.

The first step for EMVA was to find out which services machine vision companies most urgently need in order to be more effective in European research activities. This was done through a survey of the EMVA members. The result of this survey clearly identified three main topics: a) provide information in a practical way, b) promote MV topics in programmes (interest representation in Brussels), and c) assist in partner search/building of research consortia. Based on this, EMVA has defined three main goals:

- influencing the R&D programs,
- stimulation R&D cooperation,
- information and support to EMVA members.

Regarding the goal of information and support to our members, EMVA has already started to offer a monthly based Info Service on European Research and FP7 that is providing useful and practical information about the funding opportunities interesting for MV companies. By using clear and concise tables and overviews, the companies can have updated

information of what programmes are open for proposals, the deadlines, and the topics covered that could be relevant for the machine vision sector.

Secondly, EMVA has created a Working Group on European Research Funding, which develops measures to implement the EMVA goals. In its kick-off meeting in Barcelona in October 2010, numerous activities were discussed: In order to communicate with the European institutions, a roadmap for machine vision in Europe needs to be developed. This roadmap can be easily linked to the five key enabling technologies of the European Commission and the objectives of the Lund Declaration as machine vision technology has much to offer to meet these challenges. Although it is a comparatively small industry sector its leverage effect on the sectors in which it is applied is immense.

Many research opportunities are not purely centered around machine vision technology. Much rather, machine vision technology often represents an important building block in the entire project and interacts with many other technology areas. Here, the European Factories of the Future PPP (EFFRA) offers an ideal platform for the European machine vision industry to push innovation together with other sectors of industrial production technology. To this end, EMVA has already established a close contact with EFFRA.

Lastly, EMVA will step up its activities in linking industry and research, in co-operating with other industrial associa-

tions (such as IRF for robotics or EFAC for assembly technology) and is currently analyzing possibilities to actively participate in European research projects.

The EMVA is convinced that with these activities much can be achieved for

...like DataPixel in European funded projects is for me not only a challenge as member of the Executive Committee, but a personal commitment with these values."

Toni Ventura-Traveset, Member of EMVA Executive Committee and Managing Director of Datapixel S.L.

the machine vision industry in the near future. If you are interested in joining us in this venture, we look forward to hearing from you.

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SEEING IS BELIEVING

Certifying System Integrators

A Key to Future Growth of the Machine Vision Industry

Over the past year the Automated Imaging Association (AIA) has been investigating ways to help system integrators successfully serve machine vision users. In focus groups with leading integrators it was determined that they wanted two things from AIA. First, a system integrator certification program to help users identify capable integrators. Second, they wanted AIA to more aggressively promote machine vision to companies considering the use of machine vision, highlighting the importance of working with capable system integrators.



Integrators told AIA that too often users choose a system integrator based on price alone. If the low-bid integrator is unable to successfully perform the work, the user ends up with a bad experience that gives the machine vision industry a black eye. The integrators urged AIA to develop a certification program that identified other criteria that users should take into account, such as the experience of the integrator, their track record of success, and the training of their key employees. AIA tested these ideas with leading machine vision users. They agreed that a certification program would be helpful since it would allow them to develop a “short list” of integrators to solicit bids from and might be useful in convincing their purchasing departments that the lowest bid isn’t always the best one.

While the criteria for company certification are still being finalized, one essential component clearly will be the experience and knowledge of the system integrator’s staff. Therefore, in May 2010, AIA introduced the Certified Vision Professional (CVP) – Basic Level series of classes and test at The Vision Show in Boston.

Certified Vision Professional

Classes in the Basic Level CVP cover the Fundamentals of Machine Vision, Beginning Lighting & Optics, Basic Vision Software and Algorithms and Camera and Image Sensor Technology Basics. A total of 37 people have either taken this series of courses and passed a test to earn their CVP certificate or passed the test without taking the courses, another option AIA provides to allow experienced machine vision professionals to demonstrate their proficiency.

At Automate 2011 slated for March 21–24, 2011, in Chicago, AIA will launch the Certified Vision Professional – Advanced Level program. Classes in the Advanced Level cover Advanced Color Theory and Applications, Reliable Vision Application Development, 3D Vision System Development, Non-Visible Imaging Theory and Techniques, Designing High-Speed and Linescan Vision Systems, Advanced Vision Lighting, Advanced Optics for Vision, Metrology and 2D Calibration Techniques, Particle Analysis and Classification Techniques, Advanced Camera and Image Sensor Technology, Advanced Vision Guided Robotics, and Advanced Vision System Integration.

As with the Basic Level, the Advanced Level exam will be open to people who have taken the courses as well as to others who wish to try the exam to demonstrate their proficiency without taking the courses.

“We have been very encouraged by the interest in and response to the CVP Program,” said Greg Hollows, Vice Chairman of AIA and Chair of AIA’s Education Committee that developed the program. “It’s not just integrator personnel who have taken the classes or the test, but also people working for end users



Greg Hollows, Vice Chairman of AIA and Chair of AIA’s Education Committee

and suppliers. It shows that people in our industry are very interested in becoming more knowledgeable and demonstrating this to their employers or customers,” Hollows explained.

Company Certification in the Making

In the meantime, AIA continues to develop the final criteria for company certification. The effort is complicated, but will prove worthwhile, said Rusty Ponce de Leon, AIA Chairman.

“There are a number of factors that have to be considered before finalizing the company certification program,” he explained. “First, we have to make sure that we’re able to collect and verify information that will be useful to end users. Second, we have to develop the right value proposition for integrators since it will cost them time and resources in order to become certified. And third, and



Rusty Ponce de Leon, AIA Chairman

most importantly, we have to ensure that the program means something in the marketplace, that users will take into consideration the AIA certification when selecting an integrator. We're making good progress on finalizing the program and hope to have it finished by Automate 2011 next March. "We believe the time AIA is putting into this will be worthwhile because the integrators and end users both want this program," Ponce de Leon asserted. "That's a strong motivator for us to keep working through the complicated issues."

Marketing for Integrators

While the certification program is being completed, AIA is moving forward with

the second request from integrators, which is to expand its efforts to aggressively promote the use of machine vision and the important role that system integrators play in creating successful applications. The association launched a revamped Machine Vision Online website in 2010 that includes enhanced functionality making it easier for visitors to find an integrator by specific industry experience, geography, company name, and keyword. Further enhancements to the site are expected soon to provide additional focus on integrators. Case studies, technical papers, and news stories on the website give potential users more ideas on how to apply vision. The site has more than 20,000 visitors each month.

The Automate 2011 Show (formerly the International Robots, Vision, and Motion Control Show) will feature a special pavilion right at the entrance highlighting system integrators. The idea is that visitors will see complete solutions upon entering the show then learn more about the components required to build the systems. Automate 2011 is collocated with ProMat, the leading North American show for the materials handling and logistics industries, producing a much larger attendance than the previous show. The conference sessions at Automate 2011 will focus on practical applications and case studies, as will the conference at the next Vision Show in Boston in May 2012.

AIA's efforts to promote the industry have widened beyond traditional manufacturing markets into sectors such as

security, lab automation, entertainment, and defense. Additionally, AIA promotes the machine vision industry globally in the attempt to reach new users in India, China, and other countries where machine vision is just taking root.

Capable Integrators Expand the Market

"As these new users turn to machine vision, we think AIA's Certification Program will be quite helpful," said Ponce de Leon. "Knowing an integrator has achieved industry certification should provide a comfort level to a company that has never used vision before, perhaps even more so than for experienced vision users," he asserted. "A key component of our outreach to new users is that there are capable integrators who can help them anywhere on the globe," Ponce de Leon said. "I'm confident that a successful System Integrator Certification Program will expand the machine vision market."

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Adding a **New** Dimension to **Indian** Vision Industry

A Short Introduction to the Imaging Association of India



From digital microscopy to CCTV, from machine vision to traffic solutions: Imaging solutions have come of age in India. It was therefore concluded in 2008 that it was the right time to form the Imaging Association of India with the goal to improve things for all players in this field.

The Imaging Association of India is the Indian Imaging Solutions and Machine Vision industry's trade group, representing the leading companies in this field. Founded in 2008, the association represents manufacturers of complete systems, component suppliers, system integrators, distributors, end users, consulting firms, academic institutions and research groups directly involved with imaging and machine vision. IAI is organized specifically to promote the use of imaging for academic, research, medical and industrial applications. Efforts are in place to get researchers working in areas of imaging on board as special mentor members and, based on this knowledge bank, to start a vision academy in India soon.

With the early support by AIA (Automated Imaging Association of USA), EMVA (European Machine Vision Association) and Messe Stuttgart the first small steps of the new association became firm steps in the right direction. Both AIA and EMVA have rich experience as associations that not only inspire us but also give us an opportunity to lean on them for good tips on how to make progress as a new association in getting across the message to prospective members whose primary concern is "what's in it for me."

Objectives of the Imaging Association of India

- To create a common platform for manufacturers, suppliers, integrators, researchers and the academic fraternity engaged in imaging applications.
- To be a catalyst for the imaging industry growth in India.
- To collaborate with experienced global associations such as AIA, EMVA to



get good speakers for training workshops, seminars and imaging events organized in India.

- To help the global imaging component manufacturers and solution providers in looking for the right partner in India to either start or further propel their business interests in India. Also an added service would be to help the companies interested in the Indian vision market to set up shop in India by giving them a clear market scenario also by providing details on government procedures and legal frameworks.
- To showcase Indian companies and their capabilities to the vision industry worldwide for joint projects in India and nearby Asian countries.
- To bridge the gap between universities, research scientists and industry to ensure a more rounded and faster growth for this technology.
- To work closely with Messe Stuttgart to create an imaging or vision specific Vision Show in India.
- To raise the bar for the Indian imaging industry.

Our booth at the recently concluded Vision 2010 has generated great enthusiasm amongst a lot of exhibitors at the show who are keen to utilize assistance from IAI for activities ranging from setting up shop in India, locating the right distributor in India to exploring contract manufacturing in India for better costing. The response has been overwhelming and

we are getting more enquires by email. Its important for us to give due credit to the first overseas support from component manufacturers such as The Imaging Source, Components Express, Kowa and Unibrain who have signed up in 2009 as sponsor members. Also noteworthy and much appreciated was the support, solidarity with IAI expressed by the Japanese and Korean Imaging Associations.

Mission Statement

The IAI sees itself as a catalyst for the exponential growth for the Indian imaging industry. We strive to provide excellent B2B, B2C support and to assist international imaging companies in setting up business in India. Our goal is to help grow the pie bigger so that all members will have a bigger share.

The start to the IAI has been good and the future looks promising ... support from all sides of the globe is most welcome.

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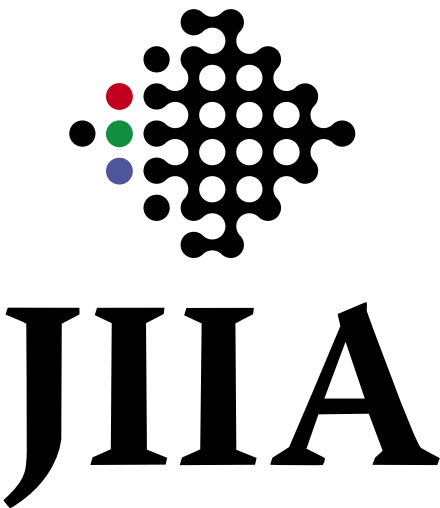
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Challenges of Machine Vision Lighting

Standardization Activities of JIA Lighting Working Group

Lighting is commonly understood as a means to illuminate objects. In machine vision, however, the purpose of lighting is not to illuminate. Thus it follows that the design approach and methodology for machine vision lighting systems are completely different from those used for general purpose lighting. In this article, the author will summarize the design philosophy and techniques for machine vision lighting, and will briefly describe standardization efforts currently being advanced at the Japan Industrial Imaging Association (JIA).



Humans rely on sophisticated mental processes to understand objects seen by the eyes, whereas machine vision systems simply judge visual information presented through a camera, and have no understanding of the object viewed. About half the issues relative to image understanding in machine vision systems stems from the two dimensional nature of machine vision imaging [1], and the other half relates to the distinction from human vision, where the bulk of visual functionality occurs at the mental level [2]. Image understanding is a mental process in which a three dimensional object is interpreted through its two dimensional projections. Projection of an image from a lower dimension onto a higher dimension is fundamentally a one-to-many correspondence problem, and there lies the challenge for image understanding [3].

What kinds of image information should be obtained, and under what con-

ditions, to construct a one-to-one projection required for the correct interpretation of images? Answering these questions is the first step toward achieving machine image understanding.

The Role of Lighting in Machine Vision

Image information is the reduction of variations in the photo-physical properties of a three dimensional object onto two dimensional information expressed as contrasting light and darkness. In 2D machine vision, this is the only input information available, so successful implementation of machine vision depends on the optimization of this input.

The role of lighting in machine vision systems is to enable the extraction of features through the reflection from an object of contrasting light and darkness in order to achieve image understanding [4]. Feature extraction requires sufficient signal-to-noise ratio to be obtained through subsequent image processing to permit analysis of feature quantities for image understanding.

Mechanisms of Object Recognition

The first step of object recognition is detecting variations in light and converting them into a distribution of light intensity, i.e., an image with contrast. Image information thus obtained is evaluated with psychological quantities in the human brain, while machines can only judge the results of image analysis using physical quantities. Since psychological quantities cannot be fully represented using physical quantities, a machine-viewed image is not exactly the same as one seen by a human eye.

For machines, image understanding requires optimization of the image contrast which results from the interaction between light and object at the features of interest. This is precisely the role of machine vision lighting.

Conceptual Approach to Lighting in Machine Vision

The overall structure of a vision system is shown in figure 1. The role of lighting in machine vision is to selectively produce the variations in light required by the vision system for image understanding. Such variations in light are converted into a distribution of light intensity by the imaging optics, and then further converted into image information by the optical sensor and the camera. The resulting data is then analyzed by the image processing portion of the system.

Lighting for machine vision must be designed to bring out the variations in

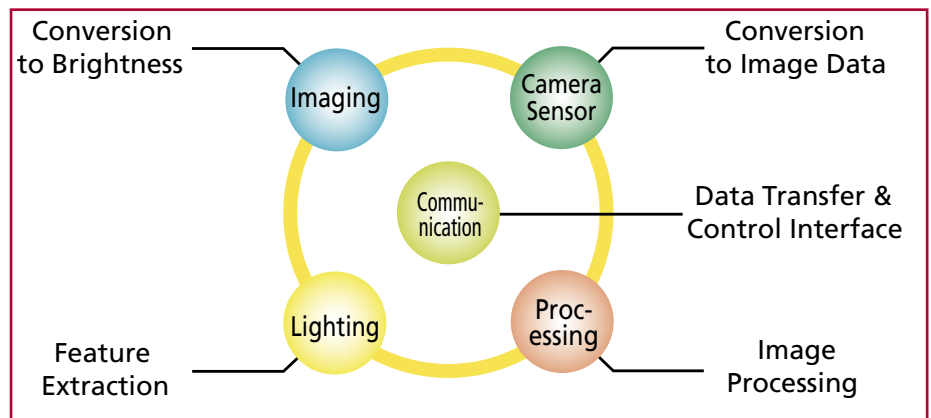


Fig. 1: Functional elements of a vision system

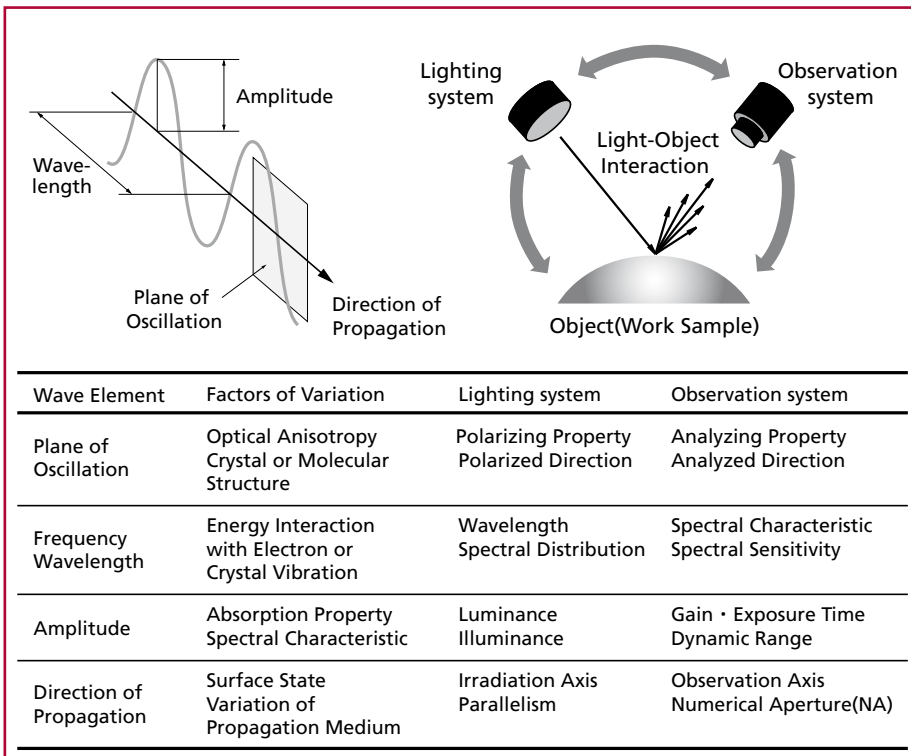


Fig. 2: Elements of variations in light and optimizing parameters

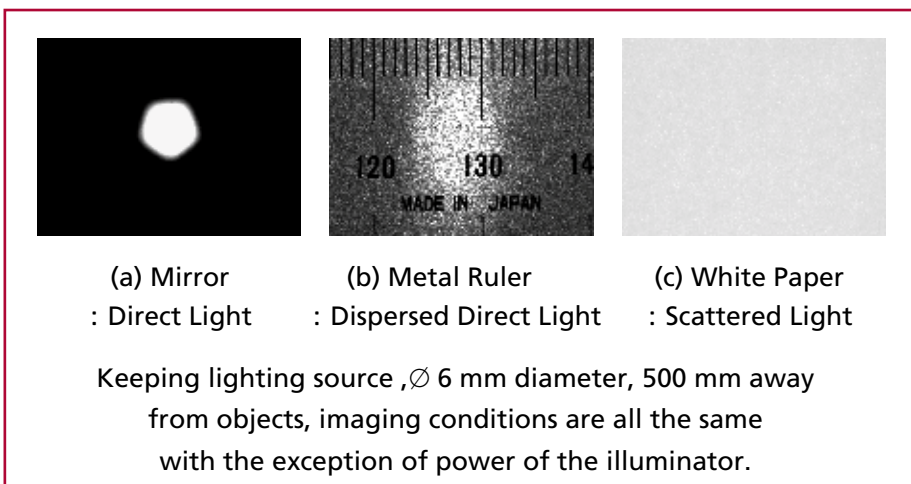


Fig. 3: Uniformity of captured images for different surface conditions

light which are useful for the extraction of an object's particular features of interest. In order to capture variations in light correctly as physical quantities, light has to be considered as a wave, and variations in the properties of the waves must be quantitatively evaluated. A conceptual diagram is shown in figure 2. Any variation in light can be expressed as a variation in one or more of the four defining parameters of light shown in figure 2.

One important aspect of lighting in machine vision is the control of signal-to-noise ratio (S/N ratio) for the features of interest in images. Lighting needed for the above goal can be optimized by con-

sidering the four parameters of light listed in figure 2. These four parameters are mutually independent variables. Variations of interest can therefore be assigned to one of these four categories and individually optimized.

Standardization Needs

A need is perceived in the machine vision lighting industry for standardized criteria for quantifying the various effects of lighting on the contrast of resulting images. Efforts to standardize lighting design and performance specifications are currently underway within the JIA Lighting Working Group.

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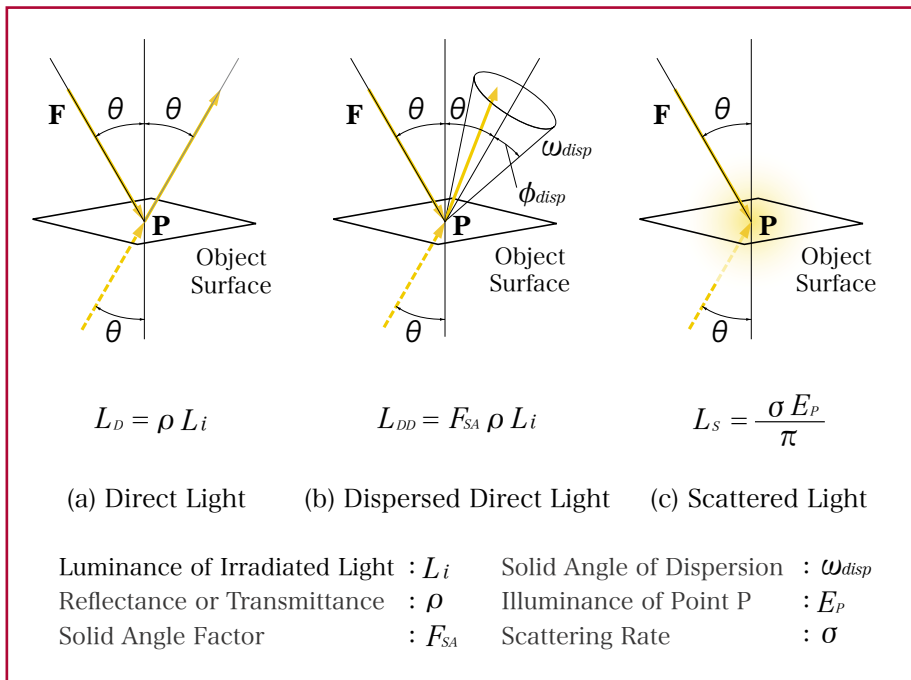


Fig. 4: Classification of light returned from object and its luminance

The contrast profile of an image is directly tied to the brightness of the object captured by the imaging optics. Figure 3 shows captured images of a) a mirror, b) a metal ruler, and c) a white sheet of paper. Except for the output power of the illuminator, all lighting conditions such as irradiation angle and distance from the objects, and all conditions within the imaging system, are identical. The output power of the illuminator used to capture the image of the white paper (c) is 1,000 times that used on the mirror (a) or the metal ruler (b). This alone is sufficient evidence of the need for a standardized specification for lighting “brightness.”

As for the contrast profile of the images, the white paper (c) is nearly uniform, but significant unevenness is apparent in the mirror (a) and the metal ruler (b), and the nature of the unevenness differs between those two cases.

The above examples illustrate the necessity for defining the fundamental characteristics of lighting devices themselves, and of lighting design in general.

Classification of Light

Brightness captured by the camera is defined as provided in table 1. The radiant luminance of the bright field and the radiant luminance of the dark field respectively determine the brightness viewed by the camera. In order to define bright field and dark field, light returned from objects is classified into three categories, as shown in figure 4. It is then possible to logically explain each image in figure 4 as follows:

The mirror in a) returns direct light, whose luminance is proportional to the luminance of the illuminator and the reflectance of the object.

The metal ruler in b) returns dispersed direct light, whose luminance is determined by the luminance of the illuminator and the reflectance of the object, and factors involving solid angles.

The white paper in c) returns scattered light, whose luminance is proportional to the luminance and scattering rate at the object’s surface.

Addressing the considerations above allows for a logical description of contrast profile and brightness and, equipped with this knowledge, we can optimize lighting processes as shown in figure 2.

Challenges of Machine Vision Lighting

Lighting in machine vision has been plagued by many a false assumption and misconception, and is in urgent need of standardization. In order for machine vision systems to further flourish, considerable progress must be made not only in the standardization of specifications for each constituent device, but also for system design as a whole.

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Tab. 1: Radiant quantities, luminous quantities and brightness viewed from the sensor

Radiant Quantities		Luminous Quantities		(Sensor Luminous Quantities)*
$\int_0^\infty P_\lambda d\lambda$		$K_m \int_0^\infty P_\lambda V(\lambda) d\lambda$		$G_m \int_0^\infty P_\lambda S(\lambda) d\lambda$
Radiant Flux	[W, J/s]	Luminous Flux	[lm]	(Sensor Luminous Flux) *
Irradiance	[W/ m ²]	Illuminance	[lx, lm/ m ²]	(Sensor Illuminance) *
Radiant Intensity	[W/sr]	Luminous Intensity	[cd, lm/sr]	(Sensor Luminous Intensity) *
Radiance	[W/sr · m ²]	Luminance	[cd/ m ² , lm/sr · m ²]	(Sensor Luminance) *

P_λ : Spectral Radiant Quantities [Radiant Unit/nm] $S(\lambda)$: Relative Spectral Sensor Responsibility
 $V(\lambda)$: Spectral Luminous Efficiency G_m : Maximum Spectral Sensor Responsibility
 K_m : Maximum Luminous Efficacy [683 lm/W] * : Units are described with Radiant Quantities or Luminous Quantities

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Camera Roadmap 2010

International Technology Trend Survey for Industrial Vision Cameras

Market studies in the field of industrial image processing are highly interesting for the manufacturers as well as for the users of components and products since they help to understand which technical characteristics are currently in demand and what the future trends are. For the field of cameras – which is turnover-wise the largest component group of industrial image processing – these topics have again been investigated in a market survey conceived and carried out by Framos Imaging.

Two questionnaires, provided in German and English language, respectively, have been developed for the survey in order to address camera users and camera manufacturers separately. To take into account the differences between market participants the number of cameras produced or deployed was used as a weighting factor in the evaluation of the survey results. This means that responses received greater weight in the overall assessment as the number of cameras increased. In order to eliminate statistical distortions from the study, the top 5% – that is, the largest users and manufacturers – were excluded from the study.

In addition, only those questionnaires where participants took at least five minutes to fully answer the questions were included since the responses can only be considered reasonably meaningful under this condition.

While 84 questionnaires were completed in total, nine of these were filled out in less than five minutes so that in the end 75 questionnaires were included in the analysis. After elimination of the top 5%, the survey took into account the responses of 38 manufacturers and 33 users, and covered 100,000 cameras produced and up to 500 cameras deployed in 2010. On average, the manufacturers that were surveyed produced 1,416 cameras mainly for industrial (60%) and security (26%) applications. The users that were surveyed deployed an average of 135 cameras mainly for industrial (77%) and scientific (16%) applications.

Lower and Higher Resolutions in Demand

As the camera resolution increases, so does the data density for more precise data analysis and therefore “better” results.

In the survey, the manufacturers indicated that 62% of their products currently have a resolution of <1 megapixel, 21% between 1 and 3 megapixel and 7% between 3 and 5 megapixel while 10% are in the high-resolution range of >5 megapixel.

The figures reported by the users are a bit different. 36% of deployed products have a resolution of <1 megapixel and 49% between 1 and 3 megapixel. Yet both see a growing demand for the high resolution range of >5 megapixel, manufacturers a plus of 9% and the users a plus of 4% in the next two years. It appears that this indicates a trend towards low resolution cameras for the general use and cameras with high resolution for specialized needs.

Development of Camera Pricing in the Last Three Years

The distribution of camera prices amongst manufacturers seems aligned with the resolution trend: the cheaper cameras up to € 650 have grown in importance to 52% of the entire manufactured cameras. And the high-end cameras with prices > € 2,000 hold 27%.

Users have a similar trend towards cheaper cameras up to € 650, however, their usage of expensive cameras has decreased over the last years from 31% to 9%. There is a certain deviation between supply and demand noticeable.

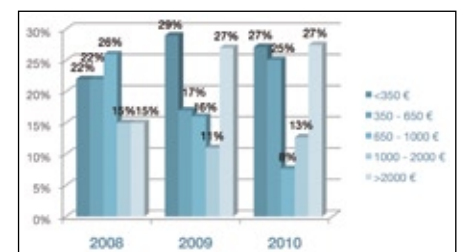


Fig. 1a: Camera Pricing Manufacturers

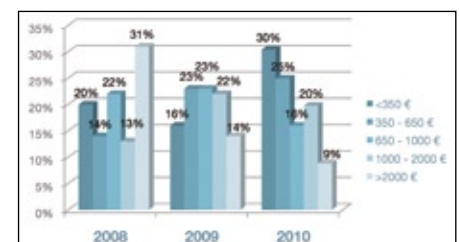


Fig. 1b: Camera Pricing Users

What about Chips: CCD or CMOS?

Looking at the proportion of CCD versus CMOS chips in the cameras sold or deployed in 2008, in 2010 and forecasted

for 2012, both manufacturers and users see a clear percentage shift in favour of CMOS technology. Manufacturers indicate a stronger decrease for CCD cameras than users (-58% till 2012).

The users who were surveyed currently deploy 27% CMOS cameras and 73% CCD cameras. An increase to 39% is expected for the deployment of CMOS cameras within the next two years. This means the users estimate that CCD cameras will still account for 62% of the deployed cameras two years from now. Therefore CMOS will at best assume a role equivalent to that of CCD cameras in the near future. This contradicts in a way how manufacturers see the market. They have already shifted their production to 56% CMOS and see a further drop of CCD to 30% by 2012. This could be explained by the ongoing price pressure in the market and the significant lower costs of CMOS sensors and cameras.

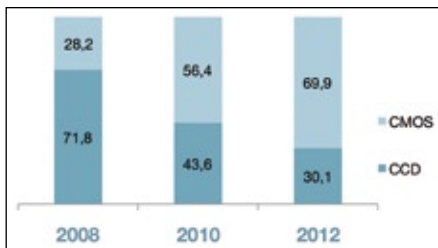


Fig. 2a: CCD/CMOS Manufacturers

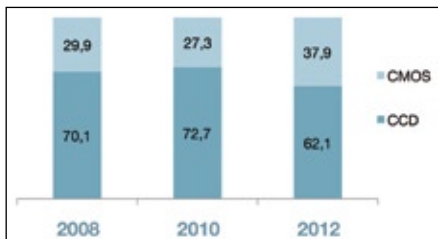


Fig. 2b: CCD/CMOS Users

Which Trend Is Stronger: Monochrome or Color Cameras?

The manufacturer's distribution in 2008 between monochrome and color cameras indicated a 2/3 monochrome and a 1/3 color market share. Since last year this development has shifted towards color cameras, with a 50:50 partition: 49% color cameras and 51% monochrome cameras. The percentages among users show a very similar picture: Color cameras accounted for 45% of the total number deployed while monochrome cameras accounted for 55%. This indicates that supply and demand are very well matched.

Which Is the Advanced Technology: Analog or Digital?

What do the survey respondents have to say about this? At this time, 19% of cameras being produced are analog and 79% digital. 23% of the surveyed manufacturers did not comment on the future trend, therefore it is difficult to give a clear perspective for the future. The surveyed users currently use more digital cameras (72%). This leaves 28% for the share of analog cameras. The users project a 16% increase in the digital camera share to a total market share of 84% in two years. They also estimate the share of analog cameras to be 16%.

The discrepancy between manufacturers and users in 2010 is partly due to the high proportion of security product manufacturers included in the survey. At this time, the security market is still very much defined by analog interfaces.

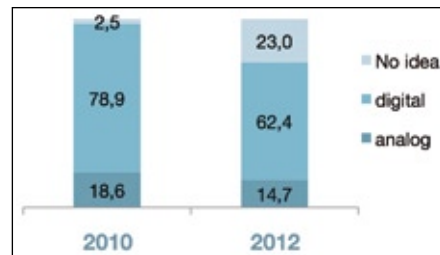


Fig. 3a: Analog/Digital Manufacturers

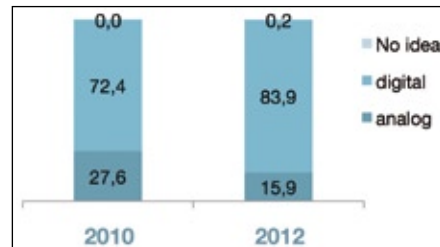


Fig. 3b: Analog/Digital Users

...and the Interface?

The camera interface has been the subject of heated discussions at trade shows and industry conferences for many years. We asked manufacturers and users to rank the use of interfaces in the upcoming two years. Here the deviation between manufacturers and users is quite high, as the manufacturers seem to also focus on a large number of alternative interfaces. These are summed under the "Other" category in the following graph. Users have clearly allocated more than 30% to interfaces such as USB 3.0 and 10 GigE, whereas manufacturers seem to be rather hesitant towards these new interfaces.

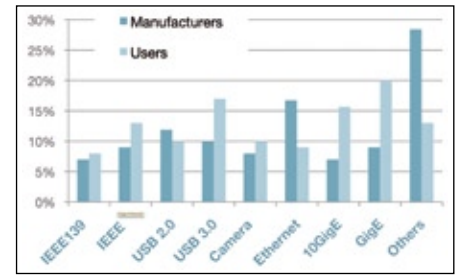


Fig. 4: Interfaces Trends by 2012

Smart Cameras: a Trend that Is Slowing Down?

Smart cameras represent 16% of the total camera production, while users have 33% deployment for these cameras. One of two manufacturers expects smart cameras to be either very important or important products two years from now. Only 16% dismiss smart cameras as irrelevant for them in the future (9% find them fairly unimportant and only 7% regard them as unimportant).

Users also assign a rather neutral role to smart cameras. 29% believe that smart cameras will be relevant to them in the future (26% of the users find smart cameras very important and 3% find them important). 7% of the manufacturers and 5% of the responding users, respectively, expected smart cameras to be fairly unimportant or unimportant to them in two years. It shows that manufacturers are stronger believers in smart cameras than users, although users currently have a stronger deployment than manufacturers.

Naturally, this brief summary only includes a small excerpt of the complete market survey results. The complete results including information on frame rates, readout technologies, optical mounts and sensor formats as well as all figures will be made available to the Framos newsletter subscribers.

We would like to take this opportunity to once again express our sincere thanks to all participants.

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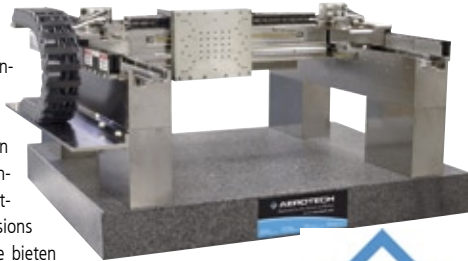


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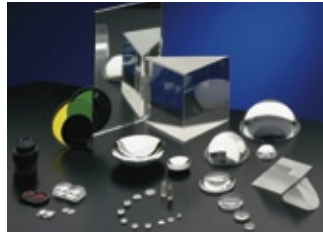
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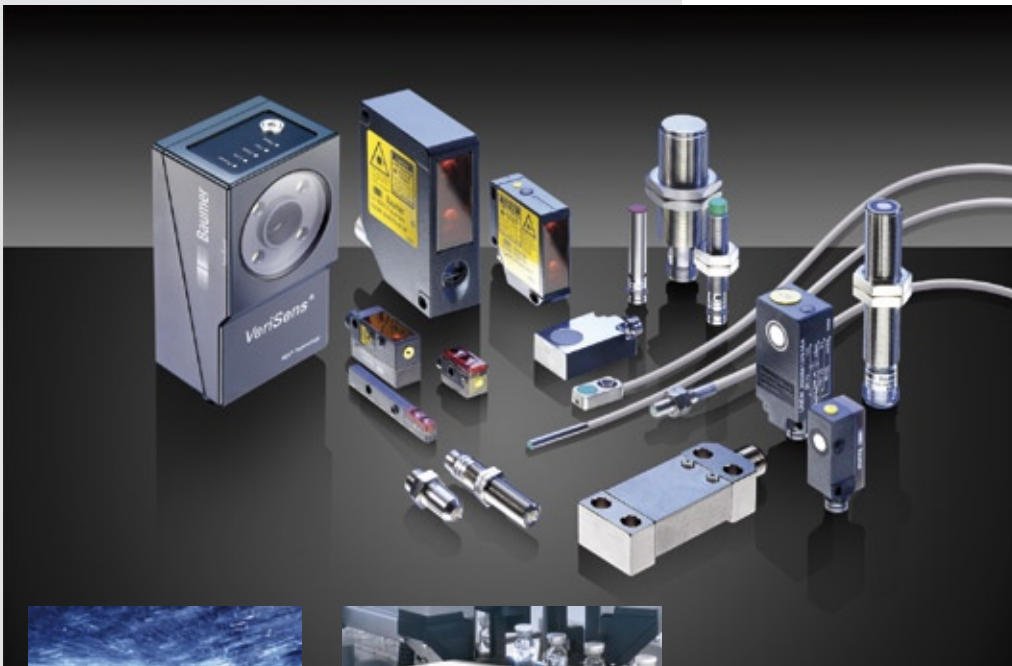
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Producer

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Distributor, Producer, Solution Provider

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Association

The EMVA has more than 122 members representing 23 nations. Its aim is to promote the development and use of machine vision technology and to support the interests of its members – machine vision companies, research institutions and national machine vision associations. EMVA focuses on standardization, statistics, the annual EMVA Business Conference and other networking events, public relations and marketing.



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www.emva.org



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Kappa GigE Vision Cameras Zelos:

A Powerful Package with SDK, Software and Real-time Recording

GigE Vision and top camera quality

The Kappa Zelos cameras are based on a high-performance platform with 14-bit digitization. The series convinces with the benefits of GigE Vision and Kappa-typical quality. Rugged quality, durability and outstanding color processing are Kappa's strong points. The camera models with HD resolution, 5 megapixel, WVGA and VGA provide different highlights (e.g., up to 200 fps, PoE, protection class IP 54). Easy to integrate the cameras are suited for a wide range of applications, running on Windows or Linux systems. Third party software can be used directly via GigE Vision/GenICam, TWAIN, or with the SDK. With crystal clear signal quality, proper characterization and precise synchronization the Zelos cameras are also perfect for 3D applications.

Software now with real-time recording

All Zelos cameras are offered as a package with the control software KCC Zelos and an SDK. The adjustments are organized in an easy-to-understand user interface. A definite highlight is the new optional real-time recording. Live sequences (also in high-definition) are compressed in real-time at full resolution and full frame rate and then saved as high-quality video files (H.264).



CCD & CMOS
Cameras, GigE Vision,
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SDK, Software,
Real-Time
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That's
our
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Kappa optronics GmbH
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realize visions .

Producer

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D-3

Solution Provider

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A-3

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K-2

Solution Provider

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G-2

Producer



Producer of smart cameras for image processing including graphically programmable software:



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KA-5

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HN-1

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N-3

Producer

Festo AG & Co. KG, a leading provider of automation technology solutions, offers a tailor made range of vision systems: High-speedcameras for optimisation of fast motion sequences as well as intelligent line and areascan cameras for position detection of parts, 2D quality inspection, Barcode and DataMatrixCode reading and OCR. The cameras comprise a complete PLC according to IEC 611313 standard as well as Ethernet and CAN interfaces and 24V I/Os to communicate with higher order PLCs.

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S-3

Integrator, Solution Provider

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K-3

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SG-2

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OB-2

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A-4

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K-4

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C-1

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B-4



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Optics, R&D

Applications

Inspection Piece Parts, Material Testing,
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Industries served

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Regions served

Asia, Europe, Latin America, North America

About Docter Optics

Turning Ideas into Components

Docter Optics is an internationally recognized OEM partner of the optical industry and the world's leading supplier of advanced projection lenses in headlights for automotive applications. The company's spectrum of services extends along the entire value chain: The 420 employees of the four Docter Optics competence centers – Precision Glass Components, Optical Systems, Express Glass Services and Automotive Solutions – have the experience and expertise required to take an initial idea to production-ready design and deliver customer-driven solutions.

A Single-Source Supplier: Optical Systems

Docter Optics has been involved in the development and production of lenses for over 20 years. During that time, the bundled resources of four business units have made it possible to achieve unique synergistic effects that have made Docter Optics a recognized specialist in the development and production of optical systems (lenses). A further core competence lies in the development and production of customer-specific optomechanical and optoelectronic subassemblies. In these areas, Docter Optics serves companies involved in biometrics, security/surveillance, medical technology and machine vision.

In addition, the Docter Optics Optical Systems competence center supplies industry with its well-known lenses, including the Tevidon special-purpose CCD and

CMOS lenses, Auto-Tessar reflection-free miniature HDR lenses and Stilar 2.8/8 super-wide-angle lenses for 1.2" sensor chips.

Quality plus Efficiency: Precision Glass Components

Proprietary Docter Optics precision-molding technology permits exceptionally economical production of optical components – including everything from aspheres, arrays and free-form lenses to light pipes, – for a wide range of applications even in very large quantities. Customers benefit from the services of highly qualified optical designers and process engineers with the experience and expertise it takes to design and produce customer-specific optical components to meet virtually any requirements. Customers can order components ranging in size from 5 to 165 mm in diameter. In addition, Docter Optics has advanced coating facilities that make it possible to coat all optical components to customer specifications.

Top-tier Services – Express Glass Services

The Docter Optics Express Glass Services business unit produces semi-finished and finished products of optical glass, prototypes, samples and one-of-a-kind components as well as pre-production or limited series for customers worldwide. This business unit also maintains a large inventory of special optical glasses of all types.



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J-2

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M-6

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HH-3

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GI-2

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M-7

Media

INSPECT is the leading European magazine for machine vision and optical metrology. It is read across all industries by direct and indirect decision-makers involved in the application and procurement of these components, products and technologies.

The three regular sections of Vision, Automation and Control structure the contents into the fields of components and technologies, turn-key systems and applications, and material testing and measuring instruments. Up-to-date reports, hot topics, trade show previews and reviews, as well as interviews with the industry leaders complement the expert topics, application reports and product information.

The INSPECT is the publication where the reader can find the best overview, the most important suppliers, and the relevant information, ranging from fundamental knowledge to specialist.

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TÜ-3

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The Isra group develops, produces and markets intelligent systems for industrial image processing using applicationspecific modular standard software solutions for surface inspection, robot guidance and quality control. Isra has focused on the automotive, general industries and food & packaging markets and offers surface inspection solutions for the glass, display glass, solar industry, plastics, films, nonwovens, print, printed electronics, paper, specialty paper and metal markets.

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DA-5

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Products

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About IDS Imaging Development Systems

Cameras, Accessories and Support for Image Processing

Committed to industrial image processing since its foundation in 1997, IDS Imaging Development Systems GmbH has been widely known for its development of frame grabbers. Today IDS offers a comprehensive range of USB and GigE based industrial cameras, accessories and software tools "made in Germany." The uEye camera series currently comprises over 1,200 model variants. They cater not only to the classical image processing markets, such as industrial automation and quality assurance, but also to the upcoming "new markets" of image processing, such as security technology and the non-industrial segment.

The uEye Industrial Camera Series

All uEye cameras boast an extremely compact design. The industrial cameras are available with high-quality CCD or CMOS sensors, with monochrome or color technology. The resolution ranges from 640 x 480 pixels to up to 10 Megapixel. The uEye RE cameras feature an IP65/67 rated housing, while the uEye LE versions offer full USB functionality on a single PCB. The GigE uEye series cameras extend the broad range of USB cameras by fast models for demanding machine vision tasks. The all new GigE uEye CP features Power-over-Ethernet and modern CMOS sensors in the smallest housing possible, making it the ideal replacement for analog cameras. The USB uEye ME is a versatile and robust all-round camera with angled housing that provides for easy integration into machines with little space.

Compact, small, powerful – with their design, mainstream bus technologies and high resolution sensors, the uEye industrial cameras perfectly

meet the requirements of modern image processing.

Custom-made Cameras

Even though the uEye series features over 1,200 different models, not all the specific demands of OEM customers can be met at a satisfactory level by using the standard models. To accommodate these requirements, IDS also develops customized and project-related solutions.

Optimum Software Support

The powerful uEye software development kit (SDK) forms the basis. Demo programs for an easy camera configuration allow finding the best settings without previously programming a single line of code. The source code of the demo programs offers developers a useful programming basis. Direct interfaces are additionally provided for many current image processing libraries, such as Common Vision Blox, Halcon or LabView and the new universal camera interface standard GenICam will achieve shortest integration times for image processing.

Professional Service

Competent services complement and complete the product portfolio. They include, for example, application consulting, support during system integration and the design-in phase, feasibility studies, product loans, and software training. IDS has a staff of more than 80 employees at its head office in Obersulm, Germany, its subsidiary IDS Inc. in Woburn, USA, and in the representative office in Tokyo, Japan. The company is represented in almost all European countries as well as the Americas and Asia Pacific through experienced distributors.

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Imaging Development Systems

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HN-3

Consultant

Jansen C.E.O. facilitates mergers and acquisitions mainly in the fields of machine vision and automation technologies, coaches on company growth strategies, provides market data research and advises on internal structure and process optimization projects.



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Gabriele Jansen herself is active as business angel and serves as strategic advisor for a number of high-tech companies. With 20+ years of experience in the vision industry, most of those as an entrepreneur, she provides a very unique mix of industry insight and business acumen.

All services, consulting and coaching rendered by Jansen C.E.O. are tailored to the individual requirements of the company or the entrepreneur.

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Besides standard, offtheshelf products including digital high resolution CCD and CMOS based colour and monochrome microscope cameras up to 12.5 mega pixel as well as customizable light modulators & Imaging Modules for easy system integration Jenoptik's Digital Imaging Business Unit offers opto-electronical system solutions for both industrial as well as scientific applications in Health Care & Life Sciences, Optical Measurement & Machine Vision as well as Automotive. Core competencies include CCD and CMOS sensor technologies, firmware and software programming, image processing, electronics & mechatronics, the integration of optical components and system development. We assist you with more than just components!



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J-3

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J-4

Producer

Jos. Schneider Optische Werke GmbH develops, manufactures and distributes optical and mechanical precision components, filters and assemblies for Machine Vision and other image processing applications. These premium optics solutions help system integrators and machine builders improve their image processing systems. Product portfolio: CMount lenses, Macro lenses, Zoom lenses, Telecentric lenses, Motorized lenses, VIS SWIR NIR MIRlenses, Industrial Filters, Illumination, Measurement equipment

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MZ-3

Producer

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DD-1

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OB-4

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M-8

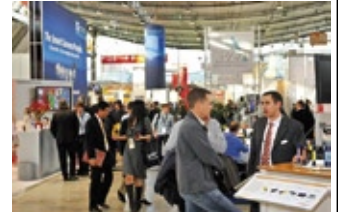
Producer

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D-4

Media

Landesmesse Stuttgart organizes the VISION show in Stuttgart, Germany world's leading machine vision show in the heart of Europe. Vision 2011 takes place from November 8 to 10. Companies from all over the world will present the latest machine vision technologies and applications for mechanical engineering, the automotive and electrical industries, medical, telecommunications, the food industry and many other sectors of industry. VISION is a mustattend event for all users of machine vision.



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S-5

Producer

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Tel.: +49 4131 9511-95, Fax: +49 4131 9511-96, info@lap-laser.com, www.lap-laser.com

HH-4

Distributor, Producer

As a specialist supplier to the photonics market, Laser 2000 is committed to excellence in the quality of service and products that we provide to customers throughout Europe. Laser 2000 Business Unit "Image Processing & Machine Vision": To improve productivity and quality in industrial environments we support the increasing demand for photonics products. Our engineers assist customers in selecting the appropriate combination of light source, camera and software.



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Fax: +49 8153 405 33
info@laser2000.de
www.laser2000.de

M-9

Distributor, Producer

Laser Components GmbH · Werner-von-Siemens-Str. 15, 82140 Olching, Germany,
Tel.: +49 8142 2864 0, Fax: +49 8142 2864 11, info@lasercomponents.com, www.lasercomponents.com

M-10

Producer

LayTec GmbH · Seesener Str. 10-13, 10709 Berlin, Germany,
Tel.: +49 30 3980080-0, Fax: +49 30 3980080-82, info@laytec.de, www.laytec.de

B-6

The matrix



of vision

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Mobile: +33 608860979
info-france@matrix-vision.com

Matrix Vision Italy

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Mobile: +39 3403161382
info-italy@matrix-vision.com

Management

Gerhard Thullner, General Manager
Dietmar Unser, Sales Manager
Marcus Bleise, International Sales Manager

Foundation

1986

Staff

51-100

Products

Cameras, Frame Grabber, Lighting Equipment, Optics, Processors, R&D, Smart Cameras/Embedded Systems, Software, Vision Sensors

Applications

Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, Symop, VDMA, Other

Regions served

Africa, Asia, Australia, Central Europe, China, EMEA, Europe, Japan, Latin America, North America, national

About Matrix Vision GmbH

Matrix Vision was founded in 1986 by W. Armingeon and G. Thullner. Since 1992, the focus of our product line has been exclusively on the industrial image processing market. With a current staff of about 50 employees, we develop, support and distribute our extensive range of products worldwide.

Markets and Applications

Matrix Vision develops for and in conjunction with its system partners components and solutions for various industrial sectors. We supply solutions for the demanding markets, i.e. quality control of high-speed manufacturing processes with a high information density such as in the automobile industry or in mechanical engineering. The fields of surveillance, robotics, electronics, chemicals, pharmaceuticals, foodstuffs, printing, photography, microscopy and medicine also place high demands on the hard- and software of image processing systems. Matrix Vision bears all this in mind with an extensive range of products.

Classical and Innovative Products

Our frame grabbers for handling color and gray scale image data with analog, digital or CameraLink interface will continue to defend their market position for a long time to come. FireWire solutions made by Matrix Vision complement this range of products. Our intelligent cameras mvBlueLynx, the USB cameras mvBlueFox, the GigE cameras mvBlueCougar and the PowerXCell accelerator boards cater for the trend towards integration of camera, acquisition, processing and networking applications. The mvImpact software for applications such as measurement, OCR/OCV, as well as pattern, barcode, data matrix, object and color recognition, optimally supports the hardware components.

Our Strong-Points

Beside an extensive range of standard products we offer custom-specific OEM solutions, which provide maximum utility for the user as a result of continuous development.

m^v MATRIX VISION

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See our ad on page

53



Producer

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Producer

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Producer

Leistungselektronik Jena GmbH (LEJ), this is more than 25 years of continuous research, product development and production in the field of electronic power supplies for gas discharge lamps, lamp housings and complete light sources also based on high power LED's. Additionally a selection of Xenon flashers in different versions is part of the product range.



The products are used in industrial applications as microscopy, machine vision, research and education, analytical products and solar simulation. For optimum profit of our customers all devices could be tailored to adapt to their systems.

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07747 Jena
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Tel.: +49 3641 3530 0
Fax: +49 3641 3530 70
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Producer

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Distributor, Producer

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Producer

For 30 years Leutron Vision has designed and manufactured a broad range of versatile imaging products that will serve most imaging needs. Today Leutron Vision has developed a broad selection of industrial quality CCD and CMOS cameras that feature Gigabit Ethernet (GigE Vision), USB2.0,

Smart and Camera Link interfaces. Leutron image acquisition products support digital line scan and area scan cameras, as well as analog cameras. Leutron products are compatible with most industrial machine vision software libraries. We do custom designs and private labeling.

Leutron Vision AG · Industriestrasse 57, 08152 Glatzbrugg, Switzerland, Tel.: +41 44 809 88 22, Fax: +41 44 809 88 29, intsales@leutron.com, www.leutron.com



Producer

Leuze electronic · In der Braike 1, 73277 Owen/Teck, Germany, Tel.: +49 7021 573 0, Fax: +49 7021 573 199, info@leuze.de, www.leuze.de



Consultant, Integrator, Research Facility, Solution Provider

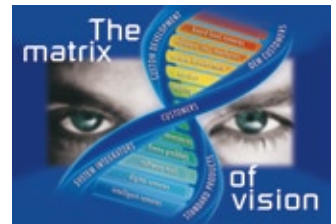
Math & Tech Engineering GmbH · Robert-Bosch-Str. 6/1, 72654 Neckartenzlingen, Germany, Tel.: +49 7127 958350, sales@mathtech.de, www.mathtech.eu



FALCON
LED LIGHTING SYSTEMS FOR MACHINE VISION
Falcon LED Lighting Ltd. · Fasanweg 7 · 74254 Offenau
Web: www.falcon-led.de · Phone: 0(049) 7136 9686-0

Producer

The company was founded in 1986. With a huge product range, we are one of the largest developers of machine vision components in Europe. In addition to the headquarters in Germany near Stuttgart, we also have offices in Paris, France and Brescia, Italy. We develop products such as frame grabbers, video modules, smart cameras with DSP or PCbased technologies, USB/ GigE cameras, customized products and software tools. We sell to customers such as system integrators, OEMs and distributors worldwide.



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Distributor

MaxxVision is one of the leading value added distributors in the field of industrial machine vision in Germany. With a wide array of products in cameras, 360° view optics, telecentric lenses, illuminations, FPGA processing systems and customized solutions we serve all needs and requirements

in machine vision. Our ISO certified company delivers the components for all kind of machine vision solutions. The products are applied in sophisticated applications like automatic identification, industrial production, quality control, logistics, electronic control, science, video surveillance etc.

MaxxVision GmbH · Sigmaringer Str.121, 70567 Stuttgart, Germany, Tel.: +49 711 9979 963, Fax: +49 711 9799 650, info@maxxvision.com, www.maxxvision.com



Machine Builder/OEM, Producer

Micro Epsilon is a worldwide known specialist for measurement of dimension and non-contact temperature. We have the broadest spectra for high quality and precise metrology, to provide you the best solution. The assortment covers inductive sensors, laser sensors, laser scanners, ThruBeam systems, capacitive and confocalchromatic sensors, eddy current sensors, image processing, draw wire sensors, non contact temperature sensors, test benches and OEMsensors.



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Producer

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About Point Grey Research, Inc.

Point Grey Research, Inc. is a worldwide leader in the development of advanced digital camera technology products for machine vision, industrial imaging, and computer vision applications. Based in Richmond, BC, Canada, Point Grey designs, manufactures and distributes IEEE-1394 (FireWire), USB 2.0, Gigabit Ethernet, and Camera Link cameras that are known for their excellent quality, performance, and ease of use. A broad range of hardware, software and mechanical engineering skills has allowed Point Grey to successfully bring many innovative and ground-breaking products to market. This drive for innovation has led to many industry firsts, including the first and smallest 1394b digital camera.

Since being founded in January of 1997, the company's approach to product pricing, quality control, and customer service has attracted thousands of customers worldwide, and its organic growth through product sales has enabled the company to expand significantly without any outside investment. Point Grey currently employs more than 100 people worldwide, and has a wholly-owned subsidiary in Germany that provides sales and support services to customers in Europe, Africa, and Israel. Point Grey's office in Japan works closely with the company's network of distributors in Japan, Korea, China, Singapore, and Taiwan.

End-to-End Imaging Solutions

A critical component of any vision system is the speed and reliability of the imaging pipeline, from light hitting the image sensor to data reaching the host system. Point Grey

Research has taken ownership of the entire pipeline, and over the last 13 years has created a diverse portfolio of digital cameras, peripheral components, and software.

Point Grey offers more than 150 different single-lens, stereo, and 360-degree spherical digital cameras, with a variety of monochrome and color CCD and CMOS image sensors from VGA to 5 megapixels. Many product families also offer board-level or customized options for specific OEM applications. In addition, Point Grey has introduced its FirePro line of professional FireWire hubs, repeaters, and host adapter cards, which are designed to maximize the effectiveness and reliability of the entire imaging pipeline.

Quality, Service and Support

All Point Grey cameras and FirePro products are built using state-of-the-art manufacturing facilities, located in the company's 41,000 square-foot (3,800 m²) corporate headquarters. These facilities include dedicated SMT lines, AOI and X-ray machines, industrial clean room, and automated test stations.

The "Seal of Quality" label that is applied to each Point Grey camera cannot be printed until the camera has been 100% inspected and tested. This rigorous quality testing, together with hassle-free product warranties, ensures that customers can rely on Point Grey cameras for their demanding vision applications.

Point Grey is also proud to offer world-class support on installation, configuration, customization and troubleshooting.



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Management

Vladimir Tucakov,
Director Sales & Marketing

Joerg Clement,
Business Development Manager
Europe

Foundation

1997

Staff

100-200

Products

Cameras

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Material Testing, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics

Associations

AIA, EMVA, JIA, Other

Regions served

Asia, Europe, Latin America, North America



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eu-sales@ptgrey.com
www.ptgrey.com

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Producer

Mikrotron GmbH in Unterschleißheim near Munich develops, produces and sells optimized systems and components for industrial image processing; analog and digital frame grabbers, highspeed video systems and vision cameras for research, development and testing purposes. We also develop readyto use industrial electronics systems for large enterprises.

Mikrotron GmbH · Landshuter Str. 2022, 85716 Unterschleißheim Germany, Tel.: +49 89 726342 00, Fax: +49 89 726342 99, info@mikrotron.de, www.mikrotron.de **M-11**

Producer

Mitutoyo Messgeräte GmbH · Borsigstr. 8-10, 41469 Neuss, Germany, Tel.: +49 2137 102 0, Fax: +49 2137 102 301, info@mitutoyo.de, www.mitutoyo.de **D-5**

Producer

Moeller-Wedel Optical GmbH · Rosengarten 10, 22880 Wedel, Germany, Tel.: +49 4103 93776 10, Fax: +49 4103 93776 00, info@moeller-wedel-optical.com, www.moeller-wedel-optical.com **HH-5**

Producer

m-u-t AG · Am Marienhof 2, 22880 Wedel, Germany, Tel.: +49 4103 9308-0, Fax: +49 4103 9308-99, info@mut-group.com, www.mut-group.com **HH-6**

Integrator, Producer, Solution Provider

NanoFocus AG · Lindnerstr. 98, 46149 Oberhausen, Germany, Tel.: +49 208 62000-0, Fax: +49 208 62000-99, info@nanofocus.de, www.nanofocus.com **OB-5**

Producer

National Instruments is a leading machine vision and scientific imaging hardware and software tools provider. From inspecting automotive parts to researching advanced medicines, engineers and scientists use NI vision software and hardware to solve a diverse set of application challenges, faster and at a lower cost.

National Instruments Germany GmbH · Ganghoferstraße 70 b, 80339 München Germany, Tel.: +49 89 741 31 30, Fax: +49 89 714 60 35, info.germany@ni.com, www.ni.com/vision **M-12**

Solution Provider

neogramm GmbH & Co. KG · Julius-Hatry-Str. 1, 68163 Mannheim, Germany, Tel.: +49 621 150 205 0, info@neogramm.de, www.neogramm.de **MA-1**

Producer, Solution Provider

Since 1993 NeuroCheck GmbH has been offering turnkey solutions for all fields of automated visual inspection. All these solutions are based on the software product NeuroCheck, which is developed inhouse.

NeuroCheck GmbH · Neckarstr. 76/1, 71686 Remseck Germany, Tel.: +49 7146 8956 0, Fax: +49 7146 8956 29, info@neurocheck.com, www.neurocheck.com **S-7**

Producer

Nikon Metrology GmbH · Siemensstrasse 24, 63755 Alzenau, Germany, Tel.: +49 6023 91733-0, Fax: +49 6023 91733-219, sales_germany@nikonmetrology.com, www.nikonmetrology.com **F-7**

Solution Provider

OBE Ohnmacht & Baumgärtner GmbH & Co. KG · Turnstr. 22, 75228 Ispringen, Germany, Tel.: +49 7231 802 0, Fax: +49 7231 802 156, trevista@obe.de, www.trevista.net **PF-3**

Integrator

Octum GmbH · Rennthalstraße 16, 74360 Ilsfeld, Germany, Tel.: +49 7062 914 94 0, info@octum.de, www.octum.de **HN-6**

Producer, Solution Provider

Olympus Europa Holding GmbH · Wendenstr. 14-18, 20097 Hamburg, Germany, Tel.: +49 40 23773 0, Fax: +49 40 23773 4647, microscopy@olympus-europa.com, www.microscopy.olympus.eu **HH-7**

Producer

opsira GmbH · Leibnizstr. 20, 88250 Weingarten, Germany, Tel.: +49 7515 61890, Fax: +49 7515 61899, info@opsira.de, www.opsira.de **KN-3**

Producer

OptoPolymer · Königsteinstr. 12, 80807 München, Germany, Tel.: +49 89 35657183, Fax: +49 89 35657184, info@optopolymer.de, www.optopolymer.de **M-13**

Integrator, Producer, Solution Provider

Opto develops and manufactures client driven optomechatronic modules, components and systems in quantities ranging from oneoff prototypes to full scale production. For over 3 decades, we have established ourselves as a leading developer of the most innovative vision solutions to the most demanding applications to our international customer base. Specialising in microscopy and machine vision, we take pride in developing market leading solutions for the most advanced inspection applications.

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Machine Builder/OEM

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Producer

Optronis GmbH · Honsellstr. 8, 77694 Kehl, Germany, Tel.: +49 7851-9126-0, Fax: +49 785-19126-10, info@optronis.com, www.optronis.com **OG-1**

Producer

Otto Vision Technology GmbH · Im Steinfeld 3, 07751 Jena, Germany, Tel.: +49 3641-67150, Fax: +49 3641-671515, info@otto-jena.de, www.otto-jena.de **J-6**

Producer, Solution Provider

High quality electronic and electromechanical components, automation solutions only experience can provide and that "extra" service and support are what characterize Panasonic Electric Works Europe AG. Our emphasis on service is underlined by over 100 employees at our technology centers in Holzkirchen, Karlsruhe (founded 2008) and Gera as well as numerous sales offices around Germany.

Panasonic Electric Works Europe AG · Rudolf-Diesel-Ring 2, 83607 Holzkirchen Germany, Tel.: +49 8024 6480, Fax: +49 8024 648555, infode@eu.pewg.panasonic.com, www.panasonicelectricworks.de **M-15**

Producer

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Machine Builder/OEM

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Producer

In 1987, PCO AG was founded with the objective to develop and to produce specialized fast and sensitive video camera systems, mainly for scientific applications. Meanwhile the product range of PCO cameras covers digital camera systems with high dynamic range, high resolution, high speed and low noise, which are sold in the scientific and industrial market all over the world.

PCO AG · Donaupark 11, 93309 Kelheim Germany, Tel.: +49 9441 2005 0, Fax: +49 9441 2005 20, info@pco.de, www.pco.de **R-2**

Solution Provider

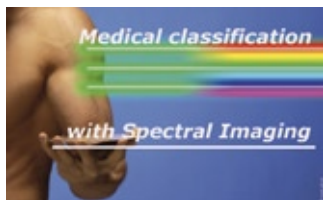
Pharmacontrol Electronic GmbH · Gernsheimer Str. 2, 64673 Zwingenberg, Germany, Tel.: +49 6251 8545 0, Fax: +49 6251 8545 111, info@pharmacontrol.de, info@pharmacontrol.de **DA-7**

Producer, Solution Provider

Phytec Messtechnik GmbH · Robert-Koch-Str. 39, 55129 Mainz, Germany, Tel.: +49 6131 9221 0, Fax: +49 6131 9221 33, info@phytec.de, www.phytec.de **MZ-4**

About CTR – Carinthian Tech Research AG

CTR is an industry-oriented contract R&D centre. We help companies to optimise existing procedures and develop new solutions in the field of automated process and quality control by applying the latest technological advances of sensor systems. This leads to greater reliability, smaller designs and thus higher profitability in production. Our expertise covers the complete R&D chain – feasibility studies, conception, tests, prototyping and individual system/product solutions. CTR has



been awarded over 45 patents and is certified according to ISO 9001/2000.

R&D Competences: Optical sensors, spectral imaging, spectroscopy, laser technology, image processing, x-ray, raman, terahertz spectroscopy, fluorescence spectroscopy, chemometry, statistical classification, software development, handling/automation technologies, optical simulation/design, microsystems, SAW sensor systems.

Management

Simon Grasser, CFO,
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Raimund Leitner, R&D machine vision/
spectral imaging,
raimund.leitner@ctr.at

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Thermography, Others

Industries served

Electronics/Semiconductors, Foodstuffs/Beverages, Glass/Ceramics, Medical Technology, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Other



Foundation

1997

Staff

11-50

Products

R&D



Associations

Other

Regions served

Central Europe, Europe, North America, national



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Producer

Photonfocus AG is a leading developer and manufacturer of high performance CMOS image sensor and camera technologies for the machine vision industry. Based on leading edge, proprietary sensor designs, our products feature extremely high frame rates, high dynamic and extensive program-

mability for use in many industrial vision applications. Additional Photonfocus offers customized sensor and camera solutions and provides design support in vision system design.

Photonfocus AG · Bahnhofplatz 10, 08853 Lachen Switzerland,
Tel.: +41 55 4510000, Fax: +41 55 4510001, sales@photonfocus.com, www.photonfocus.com



Producer

Qioptiq designs and manufactures photonic products and solutions that serve a wide range of markets and applications in the areas of industrial manufacturing, medical and life sciences, research and development, defense and aerospace. The company is known for its high quality standard

components, products and instruments, its custom modules and assemblies, its leading edge innovation, its precision manufacturing and its responsive global resourcing.

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Tel.: +49 551 6935 0, Fax: +49 551 6935 166, sales@qioptiq.de, www.qioptiq.com



Integrator, Solution Provider

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Distributor, Integrator, Producer, Solution Provider

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Producer

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Distributor

With more than 15 years experience in the machine vision market, Polytec has grown to be one of the major suppliers for components and instruments in Germanspeaking Europe. Today Polytec offers the full range of machine vision hardware and provides application and feasibility studies to solve complex illumination and image acquisition problems. Beyond that Polytec produces and sells worldwide a broad range of industrial LED lighting components and stroboscopes.



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Producer

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Fax: +49 7191 34 58 447, Frank.Eckardt@prodesign-europe.com, www.prodesign-europe.com



Producer, Research Facility, Solution Provider

Leader in R&D in industrial automation and robotics, nanotechnology, quality control and image processing.

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Producer, Solution Provider

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Solution Provider

Quiss provides a wide selection of innovative systems for various inspection tasks in the fields of adhesive and sealant application, position detection and robot guidance as well as in the manufacture of metal packaging. Quiss systems detect and prevent manufacturing errors with utmost re-

liability, indicate weak points and help achieve continuous improvement in the production process. We are proud to serve our customers now for two decades in the area of industrial image processing.

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Distributor

Rauscher GmbH is a leading distributor for all imaging components, including software, area and linescan cameras, frame grabbers, imageprocessing boards, smart cameras, embedded systems, optics, lighting and accessories. Rauscher GmbH combines distribution with high engineering competence.

This enables all customers to efficiently develop and market their vision system.

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Integrator, Machine Builder/OEM, Solution Provider

rbc robotics · Werner von Siemens Str. 3, 65520 Bad Camberg, Germany,
Tel.: +49 6434 4733, info@rbc-robotics.de, www.rbc-robotics.de



Integrator

2D and 3D inspection systems
Optical 3D measurement systems
High speed AOI systems

Rohwedder AG · Kesselbachstrasse 1, 88697 Bermatingen Germany,
Tel.: +49 75 44 502 100, michael.stoecker@rohwedder.com, www.rohwedder.com



Distributor

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Solution Provider

SAC offers system solutions for machine vision applications in the field of 2D and 3D. Besides specific solutions, SAC develops individually customers' applications and provides as well standard solutions. Together with the customers, SAC designs concepts for the machine vision's integration into the

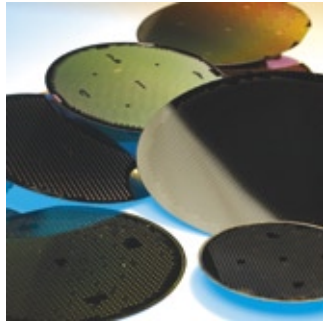
production process. SAC's efficient system solutions range among others from 3D inspection, toothing inspection, over assembly quality assurance to surface inspection

SAC Sirius Advanced Cybernetics GmbH · Am Sandfeld 15, 76149 Karlsruhe Germany,
Tel.: +49 721 60 543 000, Fax: +49 721 60 543 200, sales@sacvision.net, www.sacvision.net



About Dalsa

Dalsa Corporation is an international technology leader in the design, development, and manufacture of digital imaging products and solutions. In addition, Dalsa specializes in the engineering and fabrication of semiconductor components and services. The company has grown and currently employs approximately 1,000 people world-wide with sales offices across North America as well as in Europe and Asia supporting an international distribution network serving more than 40 countries. Today, Dalsa im-



age sensors, cameras, frame grabbers and software are used in thousands of automated inspection systems around the world and across multiple industries.

DALSA

Dalsa
Breslauer Str. 34
82194 Gröbenzell (Munich), Germany
Tel.: +49 8142 467 70, Fax: +49 8142 467 746
sales.europe@dalsa.com, www.dalsa.com/mv

See our ad on page

Inside Front Cover

M-19

Management

Bian Doody, CEO

Foundation

1980

Staff

501-1000

Products

Cameras, Frame Grabber, Processors, Software, Vision Sensors/Smart Cameras/Embedded Systems, X-ray Equipment

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Platforms supported

Windows/Linux/DSP,ARM/FPGA/x86/32 & 64 bit

Associations

AIA, EMVA, JIIA

Regions served

Asia and Pacific, China, Europe, Latin America, North America, national

About Framos

For nearly 30 years, Framos Imaging Solutions serves customers in the field of image processing. We are driven to 'teach machines to see' and are able to offer a comprehensive range of imaging components like imaging sensors, camera modules, cameras, and peripherals. As a knowledgeable partner we not only provide technical support but can as well offer camera development services and imaging solution tailored to your application needs. In our offices in Germany, Great Britain, France and Italy more than 40 asso-



ciates look forward to helping you. By fostering an open and trusting enterprise culture Framos strives to continuously offer you innovative and cost efficient solutions in imaging.

Office(s)

Framos Electronics Limited, UK
Tel.: +44 1276 404 141
Fax: +44 276 404 144
info@framos.co.uk

Framos Italia srl, Italy
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Fax: +39 039 68 98 065
info@framos.it

Framos France, France
Tel.: +33 1 39 52 07 82
Fax: +33 1 39 52 07 96
info@framos.fr

Management

CEO: Dr. Andreas Franz

Foundation

1981

Staff

11-50

Products

Cameras, Interfaces/Cables/Peripherals, Lighting Equipment, Optics, Software, Vision Sensors

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Metrology 2D, Metrology 3D, Part Identification, Robot Vision 2D, Robot Vision 3D, Symbol Recognition

Industries served

Automotive and Suppliers, Energy/Water/Solar Technology, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics

Regions served

Asia, Europe, North America, national

Associations

EMVA, VDMA

Companies represented

Sony, Aptina, Pleora, Lumenera, Toshiba Teli, Sunex, Northwire, Pentax, Viimagic, Videology, Tamron, Boulder Imaging, Pacific Corp., Trimble, Fujinon, Euresys, Vision+Control



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info@framos.de
www.framos.de

See our ad on page

43

M-20

Distributor

Schaefer Technologie GmbH · Robert-Bosch-Str 31, 63225 Langen, Germany,
Tel.: +49 6103 300 980, Fax: +49 6103 300 9829, info@schaefer-tec.com, www.schaefer-tec.com



Producer

Schäfter + Kirchhoff GmbH · Kieler Straße 212, 22525 Hamburg, Germany,
Tel.: +49 40 85 39 97-0, Fax: +49 40 85 39 97-79, info@SuKHamburg.de, www.SuKHamburg.de



Distributor, Integrator, Solution Provider

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Tel.: +49 3726 79050, info@schoenherr-elektronik.com, www.schoenherr-elektronik.com



Producer

Optimized lighting systems can be created from a broad range of Schott components including LED technology and Fiber Optics. Additionally, our technological expertise in imaging provides you with a comprehensive set of solutions in a vast range of applications.

Schott AG Lighting and Imaging · OttoSchottStrasse 2, 55127 Mainz, Germany, Tel.: +49 6131 660, Fax: +49 6131 667705, lightingimaging@schott.com, www.schott.com/lightingimaging



Machine Builder/OEM, Solution Provider

Seidenader Vision GmbH has been developing and selling customized vision solutions, inspection systems and vision processors for all fields of industrial inprocess quality inspection for more than 20 years. The code reading and code verification solutions of

Seidenader Vision provide a reliable basis for traceability of pharmaceutical products.

Seidenader Vision GmbH · Lilienthalstr. 8, 85570 Markt Schwaben, Germany,
Tel.: +49 8121 802 0, Fax: +49 8121 802 100, info@seidenader.de, www.seidenader.de



Producer

SensoPart Industriesensoren GmbH · Nägelestr. 16, 79288 Gottenheim, Germany,
Tel.: +49 766594769-0, info@sensopart.de, www.sensopart.de



Producer

Sensor to Image GmbH · Lechtorstr. 20, 86956 Schongau, Germany,
Tel.: +49 8861 2369 0, Fax: +49 8861 2369 69, email@sensor-to-image.de, www.sensor-to-image.de



Integrator, Solution Provider

Seritec GmbH · Gottlieb-Keim-Str. 60, 95448 Bayreuth, Germany,
Tel.: +49 921 990093 30, info@seritec.de, www.seritec.de



Producer

Shape Drive GmbH · Bindingstr. 11, 82131 Stockdorf, Germany,
Tel.: +49-89-45461246, info@shape-drive.com, www.shape-drive.com



Producer

Sharp Microelectronics Europe · Sonninstr. 3, 20097 Hamburg, Germany,
Tel.: +49 40 2376 0, Fax: +49 40 2376 2510, info.sme@sharp.eu, www.sharpsme.com



Media

Sicherheit + Management · Roesslerstr 90, 64293 Darmstadt, Germany,
Tel.: +49-6151-80 90 130, steffen.ebert@wiley.com, www.gitsicherheit.de



Producer

Sick is one of the world leading suppliers of Industrial Sensors and Safety solutions. Sick provides industrial vision cameras for factory and logistics automation. The product line includes Vision Sensors, Smart Cameras, Code readers, Accessories and Cameras for high speed 3D Machine Vision. Target customers are Machine Builders, System Integrators and End Users.

Sick AG · ErwinSickStr. 1, 79183 Waldkirch Germany,
Tel.: +49 7681 2020, Fax: +49 7681 2023863, eva.persson@sickvip.se, www.sick.com



Solution Provider

Signum Computer GmbH · Rüdeshheimer Str. 21, 80686 München, Germany,
Tel.: +49 89 5470550, Fax: +49 89 574583, sales@signum-vision.de, www.signum-vision.de



Producer

Distinct coding of products or parts of products is a key requirement of modern production processes. With our stationary and handheld code reading systems we offer just the right products for reading and verification of 1D and 2D codes, such as bar codes and data matrix codes, as well as optical character recognition (OCR). This allows tracking and tracing of production batches along the entire production process and beyond. Application-specific machine vision tasks – such as the automatic parts recognition by means of shapes, dimensions, samples, outlines, or colors – can be optimally solved with our vision sensors.

Siemens AG · Gleiwitzer Str. 555, 90475 Nürnberg, Germany,
Tel.: +49 911 895 0, Fax: +49 911 895 2132, info.rfid@siemens.com, www.siemens.de/ident



Producer

Sill Optics GmbH & Co. KG · Johann-Höllfritsch-Str. 13, 90530 Wendelstein, Germany,
Tel.: +49 9129 9023 0, Fax: +49 9129 9023 23, info@silloptics.de, www.silloptics.de



Solution Provider

Simon IBV GmbH · Bayreuther Straße 5b, 95494 Gesees, Germany,
Tel.: +49 9201 / 91 742-0, Fax: +49 9201 / 91 742-80, info@simon-ibv.de, www.simavis.de



Producer, Solution Provider

slomotec, Dr. Frank Gabler · Grimmelshausenstr. 14, 63628 Bad Soden-Salmünster, Germany,
Tel.: +49 6056 9836 674, Fax: +49 6056 2097 529, info@slomotec.de, www.slomotec.de



Producer, Solution Provider

Smartray GmbH · BGM-Finsterwalder-Ring 12, 82515 Wolfratshausen, Germany,
Tel.: +49 8171 9683 400, Fax: +49 8171 9683 401, info@smartray.de, www.smartray.de



Integrator, Solution Provider

SmartSurv Vision Systems GmbH · Malmshheimer Str. 7, 71063 Sindelfingen, Germany,
Tel.: +49 7031 3041800, Fax: +49 7031 3041800, info@smartsurv.de, www.smartsurv.de



Producer

Solving3D GmbH · Osteriede 5, 30827 Garbsen, Germany,
Tel.: +49 5131 907 97 20, Fax: +49 5131 907 97 29, info@solving3d.de, www.solving3d.de



Producer

Steinbichler Optotechnik GmbH · Georg-Wiesböck-Ring 12, 83115 Neubuern, Germany,
Tel.: +49 8035 8704-0, Fax: +49 8035 1010, sales@steinbichler.de, www.steinbichler.de



Machine Builder/OEM

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Tel.: +49 711 490 4690 0, Fax: +49 711 490 4690 13, reicherter@stiefelmayer.de, www.stiefelmayer.de



Integrator

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Tel.: +49 7822 895203, Fax: +49 7822 895205, info@stoehrmann.de, www.stoehrmann.de



Producer

Stratec Control Systems · Ankerstraße 73, 75203 Königsbach-Stein, Germany,
Tel.: +49 7232 4006 0, Fax: +49 7232 4006 25, info@bbull.com, www.bbull.com



Producer

STZ Qualitätssicherung & Bildverarbeitung · Werner-von-Siemens-Str. 12, 98693 Ilmenau, Germany, Tel.: +49 3677 208066, Fax: +49 3677 208067, stz@stz-ilmenau.de, www.stz-ilmenau.de



Producer

SynView GmbH · Hessenring 83, 61348 Bad Homburg, Germany,
Tel.: +49 6172 38800 0, Fax: +49 6172 38800 10, info@synview.com, www.synview.com



Producer

Tamron Europe GmbH · Robert Bosch Str. 9, 50769 Köln, Germany,
Tel.: +49 221 970 32 50, Fax: +49 221 970 32 54, cctv@tamron.de, www.tamron.de



Solution Provider

Tema · Wilhelmstr. 41-43, 58332 Schwelm, Germany,
Tel.: +49 2336 9298 50, Fax: +49 2336 9298 82, info@temavisio.com, www.temavisio.com



About Fujinon

Fujinon is one of the foremost pioneers in the development of optical technology. Based on continuous research, long experience and leading quality Fujinon is able to provide products of the highest standard in the world.

Special tasks in image processing require a special lens and Fujinon offers the appropriate solution for almost every application. Whether with a high resolution of 5 megapixels or with 1.5 megapixels in fixed focal lengths, as zoom lenses or fisheye lenses, for 3 CCD cameras or UV optics



– each model is characterized by first-class Fujinon quality: high resolution and precise optics with minimized distortion for optimal image quality. The compact design also makes it very easy to incorporate these lenses into your existing system.



Foundation

1944

Staff

101-250

Products

Optics

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Metrology 2D, Metrology 3D, Part Identification, Robot Vision 2D, Robot Vision 3D, Symbol Recognition

Industries served

Automotive and Suppliers, Energy/Water/Solar Technology, Medical Technology, Packaging, Precision Engineering/Optics/Machine Vision, Traffic/Logistics

Regions served

Africa, Central Europe, EMEA, Europe

FUJINON
FUJIFILM

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www.fujinon.de

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D-7

About Kappa optronics GmbH

There's no way around Kappa's portfolio – if the best solution is your goal!

We are market leader in customer-specific industrial camera solutions. Kappa is one of the few camera manufacturers with the specific know-how for the development and manufacture of extremely rugged cameras that, with their extraordinary adaptability, superior durability and outstanding signal quality, provide the decisive advantage our customers are looking for.

Our particular strength lies in how we combine our competency in industrial production with our ability to understand specific application contexts, allowing us to work together



with the client to develop the best camera solution, and to produce it reliably, efficiently, and with quality assured – be it for 20 or 2000 at a time. In so doing, our aim is to clearly exceed market expectations - by systematically expanding what our core competency has been for over 30 years: customer series!

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Fax: +33 561 27 81 15
info@kappa-vision.fr

Kappa optronics Inc.
United States of America
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Fax: +1 626 256 64 84
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Management

Jürgen Haese, CEO
Karl-Heinz Bornemann, Director of Sales and Marketing
Christian Koziol, Kappa USA, Director of Sales
Christophe Tourné, Kappa France, Key Account Manager

Foundation

1978

Staff

51-100

Products

Cameras, Consulting, R&D, Software, Other

Applications

Digitalization, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, VDMA, Other

Regions served

Asia, Central Europe, China, EMEA, Europe, North America, national

kappa

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Tel.: +49 5508 974 0
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info@kappa.de
www.kappa.de

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GÖ-3

Producer

The Imaging Source Europe GmbH · Sommerstr. 36, 28215 Bremen, Germany, Tel.: +49 421 335 91 0, Fax: +49 421 335 91 80, info@theimagingsource.com, www.theimagingsource.com

HB-1

Producer, Solution Provider

Thermosensorik GmbH was founded 1998 as a pioneer in infrared technology for civil applications in research and industry. Thermosensorik offers infrared cameras and infrared optics, thermal excitation sources for heat flux thermography, various software solutions, turnkey solutions for nondestructive testing as well as services like feasibility studies and commissioned tests. Thermosensorik's products satisfy the highest demands be it in active and passive IR imaging, lockin or pulse thermography.



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91058 Erlangen
Germany
Tel.: +49 9131 691 400
Fax: +49 9131 691 419
info@thermosensorik.de
www.thermosensorik.de

N-9

Producer

Tichawa Vision GmbH · Burgwallstr. 14, 86316 Friedberg, Germany, Tel.: +49 821 4555 53 0, Fax: +49 821 4555 53 20, sales@tichawa.de, www.tichawa.de

A-8

Producer

TriDiCam GmbH · Finkenstr. 61, 47057 Duisburg, Germany, Tel.: +49 204 3783-2937, Jochen.Noell@tridicam.de, www.TriDiCam.de

OB-6

Producer, Solution Provider

Since 1984 machine vision specialist Vitronic in Wiesbaden, Germany aims to contribute to the success of its customers. From qualitative surface inspections to three-dimensional weld seam inspections and 3D Robot Vision, Vitronic assists in optimizing production processes. All inspection solutions are individually tailored to the customers' needs. Hardware and software naturally originate from one source, the highest service quality is ensured. Vitronic is active in various industries, among them automotive, medical and pharmaceuticals, packaging and photovoltaics. Due to its pioneering efforts and permanent investments in research and development, Vitronic is one of the leading machine vision companies worldwide.



Vitronic Dr.Ing. Stein Bildverarbeitungssysteme GmbH
Hasengartenstr. 14
65189 Wiesbaden, Germany
Tel.: +49 611 7152 0
Fax: +49 611 7152 133
sales@vitronic.com
www.vitronic.com

WI-3

Producer

VDS Vosskühler GmbH · Weiße Breite 7, 49084 Osnabrück, Germany, Tel.: +49 541 800 84 0, Fax: +49 541 800 84 10, vds@vdsvoessk.de, www.vdsvoessk.de

OS-4

Producer

Vialux GmbH · Am Erlenwald 10, 09128 Chemnitz, Germany, Tel.: +49 371 33 42 47 0, Fax: +49 371 33 42 47 10, info@vialux.de, www.vialux.de

C-3

Distributor

Videor E. Hartig GmbH · Carl-Zeiss-Str. 8, 63322 Rödermark, Germany, Tel.: +49 06074 888 0, Fax: +49 06074 888 100, info@videor.com, www.videor.com

F-11

Solution Provider

visicontrol GmbH · Ettishofer Str. 8, 88520 Weingarten, Germany, Tel.: +49 751 560 13 0, Fax: +49 751 560 13 49, info@visicontrol.com, www.visicontrol.com

KN-5

Machine Builder/OEM, Solution Provider

Visimation GmbH · Arbutalstr. 20, 72800 Eningen, Germany, Tel.: +49 7121 3040800, Fax: +49 7121 890705, post@visimation.de, www.visimation.de

TÜ-5

Producer

As a technology leader, our company develops, produces and sells an optimally tuned modular system worldwide. It ranges from complex image processing systems to individual high performance LED lighting and precision optics. To master challenging image processing tasks that would

overtax standard components, we offer our customers tailor-made image capturing and processing solutions. Leading OEMs and system integrators have banked on state-of-the-art design by Vision & Control for almost 20 years.

Vision & Control GmbH · Mittelbergstraße 16, 98527 Suhl, Germany, Tel.: +49 3681 79 74 0, Fax: +49 3681 79 74 22, www.visioncontrol.com

SHL-3

Consultant, Other

Certified institution for practical education and further training of Machine Vision expertise. Covering all fields of Machine Vision. Courses in different levels of demand. Languages: German, English

Vision Academy · KonradZuseStr. 15, 99099 Erfurt, Germany, Tel.: +49 361 42 62 188, Fax: +49 361 42 62 189, www.visionacademy.org

EF-1

Producer

Vision Components is a leading developer of machine vision technology, focusing on the manufacture and distribution of intelligent cameras for industrial use. With strategic partnerships with many key integrators and software providers, Vision Components offers a complete line of advanced indus-

trial smart cameras for an array of applications. Product line includes single board OEM, miniature and standard Smart Cameras.

Vision Components GmbH · Ottostr. 2, 76275 Ettlingen, Germany, Tel.: +49 7243 2167 0, Fax: +49 7243 2167 11, sales@visioncomponents.com, www.visioncomponents.com

KA-10

Producer

Vision Engineering Ltd. · Anton-Pendele-Str. 3, 82275 Emmering, Germany, Tel.: +49 8141 401670, Fax: +49 8141 4016755, info@visioneng.de, www.visioneng.de

M-26

Producer

Vision Research Europe · Baldreitstrasse 5, 76530 Baden-Baden, Germany, Tel.: +49 7221 97064-65, Fax: +49 7221 97064-66, heiner.ramsboett@visionresearch.com, www.visionresearch.com

KA-11

Solution Provider

Vision Tools Bildanalyse Systeme GmbH · Goethestr. 63-65, 68753 Waghäusel, Germany, Tel.: +49 7254 9351 0, Fax: +49 7254 9351 20, info@vision-tools.com, www.vision-tools.com

MA-2

Integrator, Solution Provider

Visotect GmbH · Heubergstraße 19, 70806 Kornwestheim, Germany, Tel.: +49 7154 800 88 61, info@visotect.de, www.visotect.de

S-9

Distributor

Vistas GmbH · Freisinger Str. 13, 85737 Ismaning, Germany, Tel.: +49 89 929 280 90, Fax: +49 89 929 280 99, info@vistas-gmbh.de, www.vistas-gmbh.de

M-27

Distributor, Integrator, Producer, Solution Provider

vizaar AG · Hechinger Strasse 152, 72461 Albstadt, Germany, Tel.: +49 7432 98375 0, Fax: +49 7432 98375 50, info@vizaar.de, www.vizaar.de

TÜ-6

About NET

NET GmbH is a manufacturer of high quality CCD and CMOS cameras for imaging solutions. The product line includes industrial and OEM board level cameras for a wide variety of applications in the industrial and medical field. The extensive range of vision cameras contains different interfaces like FOculus (IEEE1394), GimaGO (GigE) as well as iCube (USB2.0). NET offers an extensive range of board level cameras and camera heads as well as customized solutions.



Lenses, illumination and cable assemblies are offered as well. All of this products can be sourced either in Europe through NET or there wide distribution network as

well as in the USA through NET USA and in Asia through NET Japan.



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See our ad on page

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A-9

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Fax: +1 219 934 9047
info@net-usa-inc.com

Management

Uwe Post, Director Sales & Marketing

Foundation

1996

Staff

11-50

Products

Cameras, Interfaces/Cables/Peripherals, Lighting Equipment, Optics

Applications

Character Recognition, Inspection Piece Parts, Inspection Webbed Material, Ma-

terial Testing, Part Identification, Robot Vision 2D, Robot Vision 3D, Symbol Recognition

Industries served

Automotive and Suppliers, Energy/Water/Solar Technology, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision

Associations

AIA, EMVA

Regions served

Africa, Asia, Australia, Central Europe, China, EMEA, Europe, Japan, Latin America, North America, national

Companies represented

V S Technology Corp., Toshiba Teli Corp., DCM Sistemas S.L.

About Polytec GmbH

For over 40 years Polytec develops and manufactures high-quality measurement systems for the analysis of vibration, length, speed and surface topography. Furthermore Polytec manufactures optical spectrometer systems and components for various applications in process analytics.

Another focus is the distribution and service for opto-electronic components and modules as well as complete measurement systems for various applications. Polytec focuses on machine vision, lasers and laser systems, fiber optic sensing, optical telecommunica-



tion, optical radiation measurement, spectroscopy, semiconductor and photovoltaics, metrology as well as on electro-optical test systems.

Polytec has staffed offices throughout Europe, North America and Asia.

Office(s)

worldwide: see www.polytec.com

Foundation

1967

Staff

101-250

Products

Cameras, Interfaces/Cables/Peripherals, Lighting Equipment, Optical Instruments, Optics, Software, Topography, Vision Sensors/Smart Cameras/Embedded Systems

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography

ring/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision

Associations

EMVA, IVAM, VDMA

Regions served

Asia, China, Europe, Latin America, North America, national

Companies represented

Allison Park Group (APG), AOS Technologies, AVT, Basler, DeltaPix, Fujinon, Herke Videotechnik, Kowa, LAT, Leutron, Linos, Midwest Optical Systems, National Instruments, Navitar, Norpix, Pentax, Planistar, Schneider, Schott, Sony, Spectrum Illumination, Tordivel, Vision & Control, Zeiss



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Fax: + 49 7243 699 44
info@polytec.de
www.polytec.de

KA-8

Solution Provider

VMT supplies customized turnkey image processing and laser sensor systems for all industrial sectors. VMT solutions are based on selfdeveloped product lines, which cover the entire application spectrum. As competence center for vision solutions in the Pepperl+Fuchs group, VMT offers absolute

highlevel technology combined with highest investment security. VMT is consultant to its customers and provides them with a solid basis for decision making for their investments.

VMT Vision Machine Technic Bildverarbeitungssysteme GmbH · Mallaustr. 5056, 68219 Mannheim Germany, Tel.: +49 621 84250 0, Fax: +49 621 84250 290, info@vmtgmbh.com, www.vmtgmbh.com

MA-3

Producer

VRmagic offers a wide range of USB components for industrial image processing – from external analogtodigital converters through to FPGA components with integrated image processing, intelligent cameras that run on an autonomous Debian Linux operating system, and 3D sensors.



VRmagic GmbH
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Fax: +49 621 400 416 99
info.imaging@vrmagic.com
www.vrmagicimaging.com

MA-4

Integrator, Solution Provider

Weber Systemtechnik · Hans-Sachs-Str. 10, 35576 Wetzlar, Germany, Tel.: +49 6441 37804 0, info@wesys.de, www.wesys.de

GI-4

Producer

wenglor sensoric gmbh · Wenglor Str. 3, 88069 Tettngang, Germany, Tel.: +49 7542 5399 0, Fax: +49 7542 5399 988, info@wenglor.com, www.wenglor.com

RV-5

Machine Builder/OEM, Solution Provider

Wenzel Group GmbH & Co. KG · Werner-Wenzel-Str., 97859 Wiesthal, Germany, Tel.: +49 6020 201 0, Fax: +49 6020 201 1999, info@wenzel-cmm.com, www.wenzel-cmm.com

F-12

Producer

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GI-5

Solution Provider

Wickon Hightech GmbH · Grieböer Dorfstraße 16B, 06886 Luth. Wittenberg, Germany, Tel.: +49 2131 20 199 0, vertrieb@wickon.com, www.wickon.com

MD-2

Solution Provider

Wolf Systeme AG · Südweg 3, 75245 Neulingen, Germany, Tel.: +49 7237 48690 0, info@wolfsysteme.de, www.wolfsysteme.de

PF-5

Producer

Ximea develops, manufactures, markets a wide range of camera technologies, components, (sub)systems, services for machine vision including visible, infrared and X-ray spectra. Just introduced are the Curera cameras, a self-sufficient complete intelligent vision system. A highly integrated Atom based PC with a camera (a variety of sensors are available) has been designed into a very small form factor. Added to this is a choice of preinstalled operating systems and IP libraries.

Ximea GmbH · Hafenweg 22, 48155 Münster Germany, Tel.: +49 (251) 590 686 10, Fax: +49 (251) 1445736, info@ximea.com, www.ximea.com

OB-7

Producer

X-Rite Europe GmbH · Althardstr. 70, 8105 Regensdorf, Switzerland, Tel.: +41 44 842 24 00, Fax: +41 44 842 22 22, info-germany@xrite.com, www.xrite.com

ZH-5

Machine Builder/OEM

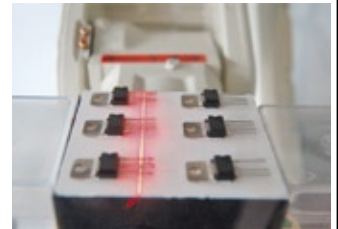
Yxlon International GmbH · Im Bahlbrink 11-13, 30827 Garbsen, Germany, Tel.: +49 5131 7098 0, Fax: +49 5131 7098 80, yxlon@han.yxlon.com, www.yxlon.com

H-3

Producer

We are THE laser provider for innovative customer applications in the following sectors:

- Vision/3DMeasurement/Surface Inspection
- Biophotonics/Medical
- Laser projection for positioning applications Our vast number of laser projections is used as structured light in combination with various camera systems in image processing for triangulation measurement. The intelligent mechanics, electronics and optics of our products allow us to be very flexible with all requirements.



Z-LASER

Z-Laser Optoelektronik GmbH
Merzhauser Str. 134
79100 Freiburg
Germany
Tel.: +49 761 2964444
Fax: +49 761 2964444
info@zlaser.de
www.zlaser.com

FR-4

Integrator, Solution Provider

Zertrox GmbH & Co. KG · Bachstr. 62-64, 52066 Aachen, Germany, Tel.: +49 241 9977 164, Fax: +49 241 9977 165, info@zertrox.de, www.zertrox.de

BN-2

Producer

ZygoLOT GmbH · Im Tiefen See 58, 64293 Darmstadt, Germany, Tel.: +49 6151 8806 27, Fax: +49 6151 8806 27, info@zygot.de, www.zygot.de

DA-10

WE ARE VISION

WWW.INSPECT-ONLINE.COM

INSPECT

www.gitverlag.com

About Silicon Software GmbH

Silicon Software is one of the international technology leaders with innovative product lines for a broad range of applications and service provider for customized adaptations.

The company produces off-the-shelf products as well as customized OEM solutions. Base products are the series of intelligent image acquisition and processing boards, supporting PCI, PCI Express with Camera Link as well as GigabitEthernet. Advantage of this technology is the programmability of the on-board vision processors allowing to realize a broad field of real-time applications. Silicon

Software delivers acquisition applets with sophisticated pre-processing functionality as well as SmartApplets with partial application solutions with its products.

Further focus is the VisualApplets product line. The graphical software tool dramatically eases the programming of vision processor hardware. Even software programmers and application engineers will be able to implement demanded and time-critical applications on FPGA hardware in a few minutes.



Management

Dr. Ralf Lay, CEO
Dr. Klaus-Henning Noffz, CEO

Foundation

1997

Staff

11-50

Products

Frame Grabber, Software, Other

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identifikation, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/ Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, VDMA, Other

Regions served

Africa, Asia, Australia, Central Europe, China, EMEA, Europe, Japan, Latin America, North America, national



Silicon Software GmbH
Steubenstrasse 46
68163 Mannheim
Germany
Tel.: +49 621 789 507 0
Fax: +49 621 789 507 10
info@silicon-software.de
www.silicon-software.de

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19



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About Stemmer Imaging

Stemmer Imaging is Europe's largest imaging technology and service provider with subsidiaries in Germany, United Kingdom, France and Switzerland. Our customers have access to a wide variety of imaging products from the world's leading manufacturers who provide cutting edge vision technology across all product segments. In addition, Stemmer Imaging are the developers of the world's leading independent, modular programming library for im-



aging applications, Common Vision Blox (see www.common-visionblox.com), and also manufacture application-specific products to enable complex solutions to be realised easily.

This broad range of components and solutions, plus our experience of more than 30 years in imaging and our comprehensive support by a staff of more than 130 employees with a high percentage of engineers allows us to offer you everything you need to solve your imaging task.

Stemmer Imaging – Imaging is our passion!

STEMMER[®]
IMAGING

Stemmer Imaging
Gutenbergstr. 9–13
82178 Puchheim
Germany
Tel.: +49 89 80902 0
Fax: +49 89 80902 116
info@stemmer-imaging.de
www.stemmer-imaging.com

M-28

See our ad on page **15**

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Stemmer Imaging AG

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Foundation

1987

Staff

101-250

Products

Cameras, Consulting, Frame Grabber, Interfaces/Cables/Peripherals, Lighting Equipment, Optics, Processors, R&D, Smart Cameras/Embedded Systems, Software, Vision Sensors

Applications

Character Recognition, Digitalization, High Speed Analysis, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Metrology 3D, Part Identification, Particle Analysis, Robot Vision 2D, Robot Vision 3D, Symbol Recognition, Thermography, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, UKIVA, VDMA

Regions served

Asia, Europe, North America, national

About SVS-Vistek

SVS-Vistek is a innovative manufacturer of industrial cameras, a reliable supplier of components for machine vision purposes and a specialist for highly integrated imaging systems and solutions.

Founded in 1987 SVS-Vistek has more than 20 years of comprehensive experience in the machine vi-

sion market. Since 1999 the company has been developing and manufacturing its own digital cameras. 100% of SVS-Vistek's cameras are designed and manufactured near Munich in Seefeld, Germany. SVS-Vistek offers global sales and support through a worldwide network of highly skilled partners.



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Tel.: +49 8152 9985 0
Fax: +49 8152 9985 79
info@svs-vistek.com
www.svs.vistek.com

M-29

Management

Ulf Weißer, President
Walter Denk, President
Andreas Schaarschmidt, President

Foundation

1987

Staff

11-50

Products

Cameras, Consulting, Frame Grabber, Integration Services, Interfaces/Cables/Peripherals, Lighting Equipment, Optics, Software, Turn-key Systems, Vision Sensors

Applications

Character Recognition, High Speed Analysis, Inspection Piece Parts, Metrology 2D, Part Identification, Robot Vision 2D, Symbol Recognition, Others

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics

Associations

AIA, EMVA, VDMA

Regions served

Asia, Central Europe, China, EMEA, Europe, Japan, Latin America, North America, national

Companies represented

Euresys S.A., Microscan, Moritex Schott, PerkinElmer, PixeLink

About Volpi AG

Volpi develops and produces fiber optic and optoelectronic systems and equipment. The two Volpi plants are situated in the center of the major European and American economic zones. In its target markets Life Science (Diagnostics, Bio-Pharma), Medical Technology, Machine Vision and Industrial Endoscopy Volpi is the strategic partner for sophisticated OEM components, high-quality standard products and private label solution.

Core Competencies: Optics, Fiber Optics, Optoelectronics, Light Emitters,

High-Power LED, Thermal Management, Engineering, Contract Manufacturing

Products & Services: OEM custom illumination systems, LED illumination systems, fiber optics lighting components, LED light sources, light-lines, coaxial illumination systems, infrared illumination, lightguides, industrial endoscopes, non destructive testing (NDT), light modules, subsystems, micro endoscopes, fiber bundle endoscopes, private label products.

Volpi – Light is vision.

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volpi@volpiusa.com

Management

Max Kunz, CEO
Thomas Trachsler, Director Sales & Marketing
Thomas Baumann, CFO
Dr. Scott Kittelberger, COO Volpi USA
Reinhard Jenny, CTO
Jan Hauser, Head of R&D

Foundation

1953

Staff

51-100

Products

Lighting Equipment, Optical Instruments

Applications

Character Recognition, Inspection Piece Parts, Inspection Webbed Material, Material Testing, Metrology 2D, Part Identification, Particle Analysis, Symbol Recognition

Industries served

Automotive and Suppliers, Electronics/Semiconductors, Energy/Water/Solar Technology, Foodstuffs/Beverages, Glass/Ceramics, Mechanical Engineering/Line Building, Medical Technology, Metal, Packaging, Paper/Wood, Pharmaceuticals/Cosmetics/Chemicals, Plastics, Precision Engineering/Optics/Machine Vision, Traffic/Logistics, Other

Associations

AIA, EMVA, Other

Regions served

Central Europe, Europe, North America



Light is Vision.

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ZH-6

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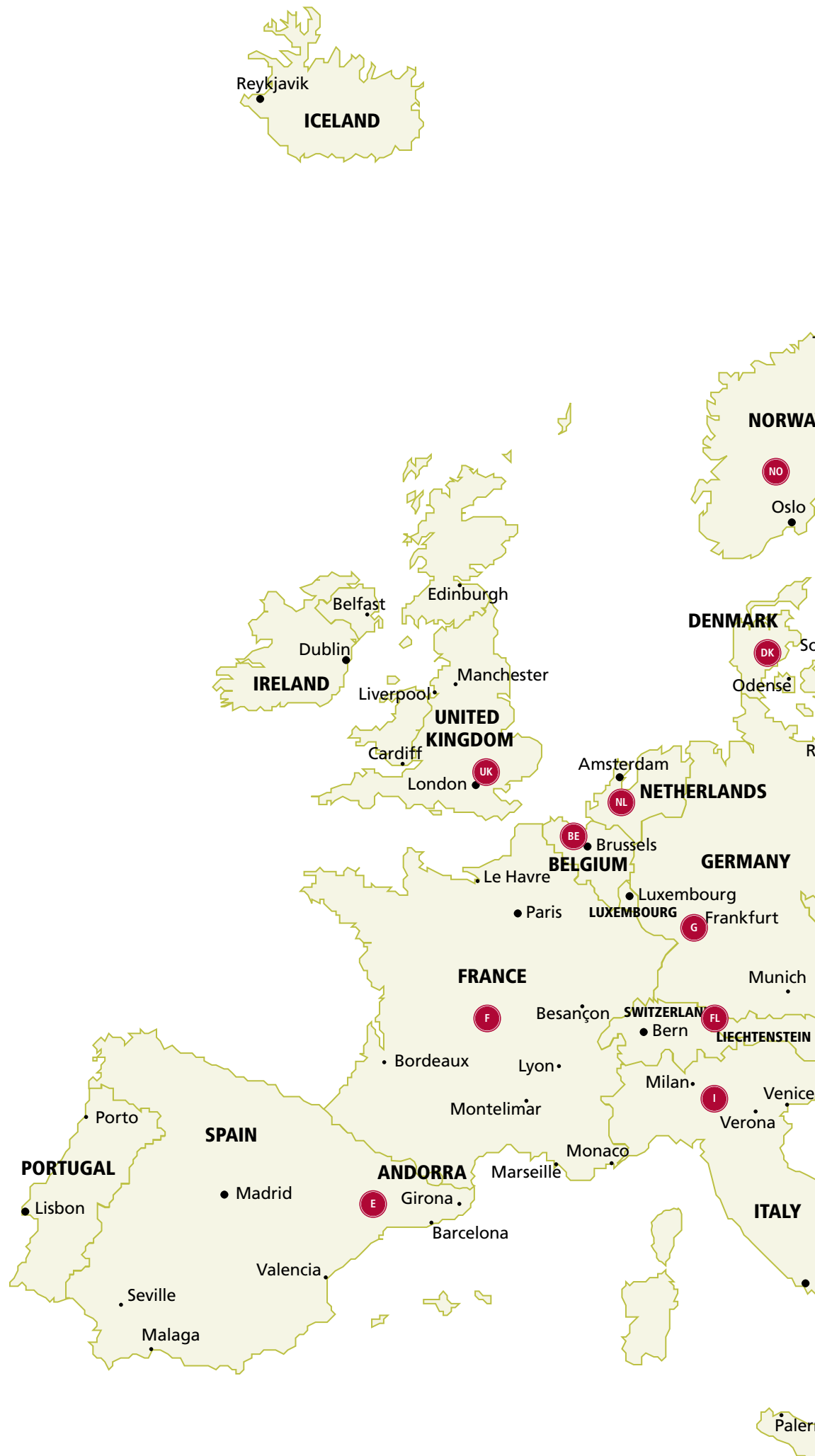
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MATRIX[®]
VISION





Producer

Active Silicon specialises in the design, manufacture and supply of digital imaging products and custom vision systems. Frame grabbers include the Phoenix, LFG and Snapper boards in PCI Express, COM Express, PCI, PMC, cPCI and PCI/104Express form factors with support for Windows,

DOS, Mac, OS X, Linux, QNX and VxWorks platforms. These provide acquisition solutions for a wide range of applications supporting analogue, CoaXPRESS, LVDS, HDSDI and Camera Link (including PoCL) cameras.

Active Silicon Ltd · Pinewood Mews, Bond Close, SLO ONA Iver, United Kingdom, Tel.: +44 1753 650600, Fax: +44 1753 651661, info@activesilicon.com, www.activesilicon.com



Producer

Adimec designs and manufactures high-performance industrial cameras for equipment manufacturers worldwide with demanding machine vision, medical, or military applications whose goal is to be a product leader in their market. The Netherlands-based Holding company has business offices in

Europe, the United States, Japan, and Singapore. Adimec cameras use high quality CCD and CMOS sensor technologies and support a range of interfaces such as CameraLink, GigE, CoaXPRESS, LVDS, HDSDI, DVI or custom.

Adimec · Luchthavenweg 91, 5657 EA Eindhoven, Netherlands, Tel.: +31 40 2353900, SalesEU@adimec.com, www.adimec.com



Solution Provider

Alliance Vision · 7 avenue du Meyrol, 26270 Montelimar, France, Tel.: +33 4 75 53 14 00, Fax: +33 4 75 53 14 04, infos@alliancevision.com, www.alliancevision.com



Producer

AnaFocus is specialized in the design and production of custom highspeed, high-performance CMOS camera systems onchip (camera SoC) and vision systems onchip (VSoC) for industrial, surveillance, scientific, and medical applications. Additionally, AnaFocus develops and commercializes a catalogue of standard products consisting of highperformance CMOS singlechip solutions for imaging and vision.

logue of standard products consisting of highperformance CMOS singlechip solutions for imaging and vision.

AnaFocus · Avda. Isaac Newton, 4, 7th floor, attic, 41092 Seville, Spain, Tel.: +34954081273, Fax: +34954081242, rafael.romay@anafocus.com, www.anafocus.com



Producer

Andor Technology · 7 Millenium Way, BT12 7AL Belfast, United Kingdom, Tel.: + 800 9027 0899, marketing@andor.com, www.andor.com



Distributor, Solution Provider

Applied Scintillation Technologies · 8 Roydonbury Industrial Estate, CM19 5BZ Harlow, United Kingdom, Tel.: +44 1279 641234, Fax: +44 1279 413, sales@appscintech.com, www.appscintech.com



Producer, Solution Provider

Aqsense develops and commercializes 3D software libraries and FPGA IP blocks for 3D cameras. Emphasizing in laser triangulation Aqsense's customized applications and engineering solutions are supported with training and seminars. Feasibility studies for 3D integration include the evaluation of cameras, lasers and hardware configuration.

tion of cameras, lasers and hardware configuration.

Aqsense S.L. · C/ Pic de Peguera, 17003 Girona, Spain, Tel.: +34 972 183 215, Fax: +34 972 487 487, info@aqsense.com, www.aqsense.com/



Solution Provider

Awaiba LDA is a design house of CMOS image sensors for specific applications. Awaiba, develops image sensors for industrial inspection, medical endoscopes, high speed video systems and automotive on board cameras. Furthermore Awaiba offers consulting and development services for optics and packaging.

consulting and development services for optics and packaging.

Awaiba · Madeira Tecnopolo, 9020105 Funchal, Madeira, Portugal, Tel.: +351291723124, Fax: +351291723174, info@awaiba.com, www.awaiba.com



Distributor

Baumer has established itself as the leading company for vision technologies. Its wide range of digital cameras, vision sensors and further image processing products with cutting-edge technologies provides high quality for industrial, scientific and medical applications. Next to vision products Baumer is known as the premier innovator for precision sensors, motion control, identification solutions, gluing systems and process instrumentation for the automation market.



Baumer

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Italy
Tel.: +39 0 245706065
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Producer

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Producer

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www.ccsgrp.com



Producer

Crometic enforces machine vision and industrial automation by making topnotch technology accessible and widespread. Crometic designed our own custom and highperformance CMOS sensors without compromising on quality, noise and saturation.



CROMETIC
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Crometic
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39042 Bressanone/Brixen
Italy
Tel.: +39 0472 273 730
Fax: +39 0472 273 790
info@crometic.com
www.crometic.com

I-2

Association

The EMVA has more than 122 members representing 23 nations. Its aim is to promote the development and use of machine vision technology and to support the interests of its members – machine vision companies, research institutions and national machine vision associations. EMVA focuses on standardization, statistics, the annual EMVA Business Conference and other networking events, public relations and marketing.



**EMVA –
European Machine Vision Association**
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60528 Frankfurt, Germany
Tel.: +49 69 6603 1466
Fax: +49 69 6603 2466
info@emva.org
www.emva.org

G-1

Producer

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Tel.: +32 32 168610, Fax: +32 32 572129, info@cmosis.com, www.cmosis.com

BE-2

Distributor

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Tel.: +44 1661 842 741, Fax: +44 1661 842 741, GilScott@csi1.co.uk,

UK-5

Distributor, Producer, Solution Provider

Deben UK Limited · Brickfields Business Park, IP30 9QS Woolpit, Bury St. Edmunds Suffolk, United Kingdom, Tel.: +44 1359 244870, info@deben.co.uk, www.deben.co.uk

UK-6

Solution Provider

Digital Surf · 6 rue Lavoisier, 5000 Besançon, France,
Tel.: +33 3 81 50 48 00, Fax: +33 3 81 50 92 24, contact@digitalsurf.fr, www.digitalsurf.com

F-2

Producer

e2v is designer and manufacturer of high tech electronic components and subsystems including semiconductors, sensors and electronic tubes. e2v supplies high performance CCD and CMOS imaging sensors and cameras for a broad range of demanding applications, operating across the electromagnetic spectrum from Xrays, through ultraviolet and visible light to infrared. Delivered to standard or highly customized designs, our sensors serve space, astronomy, dental, scientific, medical and industrial markets.

e2v · Avenue de Rochepleine, BP123 3852 Saint Egreve Cedex, France,
Tel.: +33 47658 3000, Fax: +33 47658 3480, enquiries@e2v.com, www.e2v.com

F-3

Integrator

We are the well known company around in Turkey as a Hi Tech vision system designer with robot integration

e3tam · B.Bulv 177d2, 34394 Istanbul, Turkey,
Tel.: +90 212 2752280, Fax: +90 212 2732319, inform@e3tam.com, www.e3tam.com

TR-1

Producer



Euresys is a major player in the field of machine vision and videosurveillance, developing and marketing highperformance products and services for image acquisition and computer vision. Euresys offers a complete range of robust and powerful image analysis tools for industrial machine vision applications; as well as innovative and high-performance image acquisition subsystems for highend videosurveillance and industrial machine vision applications.



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www.euresys.com

BE-3

Solution Provider

FDS Research develops realtime machine vision systems, proprietary software solutions and design and build turnkey vision system. These systems are in majority applied to car and automotive industry. Our solutions are applied worldwide and control several million pieces of different products daily. FDS

applications are based on common FDS Imaging Software platform. These kinds of solutions offer customers easier support, quick adjustment, improvement, and application optimization.

FDS Research, d.o.o. · Suhadolcánova 28, 1231 Ljubljana?Crnu?ce Slovenia,
Tel.: +386 1 589 75 81, Fax: +386 1 589 75 87, info@fdsresearch.si, www.fdsresearch.si

SLO-1

Producer

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Tel.: +44 1495 212213, Fax: +44 1495 214004, sales@globallasertech.com, www.globallasertech.com

UK-7

Solution Provider

Icos Vision Systems · Industriepark Haasrode zone 1 Esperantolaan 8, 3001 Heverlee, Belgium,
Tel.: +32 16 398 220, Fax: +32 16 400.067, info@icos.be, www.icos.be

BE-4

Distributor

Infaimon is a company centered in machine vision, image analysis business and surveillance market and leader in the Spanish, Portuguese, Mexican and Latin America markets. We have a complete range of vision products.

Infaimon, S.L. - Vergós, 55, 8017 Barcelona Spain,
Tel.: +34 93 252 5757, Fax: +34 93 252 5758, infaimon@infaimon.com, www.infaimon.com

E-3

Producer, Solution Provider

InRay Solutions Ltd. - 125 Tzarigradsko shosse blvd., block 2, room 510, 1113 Sofia, Bulgaria,
Tel.: +359 2 971 5751, Fax: +359 2 971 4796, inrays@inrays.com, www.inrays.com

BG-1

Producer

JAI is a global manufacturer of digital cameras for machine vision, traffic imaging, global security solutions, medical imaging and scientific research. Besides a broad range of 1CCD interlaced/progressive area scan cameras, JAI is a leading provider of innovative multiimager cameras incorporating advanced prismblock technology, including 3CCD RGB area scan cameras, 2CCD multi-spectral cameras plus a complete family of 3CCD, 3CMOS and 4CCD color line scan cameras. JAI's product program includes cameras for visible, UV and NIR imaging, with color and monochrome sensors and GigE Vision/Camera Link interfaces. With more than 45 years in the industry, JAI is today renowned as a vision partner offering high quality and reliable camera technology with superior image fidelity supported by a dedicated worldwide customer support team.



See the possibilities

JAI A/S
Valby Torvegade 17, 1st floor
2500 Valby
Denmark
Tel.: +45 4457 8888
Fax: +45 4491 3252
camerasales.emea@jai.com
www.jai.com

DK-1

Integrator, Solution Provider

JasVisio - Vision Artificial - Olivera, 3, 25286 Olius, Spain,
Tel.: +34 973 100 602, info@jasvisio.com, www.jasvisio.com

E-4

Solution Provider

JLI vision a/s - Poppelgaardvej 7-9, 2860 Soeborg, Denmark,
Tel.: +45 39 66 08 09, Fax: +45 39 56 08 12, info@jli.dk, www.jli.dk

DK-2

Distributor

Lambda Photometrics Ltd. - Lambda House, Batford Mill, AL5 5BZ Harpenden, United Kingdom,
Tel.: +44 1582 764334, Fax: +44 1582 712084, adrian@lambdaphoto.co.uk, www.lambdaphoto.co.uk

UK-8

Producer

Lambert Instruments - Oosteinde 16, 9301 ZP Roden, Netherlands, Tel.: +31- 50 5018461,
Fax: +31- 50 5010034, info@lambert-instruments.com, www.lambert-instruments.com

NL-2

Producer

Laser Quantum Ltd - Emery Court, SK4 3GL Stockport, United Kingdom, Tel.: +44 161 975 5300,
Fax: +44 161 975 5309, info@laserquantum.com, www.laserquantum.com

UK-9

Producer



LAT elektronik AB is a Swedish company who develops and produces LED illumination for machine vision applications. More than 3,000 standard products and a wide range of controllers (manual, analog, RS-232, Ethernet) ensure that LAT AB is able to offer suitable products for all applications. Short delivery times, high quality and the ability to match customer demands by custom lighting developments are fundamental reasons to focus on LED lighting from LAT AB. Worldwide partners assure local service and assistance.

LAT elektronik AB
Krossgatan 18
16250 Vällingby
Sweden
Tel.: +46 87049225
Fax: +46 856432006
info@latab.se
www.latab.se

SE-1

Distributor

Molenaar Optics VOF - P.O. Box 2, 3700 AA Zeist, Netherlands,
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NL-3

Producer

NTI - 32 Route de Seichebrières, 45530 Vitry aux Loges, France,
Tel.: +33 238 593 051, Fax: +33 238 593 097, info@nti-measure.com, www.nti-measure.com

F-4

Producer

Opto Engineering designs and manufactures optical systems for imaging, metrology, sensors, projection and lasers.

Opto Engineering Srl - via Cremona, 29/2, 46100 Mantova, Italy, Tel.: +39 0376 263525,
Fax: +39 0376 262432, info@optoengineering.com, www.optoengineering.com

I-3

Integrator, Solution Provider

OptoFidelity Ltd. specializes in machine vision and optical measurement technology. With our solutions, we help our customers to shorten their research and development process. Our measurement systems are directed for the research and development of electronics industry and testing laborato-

ries. The systems are used for testing and analyzing the user experience, quality of video image and displays as well as different characteristics of displays.

OptoFidelity Oy - Hemiankati 8 D, 33729 Tampere, Finland,
Tel.: 358407749259, sales@optofidelity.com, www.optofidelity.com

FI-1

Producer, Solution Provider

Omron is a globally operating company in the automation technology sector. In addition to state-of-the-art control, drive, safety and sensor technology, a main field of activity are image processing solutions for machine building and plant construction. As one of the world market leaders in industrial sensor technology, Omron has over 40 years experience in this sector.



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Fax: +31 23 568 13 88
info@eu.omron.com
www.industrial.omron.eu



Distributor

Parameter AB, with over 20 years in the business, is the largest Machine Vision distributor and represents the market leaders in cameras, frame grabbers, lenses, illumination and software for Machine Vision in the Nordic and Baltic countries, Poland and Iceland. We offer consultative services and

training to your Machine Vision professionals. Our customers are also market leaders in many different branches, such as paper, wood, bio medicine, electronics, food and manufacturing.

Parameter AB - Sandhamnsgatan 63C, 102 52 Stockholm Sweden,
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Distributor, Producer

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Producer

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Producer

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Producer

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Distributor

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Producer

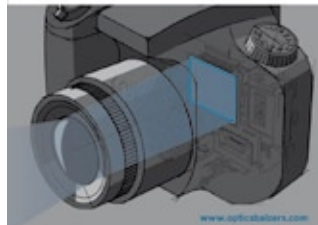
STIL - 595 rue Pierre Berthier - Domaine Saint Hilaire, 13855 Aix-en-Provence, France,
Tel.: +33 4 42 39 66 51, contact@stilsa.com, www.stilsa.com



Producer

For over 60 years now, Optics Balzers has been the preferred partner for innovative optical solutions. Together with its affiliated company in Jena, Optics Balzers is one of the global leaders in the supply of optical coatings and components. The Liechtenstein-based hi-tech company focuses on selected markets such as Sensors & Imaging, Biophotonics, Space & Defence, Lighting & Projection and Industrial Applications. The products and services that it offers range from optical thinfilm coatings, glass processing, patterning and sealing technologies to optical subassemblies, and are acknowledged as being unique worldwide.

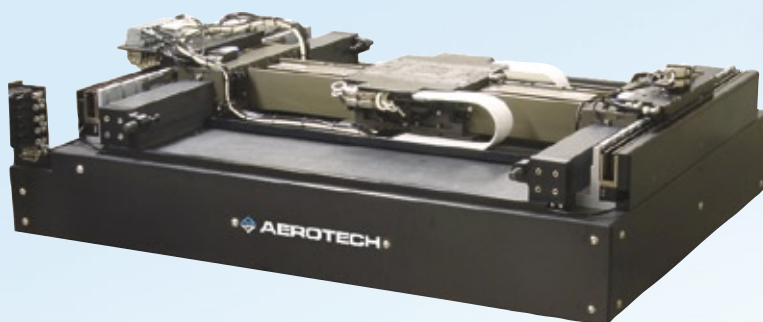
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PA-1

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PA-2

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CO-1

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CT-1

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ON-1

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UT-1

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SC-1

Producer

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ON-2

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CA-2

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CA-3

Solution Provider

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MI-2

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FastVision - 131 D.W. Highway #529, 3060 NashuaNH, United States of America, Tel.: +1 603 891 4317, Fax: +1 603 891 1881, sales@fast-vision.com, www.fast-vision.com

NH-1

Producer

Fiberoptics Technology - 1 Quassett Road, Pomfret, CT 06258, United States of America, Tel.: +1 860 928 0443, Fax: +1 860 928 7664, sgiamundo@fiberoptix.com, www.fiberoptix.com

CT-2

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FJW Optical Systems, Inc. - 322 N Woodwork Ln, Palatine, IL 60067-4933, United States of America, Tel.: +1 847 358 2500, Fax: +1 847 358 2533, irsales@findscope.com, www.findscope.com

IL-3

Integrator, Solution Provider

FSI Technologies Inc. - 668 Western Ave., 60148 LombardIL, United States of America, Tel.: +1 630 932 9380, Fax: +1 630 932 0016, info@fsinet.com, www.fsinet.com

IL-4

Producer

Gevicam Inc. - 673 S. Milpitas Blvd, Milpitas, CA 95035, United States of America, Tel.: +1 408 262 5772, Fax: +1 408 262 0962, info@gevicam.com, www.gevicam.com

CA-4

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MN-1

Producer

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MA-1

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NH-2

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Producer

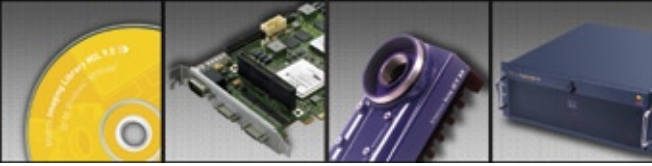
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Producer

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Producer



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Producer

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Producer

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Producer, Solution Provider

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Solution Provider

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Integrator

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Producer

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Producer

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Producer

Point Grey Research, Inc. is a worldwide leader in the development of advanced digital camera technology products for machine vision, industrial imaging, and computer vision applications. Based in Richmond, BC, Canada, Point Grey designs, manufactures and distributes IEEE1394 (FireWire), USB 2.0, Gigabit Ethernet, and Camera Link cameras that are known for their excellent quality, performance, and ease of use. A broad range of hardware, software and mechanical engineering skills has allowed Point Grey to successfully bring many innovative and groundbreaking products to market. This drive for innovation has led to many industry firsts, including the first and smallest 1394b digital camera.



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Producer

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Producer

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Producer

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Producer

Smart Vision Lights - 1800 Holton Rd Suite D 353, 49445 Muskegon MI, United States of America, Tel.: 1-231-722-1199, Fax: 1-231-722-9922, bobby@smartvisionlights.com, www.smartvisionlights.com



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sales@spectrumillumination.com
www.spectrumillumination.com



Solution Provider

SPG Data 3D Corporation - 2151 Leonard de Vinci, Ste-Julie, Quebec J3E 1Z3, Canada, Tel.: +1 450 922 3515, Fax: +1 450 922 3510, sales@spgdata3d.com, www.spgdata3d.com



Producer

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Producer

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Solution Provider

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Distributor, Integrator

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Integrator, Solution Provider

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Producer

Vision Research - 100 Day Rd., 7470 Wayne NJ, United States of America, Tel.: +1 973 696 4500, Fax: +1 973 696 0560, phantomn@visionresearch.com, www.visionresearch.com



Producer

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Machine Builder/OEM

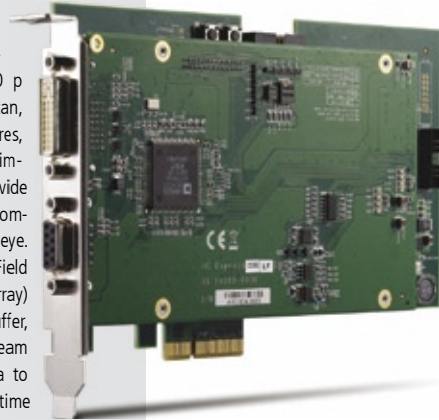
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In addition, based on the PCI Express® x4 interface HDV62 is specifically designed for medical imaging, scientific imaging, military application and high-end video surveillance system integrators by providing lossless pixel information for both spatial and frequency domain analysis. Overall, the HDV62 offers an effective solution to fully utilize the new high definition cameras.



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 Nord Carree 3
 40477 Düsseldorf
 Germany
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 Fax: +49 211 495 55 57
 emea@adlinktech.com
 www.adlinktech.com

D-8

See our profile on page **28**

New Generation of VeriSens Vision Sensors

The new generation of VeriSens vision sensors incorporates all the experience gained while solving many quality control and handling applications for our customers. A new robust metal housing with IP 67 protection class reliably encases the lighting, optics, evaluation electronics and Ethernet interface. The vision sensor now has a 12-pin main connection and each of the 5 digital in- and outputs can be flexibly used in the system. A new user interface supports fast commissioning and VeriSens can therefore be used as intuitively as you would expect from a sensor. The new part detection function allows for dependable orientation even in case of changing part position. Besides powerful functions to check product properties for presence and completeness, monitoring tasks can be completed simply, quickly and cost-efficiently in



just a few steps. Five new VeriSens vision sensors are now available and you can operate all models the same way.



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 Germany
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F-13

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Jenoptik Imaging Modules

Jenoptik Imaging Modules – a comprehensive range of high quality color and monochrome imaging modules for a wide variety of applications in industrial and scientific environments are available, warranting high live frame rates, reliability as well as an outstanding true color reproduction.

Featuring CCD or CMOS imagers with resolutions ranging from 0.45 up to 12.5 mega pixel Jenoptik board level cameras suit any need. They are obtainable with cooling optionally and come with either USB or FireWire interface.

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The SDK is included in the scope of delivery and is available for WIN, MAC or Linux. Of course easy integration is possible using enclosed Labview drivers or an ActiveX control.



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 Goeschwitzer Strasse 25
 07745 Jena
 Germany
 Tel.: +49 3641 65 3083
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 digitalimaging.os@jenoptik.com
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J-8

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High Power LED Directive Light – A Must-have for Professionals

The XBar is a high power LED illumination with a wide range of different wavelengths.

With its robust housing the XBar is ideal for applications in demanding industrial environments.

The XBar lights can be used as replacement for halogen or fluorescence lights. They can bridge effortless large distances and illuminate broader areas as they are common with Pick'n'Place applications in robotic systems. The necessary work volumes can not be covered with conventional machine vision illumination systems. The popular fluorescence lamps often require a housing of the complete robot cell and require due to the short life span frequent maintenance.

The maintenance can be reduced, due to the LED technology, down to a one time installation over the life time of the system. With the high illumination power combined with a band pass filter housing can be eliminated.



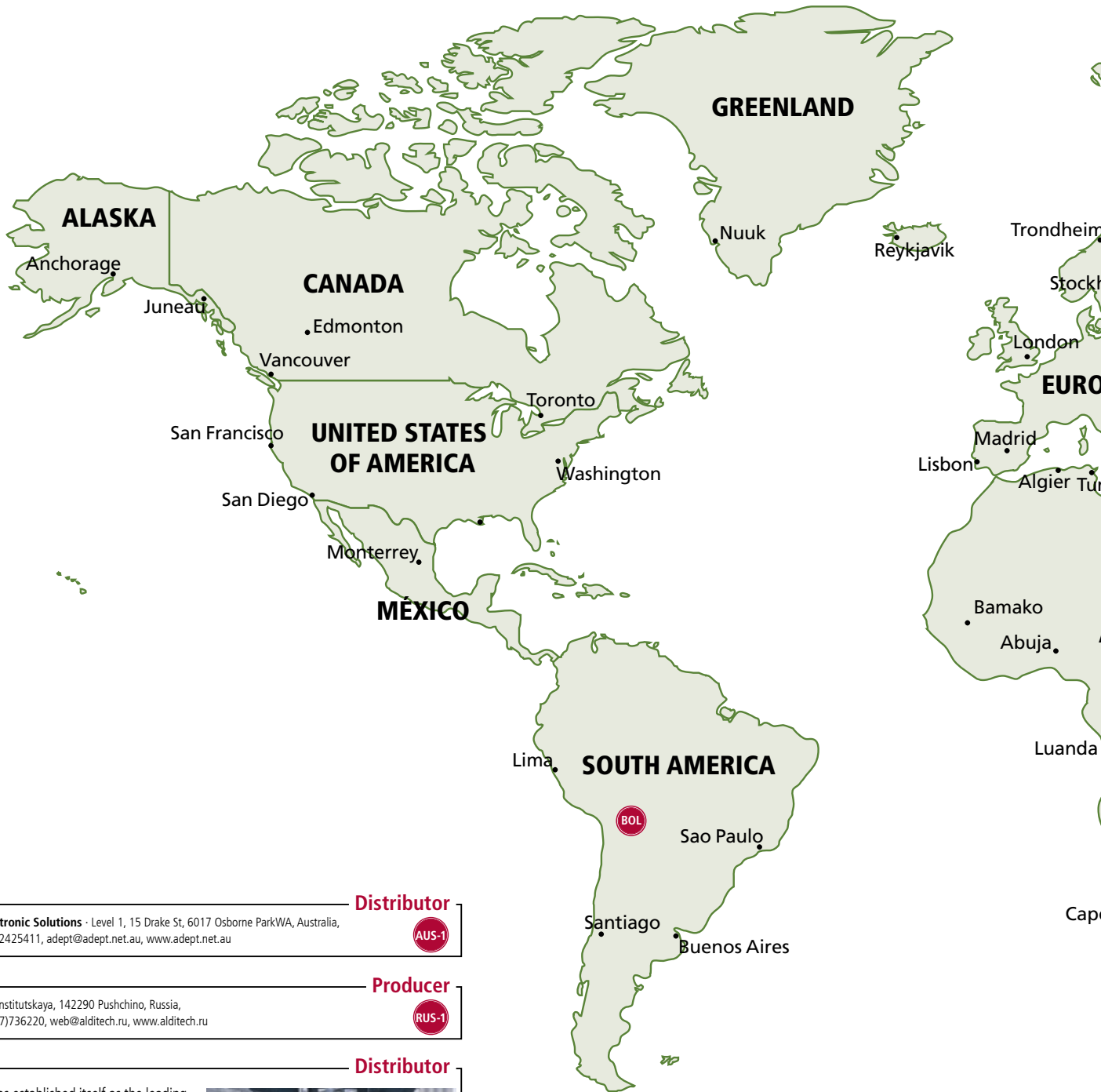
XBar systems are similar well suited to set up the classical illumination techniques of machine vision like dark field, bright field, top light and backlight for larger inspection items, like car tires or drink crates.



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M-30

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Baumer has established itself as the leading company for vision technologies. Its wide range of digital cameras, vision sensors and further image processing products with cutting-edge technologies provides high quality for industrial, scientific and medical applications. Next to vision products Baumer is known as the premier innovator for precision sensors, motion control, identification solutions, gluing systems and process instrumentation for the automation market.



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Gidel provides machine vision components utilizing FPGA technology for Frame Grabbers, Image Processing, Hardware Accelerations for Algorithms and Camera/Machine Simulators.

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IL-1

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J-1



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J-4

Association

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New PL-C Camera Offers Smaller Cameras for Demanding Industrial Applications

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LAT elektronik www.latab.se
LDD Trading Associates www.LDDLIGHT.com
Leitner Industrial Endoscopy www.leitner-efer.de
LEJ Leistungselektronik Jena www.lej.de
Leutron Vision www.leutron.com
LMI Technologies www.lmitechnologies.com
LOT Oriel www.lot-oriel.com
Luster LightVision Tech www.lusterinc.com
Matrix Vision www.matrix-vision.de
MaxxVision www.maxxvision.com
Menzel Vision and Robotics www.menzelab.com

ination tems

Metaphase Technologies
www.metaphase-tech.com

Microscan
www.microscan.com

Microsystems
www.microsystems.it

MikroVision
www.mikrovision.de

Moritex
www.moritex.com

msiVision
www.msivision.com

MTD
www.mtd-light.com

Myutron
www.myutron.com

NET
www.net-gmbh.com

NeuPro Solutions
www.neupro-solutions.com

OBE Ohnmacht & Baumgärtner
www.trevista.net

Odem Technologies
www.odem.co.il

Olympus
www.olympus-europa.com

Omicron Laserage
www.omicron-laser.de

Omron
www.industrial.omron.de

Opto Engineering
www.opto-engineering.com

Opto Precision
www.optoprecision.de

Opto Sonderbedarf
www.opto.de

Optometron
www.optometron.de

OptoPolymer
www.optopolymer.de

Orbis
www.orbis.eu

Parameter
www.parameter.se

PerkinElmer Optoelectronics
www.perkinelmer.com

Phaer
www.phaer.be

Phlox
www.phlox-gc.com

Phytec Messtechnik
www.phytec.de

pi4_robotics
www.pi4.de

Planistar Lichttechnik
www.planistar.de

POG Präzisionsoptik Gera
www.pog.eu

Polytec
www.polytec.com

Power Technology
www.powertechnology.com

Profactor
www.profactor.at

Qualimatest
www.qmt.ch

Rauscher
www.rauscher.de

RH Engineering
www.rhengineering.de

Schael-Optik
www.schael-optik-ltd.com

Schäfter + Kirchhoff
www.sukhamburg.de

Schmachtl
www.schmachtl.at

Schott AG Lighting and Imaging
www.schott.com

Second2None
www.visiondragon.com

Sedeco Vision Components
www.sedeco.nl

Seiwa Optical
www.seiwaopt.co.jp

Sharp Microelectronics
www.sharpsme.com

Sill Optics
www.silloptics.de

Smart Vision Lights
www.smartvisionlights.com

Soliton Technologies
www.solitontech.com

Special Application Products
www.sapltd.co.uk

Spectrum Illumination
www.spectrumillumination.com

Stemmer Imaging
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StockerYale
www.stockeryale.com

**STZ Qualitätssicherung und Bild-
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www.stz-ilmenau.de

SVS Vistek
www.svs-vistek.com

Symco
www.symco.co.jp

tecin
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The Imaging Source
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V Cubed
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Vialux
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visicontrol
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Violaser
www.vannier-photelec.fr/violaser

Vision & Control
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www.vision-tools.com

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Microscopes, Endoscopes & Equipment

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Andor Technology www.andor.com
Asylum Research www.AsylumResearch.com
Atomic Force www.atomicforce.de
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Bock Optronics www.bockoptronics.ca
Breitmeier Messtechnik www.breitmeier.de
Carl Zeiss Microimaging www.zeiss.de/mikro
Deben UK www.deben.co.uk
Dr. Heinrich Schneider Messtechnik www.dr-schneider.de
Edmund Optics www.edmundoptics.de
EHD Imaging www.ehd.de
Eltrotec Sensor www.eltrotec.com
Fei Company www.feicom
FRT Fries Research & Technology www.frt-gmbh.com
G4 Technology www.g4.com.tw
GE Inspection Technology www.geinspectiontechnologies.com

Helmut Hund www.hund.de
Hipp Endoskop Service www.hipp-endoskopservice.com
Horn Imaging www.horn-imaging.de
Infaimon www.infaimon.com
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Jenoptik Optical Systems www.jenoptik.com/os
Karl Storz www.karlstorz.de
Karlheinz Hinze Optoengineering www.hinze-opto.de
Kdorf Automation www.kdorf.de
Keyence www.keyence.de
Klughammer www.klughammer.de
Kvant www.kvant.sk
Leica Microsystems www.leica-microsystems.com
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Opto Sonderbedarf www.opto.de
OptoMess www.optomess.de
Optometron www.optometron.de
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Seiwa Optical www.seiwaopt.co.jp
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BAP Image Systems www.bapis.de
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G4 Technology www.g4.com.tw
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GigaLinx www.gigalinx.net
Hema www.hema.de
HGV Vosseler www.hgv.de
IDS www.ids-imaging.com
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Symco www.symco.co.jp
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Xilinx www.xilinx.com

Optical Metrology

3D Alliance www.3dalliance.de
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Breitmeier Messtechnik www.breitmeier.de
Breuckmann www.breuckmann.com
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Dyoptyka www.dyoptyka.com
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EVK DI Kerschhagl www.evk.biz
Electronic Systems www.electronicssysteme.it
ElektroPhysik Dr. Steingroever www.elektrophysik.com
Eltromat www.eltromat.de
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Farbmessung Schröder www.farbmessung.com
Faro www.faro.com
FJW Optical Systems www.findscope.com
Flir Systems www.flirthermography.de
FRT Fries Research & Technology www.frt-gmbh.com
G4 Technology www.g4.com.tw
GE Sensing & Inspection Technologies www.gesensinginspection.com
GF Messtechnik www.gfmesstechnik.de
GOM www.gom.com
Goratec www.goratec.de
Hamamatsu Photonics www.hamamatsu.com

Heitronics Infrarot Messtechnik www.heitronics.com
Hexagon Metrology www.hexagonmetrology.net
HGV Vosseler www.hgv.de
Hipp Endoskop Service www.hipp-endoskopservice.com
Hommel Etamic www.hommel-etamic.de
IB/E Optics www.ibe-optics.com
Ico Data www.icodata.de
iiM www.iimag.de
ILEE www.ilee.ch
Imetric www.imetric.com
Infaimon www.infaimon.com
Infinity Photo-Optical www.infinity-de.com
InfraTec www.infratec.de
Innowep www.innowep.com
InSystems Automation www.insystems.de
Intacton www.intacton.de
Isis Optronics www.isis-optronics.de
Isi-sys www.isi-sys.com
Jenoptik Optical Systems www.jenoptik.com/os
Kleiber Infrared www.kleiberinfrared.com

Konica Minolta www.konicaminolta.eu
Kreon Technologies www.kreon3d.com
Lambda Photometrics www.lambdaphoto.co.uk
LamTech www.lamtech.de
Land Instruments www.landinst.com
LAP www.lap-laser.com
Laser 2000 www.laser2000.de
Laser Components www.lasercomponents.com
Laser Quantum www.laserquantum.com
LayTec www.laytec.de
LDV Systeme www.ldv-systeme.de
Chunghwa Telecommunication Laboratories www.leadinglight.com.tw
Leica Geosystems www.leica-geosystems.com/metrology
Leitner Industrial Endoscopy www.leitner-efer.de
Limess www.limess.com
LOT Oriel www.lot-oriel.com
Mahr www.mahr.de
Meta Vision Systems www.meta-mvs.co.uk
MG Optical Solutions www.mgopticalsolutions.com

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Mikropack
www.mikropack.de

Mitutoyo
www.mitutoyo.de

Moeller-Wedel Optical
www.moeller-wedel-optical.com

Molenaar Optics
www.molenaar-optics.com

Moritex
www.moritex.com

Fraunhofer IFF
www.mpt.iff.fraunhofer.de

m-u-t
www.mut-group.com

Mycrona
www.mycrona.de

NanoFocus
www.nanofocus.de

Nikon Metrology
www.nikonmetrology.com

NTI
www.nti-measure.com

nub3d
www.nub3d.com

Odem Technologies
www.odem.co.il

OGP Messtechnik
www.ogpmesstechnik.de

Olympus
www.olympus-europa.com

opsira
www.opsira.de

Optimet Optical Metrology
www.optimet.com

Opto Sonderbedarf
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OptoSurf
www.optosurf.com

Optris
www.optris.de

Orbis
www.orbis.eu

Oxford Instruments
www.oxford-instruments.com

Parameter
www.parameter.se

Fritz Pauker Ingenieure
www.pauker-ingenieure.de

Pentacon
www.pentacon.de

Perceptron
www.perceptron.com

PerkinElmer Optoelectronics
www.perkinelmer.com

Phaer
www.phaer.be

phoenix|x-ray
www.phoenixray.com

Phynix
www.phynix.de

pi4_robotics
www.pi4.de

Plasmo Industrietechnik
www.plasmo.eu

Polygon
www.polygon-technology.de

Precitec Optronik
www.precitec-optronik.de

Premosys
www.premosys.com

Princeton Instruments
www.princetoninstruments.com

Proxitronic
www.proxitronic.com

Quest Innovations
www.quest-innovations.com

Raytek
www.raytek.de

Richard Wolf
www.richard-wolf.com

Roper Scientific
www.roperscientific.de

Rudolph Technologies
www.rudolphtech.com

Schäfer Technologie
www.schaefer-tec.com

Jos. Schneider Optische Werke
www.schneiderindustrialoptics.com

SGM Schut
www.schut.com

Tordivel
www.scorpionvision.com

Sensor Instruments
www.sensorinstruments.de

Goodrich/SUI
www.sensorsinc.com

Shape Drive
www.shape-drive.com

Sick
www.sick.com

SIOS Meßtechnik
www.sios.de

Soliton
www.soliton-gmbh.de

Specim Spectral Imaging
www.specim.fi

Steinbichler Optotechnik
www.steinbichler.com

Stiefelmayer
www.stiefelmayer.de

STIL
www.stilsa.com

SynView
www.synview.com

Taylor Hobson
www.taylor-hobson.com

tec5
www.tec5.com

TechnoTeam
www.technoteam.de

Tekno Optik
www.teknooptik.se

Topometric
www.topometric.net

Ulis
www.ulis-ir.com

Visiolaser
www.vannier-photelec.fr/visiolaser

Vialux
www.vialux.de

Videometer
www.videometer.com

Vision Machines
www.vision-machines.com

SKS Vision Systems
www.visionsystems.fi

ViZaar
www.vizaar.de

Volform
www.volform.se

Wente/Thiedig
www.wente-thiedig.de

Werth Messtechnik
www.werthmesstechnik.de

Wild
www.wild.at

Xenics
www.xenics.com

X-Rite
www.xrite.com

Yxlon International
www.yxlon.com

Carl Zeiss IMT
www.zeiss.de

Carl Zeiss Microimaging
www.zeiss.de/mikro

Z-Laser
www.z-laser.com

Zwick
www.zwick.de

ZygoLOT
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Optics

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Alrad Imaging www.alrad.co.uk
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B & M Optik www.bm-optik.de
Baumer www.baumer.com
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BFI Optilas www.bfiopilas.com
BK Interferenzoptik www.interferenzoptik.de
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Carl Zeiss www.zeiss.com/lenses4industry
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CBC Deutschland www.cbc-de.com

Collischoen Optik-Design www.mikro-optik.de
Computer BV www.computerbv.de
Cosyco www.cosyco.de
Data Vision www.datvision.com
Devitech www.devitech.dk
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Fabrimex Systems www.fabrimex-systems.ch
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Finger www.finger-kg.de
Fisba Optik www.fisba.ch
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Ircam www.ircam.de
IS Imaging Solutions www.imaging-solutions.de
Japan F.A. Systems www.jfas.co.jp
Jenoptik Optical Systems www.jenoptik.com/os
Jenoptik Polymersystems www.jenoptik-ps.de
Jos. Schneider Optische Werke www.schneiderindustrialoptics.com

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Leica Geosystems www.leica-geosystems.com/metrology
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Leoni www.leoni-fiber-optics.com
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Second2None www.visiondragon.com
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STZ Qualitätssicherung und Bildverarbeitung www.stz-ilmenau.de

The EL150 (150 mm) Linear Light

The Econ-Series Products were developed to provide a superior high output vision lighting product at a low cost. The Econ-Series Products burst the LED's for 500 microseconds at the maximum LED current rating when in-

and creating less LED color shift. The EL150 for US\$ 450 is also the lightest 150 mm linear light in machine vision. It weighs in at only 8 oz. (227 g).



initially triggered. Intensity can be adjusted manually with a potentiometer. The analog circuit is designed so that 0VDC is 100% intensity and 10VDC is 0% intensity so that it does not need to be connected to get full output. The Micro Driver incorporates thermal protection that will shut the light down if an over temperature situation occurs. The Econ-Series has been designed so that the LED's are directly coupled to the patent pending housing minimizing thermal losses between substrates

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THE LARGEST IN VISION LIGHTING

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Collischon Optik-Design www.mikro-optik.de
CSEM www.csem.ch
CTR Carinthian Tech Research www.ctr.at
Cypress Semiconductor www.cypress.com
de Man Industrie-Automation www.deman.de
Delta Digital Video www.delta.dk
Docter Optics www.docter-optics.com
Eltec Elektronik www.eltec.com
Eltrotec Sensor www.eltrotec.com
Entner Electronics www.entner-electronics.com

Erhard + Leimer www.erhardt-leimer.com
FiberVision www.fibervision.de
Fraunhofer Allianz Vision www.vision.fraunhofer.de
Fraunhofer IFF www.mpt.iff.fraunhofer.de
Fraunhofer IMS www.ims.fraunhofer.de
FRT Fries Research & Technology www.frt-gmbh.com
GBS www.gbs-ilmenau.de
Gevicam www.gevicam.com
GFai www.gfai.de
Graphikon www.graphikon.de
HaSoTec www.hasotec.com
Helion www.helionvision.com
HGV Vosseler www.hgv.de
IDS www.ids-imaging.com
Imaging Lab www.imaginglab.it
Impuls www.impuls-imaging.com
IMS Chips www.ims-chips.de
Infaimon www.infaimon.com
Isomorph www.isomorph.it

Jenoptik Optical Systems www.jenoptik.com/os
Joanneum Research www.joanneum.at
Kamera Werke Dresden www.kwdo.de
Kamera www.kamera.com
Kappa opto-electronics www.kappa.de
Leica Geosystems www.leica-geosystems.com/metrology
Lincoln Laser Company www.lincolnlaser.com
LMI Technologies www.lmistechnologies.com
Matrix Vision www.matrix-vision.de
MaZet www.mazet.de
Mikromak Service www.mikromak.com
msiVision www.msivision.com
Norpix www.norpix.com
Opto Sonderbedarf www.opto.de
Panavision Imaging www.panavisionimaging.com
PCO www.pco.de
Photonfocus www.photonfocus.com
Phytec Messtechnik www.phytec.de

pi4_robotics www.pi4.de
Profactor www.profactor.at
Sarnoff www.sarnoff.com
Schäfter + Kirchhoff www.sukhamburg.de
Sensor to Image www.sensor-to-image.de
SmartSurv www.smartsurv.de
SPG Data 3D www.spgdata3d.com
SPIE www.spieeurope.org
Stemmer Imaging www.stemmer-imaging.com
STZ Qualitätssicherung und Bildverarbeitung www.stz-ilmenau.de
Tekno Optik www.teknooptik.se
Tema www.temavisio.com
Thermosensorik www.thermosensorik.de
Tichawa Vision www.tichawa.de
Tordivel www.scorpionvision.com
Univision www.univision.it
Vega Technology Group www.vegatcgroup.com
Vision & Control www.vision-control.com
Vision Machines www.vision-machines.com
Vision Tools www.vision-tools.com
Vistek www.vistekas.com
V-Research www.v-research.at
Zertrox www.zertrox.de

Software

a&b software www.ab-soft.com	Cimetrix www.cimetrix.com	Epix www.epixinc.com	Goldlücke Ingenieurleistungen www.giib.de
ABW www.abw-3d.de	Cognex www.cognex.com	Erhard + Leimer www.erhardt-leimer.com	Graphikon www.graphikon.de
Adaptive Vision www.adaptive-vision.com	Computer BV www.computerbv.de	Euresys www.euresys.com	HaSoTec www.hasotec.com
Alditech www.alditech.ru	Cosyco www.cosyco.de	EVT Eye Vision Technology www.evt-web.com	HGV Vosseler www.hgv.de
Alfvision www.alfavision.de	Dalsa www.dalsa.com	Fabrimex Systems www.fabrimex-systems.ch	IB/E Optics www.ibe-optics.com
Alicona Imaging www.alicon.com	Data Vision www.datvision.com	Fast www.fast-corp.co.jp	IDS www.ids-imaging.com
Alliance Vision www.alliancevision.com	de Man Industrie-Automation www.deman.de	FDS Research www.fdsresearch.si	iiM www.iimag.de
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AOS Technologies www.aostechnologies.com	ebs Automatisierte Thermographie und Systemtechnik www.irpod.net	G4 Technology www.g4.com.tw	Imatec www.imatec-bildanalyse.com
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Artray www.artray.co.jp	Eltec Elektronik www.eltec.com	Gefasoft www.gefasoft.com	INB Vision www.inb-vision.com
Asentics www.asentics.de	Eltrotec Sensor www.eltrotec.com	Geomagic www.geomagic.com	Industrial Vision Systems www.industrialvision.co.uk
Baumer www.baumer.com	Energid www.energid.com	Gevicam www.gevicam.com	Infaimon www.infaimon.com
Braintech www.braintech.com			InRay Solutions www.inrays.com

in-situ www.in-situ.de
Ircam www.ircam.de
IS Imaging Solutions www.imaging-solutions.de
Isomorph www.isomorph.it
Isra Vision www.isravision.com
IVS www.industrialvision.co.uk
Japan F.A. Systems www.jfas.co.jp
JasVisio www.visionint.com
Joanneum Research www.joanneum.at
Kappa opto-electronics www.kappa.de
Karlheinz Hinze Optoengineering www.hinze-opto.de
Klughammer www.klughammer.de
Kvant www.kvant.sk
Lambda Photometrics www.lambdaphoto.co.uk
Lambda Research Corporation www.lambdares.com
Leica Geosystems www.leica-geosystems.com/metrology
Leica Microsystems www.leica-microsystems.com
Leutron Vision www.leutron.com
LMI Technologies www.lmitechnologies.com
Luster LightVision Tech www.lusterinc.com
Math & Tech Engineering www.mathtech.eu
Matrix Vision www.matrix-vision.de
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MaxxVision www.maxxvision.com
Menzel Vision and Robotics www.menzelab.com

Metronom Automation www.metronom-automation.de
Micro Epsilon www.micro-epsilon.com
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Microsystems www.microsystems.it
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neogramm www.neogramm.de
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Norpix www.norpix.com
OBE Ohnmacht & Baumgärtner www.trevista.net
Odem Technologies www.odem.co.il
Olympus www.olympus-europa.com
Omron www.industrial.omron.de
Optical Research Associates www.opticalres.com
Optis www.optis-world.com
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Parameter www.parameter.se
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Second2None www.visiondragon.com
Sedeco Vision Components www.sedeco.nl
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Silicon Software www.silicon-software.de
Simon IBV www.simon-ibv.de
SmartSurv www.smartsurv.de
SPG Data 3D www.spgdata3d.com
Stemmer Imaging www.stemmer-imaging.com
STZ Qualitätssicherung und Bildverarbeitung www.stz-ilmeneau.de
Supercomputing Systems www.scs-vision.ch
SVS Vistek www.svs-vistek.com
Symco www.symco.co.jp
Tekno Optik www.teknooptik.se
Tema www.temavision.com
The Imaging Source www.theimagingnsource.com
The MathWorks www.mathworks.com
Thermosensorik www.thermosensorik.de

Tordivel www.scorpionvision.com
TriVision www.trivision.dk
TYZX www.tyzz.com
Univision www.univision.it
Van de Loosdrecht Machine Vision www.vdlmv.nl
Vega Technology Group www.vegatcgroup.com
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Lambda Photometrics www.lambdaphoto.co.uk
Leutron Vision www.leutron.com
Leuze Electronic www.leuze.com
LMI Technologies www.lmitechnologies.com
Lord Ingenierie www.lord-ing.com
Luster LightVision Tech www.lusterinc.com
Matrix Vision www.matrix-vision.de
Matrox Imaging www.matrox.com/imaging
MaxxVision www.maxxvision.com
MaZet www.mazet.de
Menzel Vision and Robotics www.menzelab.com
Micro Epsilon www.micro-epsilon.com
Microscan www.microscan.com
Microsystems www.microsystems.it
msiVision www.msivision.com
National Instruments www.ni.com
NeuPro Solutions www.neupro-solutions.com
Neuricam www.neuricam.com
Norpix www.norpix.com
OBE Ohnmacht & Baumgärtner www.trevista.net
Odem Technologies www.odem.co.il
Omron www.industrial.omron.de
Opto Sonderbedarf www.opto.de

Orbis www.orbis.eu
Panasonic Electric Works www.panasonic-electric-works.de
Parameter www.parameter.se
Pepperl & Fuchs www.pepperl-fuchs.com
Peter Scholz Software + Engineering www.scholzsue.de
Phytec Messtechnik www.phytec.de
pi4_robotics www.pi4.de
PMDTec www.pmdtec.com
Pollux www.pollux.com.br
Polytec www.polytec.com
PPT Vision www.pptvision.com
Profactor www.profactor.at
Pulsotronic www.bildverarbeitung.pulsotronic.de
Qualimatest www.qmt.ch
Rauscher www.rauscher.de
RSB Optotechnik www.rsb-optotechnik.de
SAC www.sac-vision.de
Schmachtl www.schmachtl.at
Schunk www.schunk.com
Second2None www.visiondragon.com

Sedeco Vision Components www.sedeco.nl
SensoPart Industriesensorik www.sensopart.de
Sensor to Image www.sensor-to-image.de
Shape Drive www.shape-drive.com
Sharp Microelectronics www.sharpsme.com
Sick www.sick.com
Siemens www.siemens.de/simatic-sensors/mv
SKS Vision Systems www.visionsystems.fi
Smartray www.smartray.de
SmartSurv www.smartsurv.de
Soliton Technologies www.solitontech.com
Sony www.sonybiz.net/vision
Stemmer Imaging www.stemmer-imaging.com
Supercomputing Systems www.scs-vision.ch
SVS Vistek www.svs-vistek.com
Symco www.symco.co.jp
Tattile www.tattile.com
Tekno Optik www.teknooptik.se
Tichawa Vision www.tichawa.de
topSenso www.topsenso.de
Tordivel www.scorpionvision.com
Turck www.turck.de

TYZX www.tyzx.com
Vega Technology Group www.vegatcgroup.com
Vialux www.vialux.de
Videor Technical www.videor.com
visicontrol www.visicontrol.com
Violaser www.vannier-photelec.fr/violaser
Vision & Control www.vision-control.com
Vision Components www.vision-components.com
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Visionlink www.visionlink.it
Vistek www.vistekas.com
VRmagic www.vrmagic.com
Webview www.webspec.com
wenglor sensoric www.wenglor.com
Werth Messtechnik www.werthmesstechnik.de
Wintriss Engineering www.weco.com
Ximea www.ximea.com
Xiris Automation www.xiris.com
Zertrox www.zertrox.de

Vision Systems, Turnkey Solutions, Integration Services

3D Alliance www.3dalliance.de
3D Shape www.3d-shape.com
a&a technologies www.aa-technologies.de
ABB www.abb.com
Act Smartware www.act-smartware.de
Adaptive Vision www.adaptive-vision.com
Adept Electronic Solutions www.adept.net.au
Adept Technology www.adept.de
AGR International www.agrintl.com
AIT Göhner www.VisionAndID.com
aku.automation www.aku-automation.de
alfa vision systems www.alfavisionsystems.com
Alfavision www.alfavision.de
Alliance Vision www.alliancevision.com
Altair Industries www.altairindustriesinc.com
Applied Vision www.appliedvision.com
ASB automation technology www.asb-technologie.de
Asentics www.asentics.de
ATM Vision www.atmvision.com
ATN Automatisierungstechnik www.atn-gmbh.com
Austrian Research Centers www.smart-systems.at
Automation Technology www.automationtechnology.de
Automation W+R www.automationwr.de

Autoware www.autoware.it
AVT Advanced Vision Technology www.avt-inc.com
Balluf www.balluf.de
Basler Vision Technologies www.baslerweb.com
Baumer www.baumer.com
Beratron www.beratron.com
Bertram Elektrotechnik www.bertram-bevern.de
Bi-Ber www.bildererkennung.de
Böwe Systec www.bowesystec.com
Braintech www.braintech.com
Brainware Solutions www.brainware-solutions.de
BST International www.bst-international.com
Camsensor Technologies www.camsensor.com
Carl Zeiss OIM www.zeiss.de
Ceres Vision www.ceresvision.de
China Daheng Group www.daheng-image.com
Cognex www.cognex.com
Coherix www.coherix.com
Compar www.compar.ch
Computer BV www.computerbv.de
Cosyco www.cosyco.de

Cruse Leppelmann Kognitions-technik www.clkgmbh.de
Dalsa www.dalsa.com
Datalogic Automation www.automation.datalogic.com
Datapixel www.datapixel.com
Datasensor www.datasensor.com
de Man Industrie-Automation www.deman.de
DE software & control www.de-gmbh.com
desconpro engineering www.desconpro.de
Diaplous www.diaplous.com
Digital West Imaging www.DigitalWestimaging.com
Divisoft www.divisoft.com
DMC Vision & Motion www.dmc-vision-motion.de
Dr. Schenk Industriemesstechnik www.dr.schenk.com
dr. schwab Inspection Technology www.schwabinspection.com
Dunkley International www.dunkleymachinevision.com
Dutch Vision Systems www.dvs-vision.de
e3tam www.e3tam.com
Eckelmann www.eckelmann.de
Edixia www.edixia.com

EHR www.ehr.de
Eines www.eines.es
Electronic Systems www.electronicssystem.com
Ellips www.ellips.nl
Eltromat www.eltromat.de
Eltrotec Sensor www.eltrotec.com
Emhart Glass www.emhartglass.com
Epix www.epixinc.com
Epson Deutschland www.epson.de/robots
Erhard + Leimer www.erhardt-leimer.com
EVK DI Kerschaggl www.evk.biz
EVT Eye Vision Technology www.evt-web.com
Fast www.fast-corp.co.jp
Faude Automatisierungstechnik www.faude.de
FAW Freudenberg Anlagen- und Werkzeugtechnik www.faw-freudenberg.de
FDS Research www.fdsresearch.si
FiberVision www.fibervision.de
Finger www.finger-kg.de
Fritz Pauker Ingenieure www.pauker-ingenieure.com
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Fuetec www.fuetec.de	Image S www.imagessrl.com	IVS www.industrialvision.co.uk	MSC Inspection www.msc.fr
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Gefasoft www.gefasoft.com	IMR Automatisierungstechnik www.imr-le.de	Jenoptik Optical Systems www.jenoptik.com/os	Neuricam www.neuricam.com
Gefat www.gefat.de	INB Vision www.inb-vision.com	JLI Vision www.jli.dk	Neurocheck www.neurocheck.com
GF Messtechnik www.gfmesstechnik.de	Industrial Vision Systems www.industrialvision.co.uk	Joanneum Research www.joanneum.at	Neurotechnology www.neurotechnology.com
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Goldlücke Ingenieurleistungen www.giib.de	inos Automationssoftware www.inos-automation.com	Kdorf Automation www.kdorf.de	Norpix www.norpix.com
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ibat www.ibat-berlin.de	Isa Industrielektronik www.isaweiden.de	Metronom Automation www.metronom-automation.de	Otto Vision Technology www.otto-jena.de
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SAC www.sac-vision.de
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